

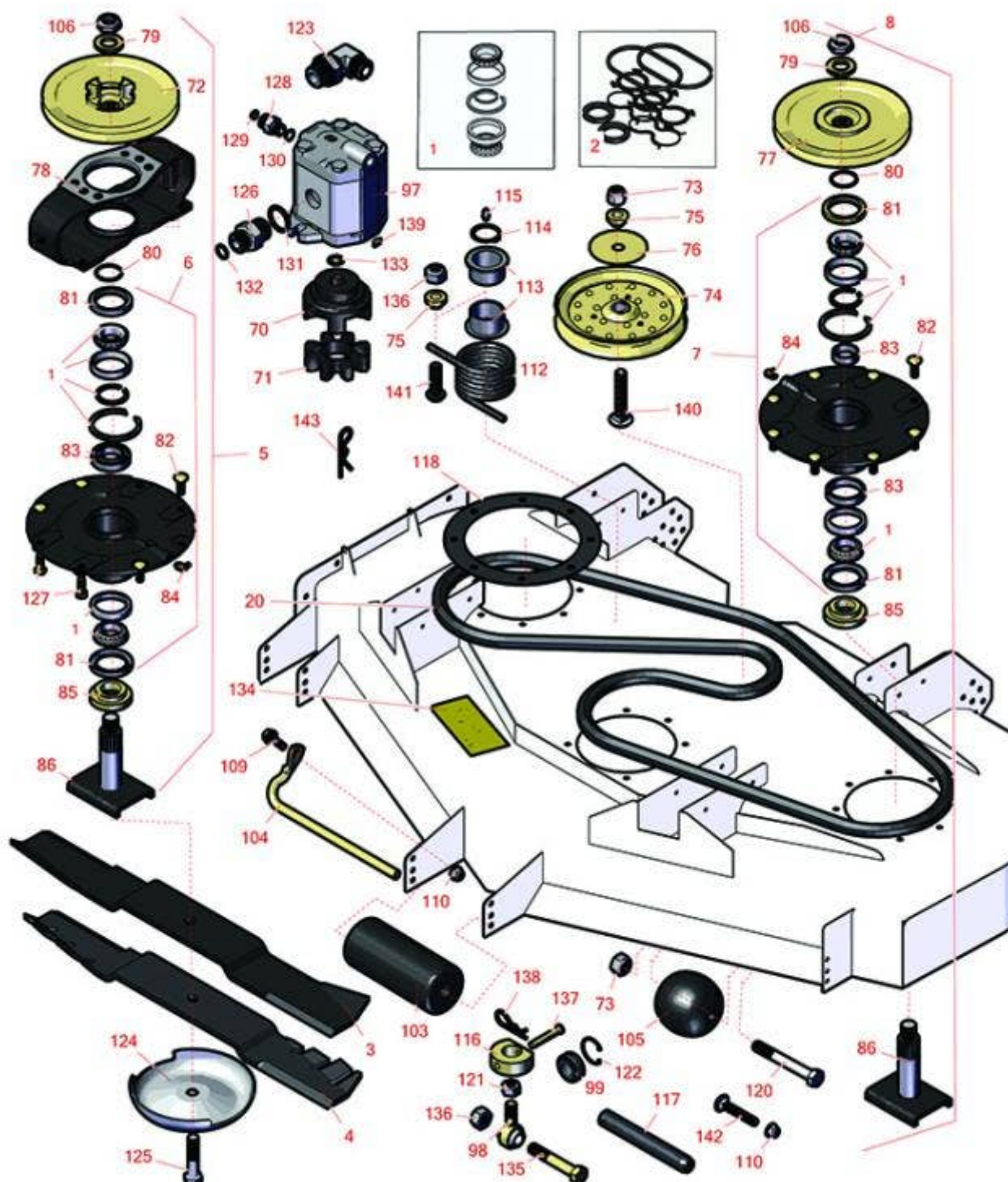


# Replaces Toro Groundsmaster 3400

## Parts

Rotary Deck - Model 30646

Deck Parts



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| Item No                      | R&R Part No.        | OEM Part No.                              | Description                                       | Qty Req | Order Quantity |
|------------------------------|---------------------|-------------------------------------------|---------------------------------------------------|---------|----------------|
| <b>Overhaul Kits</b>         |                     |                                           |                                                   |         |                |
| 1                            | <b>R110-8297</b>    | 110-8297, 26-1830                         | Bearing Set w/Retaining Rings - Spindle           | 3       |                |
| 2                            | <b>R114-5620</b>    | 114-5620                                  | Seal Kit - Fits R127-3694 Hyd Motor               | 1       |                |
| <b>Belts</b>                 |                     |                                           |                                                   |         |                |
| 20                           | <b>R107-4788</b>    | 107-4788                                  | Belt- Deck - Double Hex                           | 1       |                |
| <b>Blades</b>                |                     |                                           |                                                   |         |                |
| 3                            | <b>R92-5608</b>     | 92-5608, 92-5608-03                       | Mower Blade - 21.75 in                            | 3       |                |
| 4                            | <b>RRB4045-2102</b> | 104-1303, 107-0214, 107-0214-03, 92-5608M | Mower Blade - Mulcher 21.75 x 2.5in x 1/2 Mt Hole | 3       |                |
| 4                            | <b>R92-5608M</b>    | 104-1303, 107-0214-03, 92-5608M           | Mower Blade - Mulcher 21.75 x 2.5in x 1/2 Mt Hole | 0       |                |
| <b>Spindles</b>              |                     |                                           |                                                   |         |                |
| 5                            | <b>R139-1035</b>    | 104-3529, 119-4547, 139-1035              | Drivin Spindle Assy                               | 1       |                |
| 6                            | <b>R119-4546</b>    | 104-3552, 119-3552, 119-4546              | Spindle Housing Assy                              | 1       |                |
| 7                            | <b>R119-4775</b>    | 119-4775                                  | Spindle Housing Assy                              | 1       |                |
| 8                            | <b>R119-4776</b>    | 104-3532, 119-4776                        | Spindle Assy                                      | 2       |                |
| <b>Other Parts Available</b> |                     |                                           |                                                   |         |                |
| 70                           | <b>R104-3541</b>    | 104-3541                                  | Hub - Drive                                       | 1       |                |

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|---------|--------------|----------------------------------------------|---------------------------------|---------|----------------|
| 71      | R104-3542    | 104-3542                                     | Spider                          | 1       |                |
| 72      | R104-3545    | 104-3545                                     | Pulley - Drive                  | 1       |                |
| 73      | RF5003       | 32127-29,<br>32131-5,<br>32132-5,<br>3296-23 | Locknut - ESNA 1/2-13           | 2       |                |
| 74      | R01-268-0160 | 01-268-0160                                  | Pulley - V Idler                | 3       |                |
| 75      | R108-1924    | 108-1924                                     | Spacer-Idler                    | 3       |                |
| 76      | R100-3102    | 100-3102                                     | Washer-Flat                     | 3       |                |
| 77      | R104-3546    | 104-3546                                     | Pulley - Lower Driven           | 2       |                |
| 78      | R104-3544    | 104-3544                                     | Mount - Motor Drive             | 1       |                |
| 79      | R104-8322    | 104-8322,<br>120-5576                        | Washer - Spindle Shaft Hardened | 3       |                |
| 80      | R106-7159    | 106-7159                                     | O-Ring                          | 3       |                |
| 81      | R253-154     | 253-154                                      | Seal - Spindle                  | 6       |                |
| 82      | R114-8195    | 114-8195,<br>R & R ONLY                      | Bolt- Ribbed Neck               | 12      |                |
| 83      | R104-3549    | 104-3549                                     | Spacer Set - Spindle Bearing    | 3       |                |
| 83      | R120-5577    | 120-5577                                     | Bearing Spacer Set - Ground     | 3       |                |
| 84      | R302-60      | 302-60                                       | Zerk - Grease 90 Deg.           | 3       |                |
| 85      | R92-9800     | 69-6950,<br>69-6980,<br>92-9800              | Spacer - Spindle                | 3       |                |
| 86      | R104-3554    | 104-3554                                     | Shaft - Spindle Assy.           | 3       |                |
| 97      | R99-5489     | 99-5489                                      | Hydraulic Motor                 | 3       |                |

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*Deck Parts*



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|---------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 97      | <b>R127-3694</b> | 127-3694                                                                                                                                       | Hydraulic Motor                   | 3       |                |
| 98      | <b>R105-2808</b> | 105-2808                                                                                                                                       | Rod End                           | 2       |                |
| 99      | <b>R105-7441</b> | 105-7441                                                                                                                                       | Bearing - Spherical               | 1       |                |
| 103     | <b>R68-6710</b>  | 68-6710                                                                                                                                        | Roller - Rotary Deck              | 1       |                |
| 104     | <b>R68-6840</b>  | 68-6840                                                                                                                                        | Shaft - Roller                    | 1       |                |
| 105     | <b>R29-4820</b>  | 29-4820                                                                                                                                        | Roller                            | 2       |                |
| 106     | <b>R32127-46</b> | 32127-46,<br>3296-60                                                                                                                           | Locknut                           | 3       |                |
| 109     | <b>R3234-42</b>  | 3234-42                                                                                                                                        | Bolt - 3/8-16 x 1 Hx HD Fl        | 1       |                |
| 110     | <b>R104-8301</b> | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570                                                                                                | Locknut - 3/8-16 Nylon Flanged    | 1       |                |
| 110     | <b>R32128-19</b> | 104-8301,<br>104-9301,<br>32128-19                                                                                                             | Locknut - 3/8-16 Flanged Top Lock | 1       |                |
| 112     | <b>R108-1921</b> | 108-1921                                                                                                                                       | Torsion Spring - Idler            | 1       |                |
| 113     | <b>R93-4510</b>  | 93-4510                                                                                                                                        | Bushing                           | 2       |                |
| 114     | <b>R32120-84</b> | 32120-84                                                                                                                                       | Ring - Snap                       | 1       |                |
| 115     | <b>R302-5</b>    | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                  | 1       |                |

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|---------|---------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 116     | <b>R110-0641</b>    | 110-0641                                                                                                       | Collar - HOC                    | 2       |                |
| 117     | <b>R107-7904</b>    | 107-7904                                                                                                       | Pin - Clevis                    | 2       |                |
| 118     | <b>R120-6603-03</b> | 120-6603-03                                                                                                    | Ring - Doubler                  | 3       |                |
| 120     | <b>R325-17</b>      | 01-150-0640,<br>01-150-0850,<br>01-178-0832,<br>01-178-0836,<br>20-97-AGD,<br>325-17,<br>325-18,<br>48-9260    | Bolt - Hex Head                 | 2       |                |
| 121     | <b>RMM607</b>       | 01-158-0610,<br>01-191-0820,<br>21-3900,<br>3220-5,<br>45-0170,<br>5/1/3220                                    | Nut - Jam 1/2-20 Zinc           | 2       |                |
| 122     | <b>R458461</b>      | 32151-34                                                                                                       | Snap Ring                       | 1       |                |
| 123     | <b>R340-139</b>     | 340-139                                                                                                        | Hydraulic Fitting - 90 Deg      | 1       |                |
| 124     | <b>R72-9361</b>     | 27-1000,<br>27-1001,<br>72-9360,<br>72-9361                                                                    | Cup - Anti-Scalp                | 3       |                |
| 125     | <b>R92-5816</b>     | 92-5816                                                                                                        | Bolt - Hex HD 1/2-20 x 2-1/4    | 3       |                |
| 126     | <b>R340-8</b>       | 340-8                                                                                                          | Adapter                         | 1       |                |
| 127     | <b>R323-6</b>       | 01-150-0010,<br>01-178-0608,<br>20-47-AD,<br>20-47-AGD,<br>3224-2,<br>323-6,<br>49-3510,<br>908034P,<br>908332 | Bolt - Hex HD 3/8-16 x 1 GR5 YZ | 4       |                |

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|---------|------------------|-----------------------------------------------------------------------------------------------------------|----------------------------------------|---------|----------------|
| 128     | <b>R340-2</b>    | 340-2,<br>60-1920                                                                                         | Hydraulic Fitting - Striaight          | 1       |                |
| 129     | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78                                                                            | O-Ring                                 | 1       |                |
| 130     | <b>R237-42</b>   | 237-42,<br>31-4160                                                                                        | O-Ring                                 | 1       |                |
| 131     | <b>R237-81</b>   | 237-81,<br>237.81,<br>327-81                                                                              | O-Ring                                 | 1       |                |
| 132     | <b>R237-65</b>   | 237-65,<br>237.65                                                                                         | O-Ring                                 | 1       |                |
| 133     | <b>R112-6957</b> | 112-6957                                                                                                  | Washer - Hardened                      | 1       |                |
| 134     | <b>R93-7818</b>  | 93-7818                                                                                                   | Decal - Blade Torque                   | 2       |                |
| 135     | <b>R325-12</b>   | 01-150-0320,<br>01-150-0880,<br>01-178-0824,<br>20-93-AD,<br>325-12                                       | Bolt - Hx HD                           | 1       |                |
| 136     | <b>R3296-25</b>  | 30-3380,<br>32127-21,<br>32127-31,<br>3290-160,<br>3290-33,<br>3296-13,<br>3296-25,<br>3296-45,<br>329645 | Locknut - 1/2-13 Heavy ESNA            | 2       |                |
| 137     | <b>R107-3457</b> | 107-3457                                                                                                  | Clevis Pin - 5/16 x 1 7/8              | 2       |                |
| 138     | <b>R3290-467</b> | 3290-467                                                                                                  | Pin-Hair                               | 2       |                |
| 139     | <b>R3257-3</b>   | 3257-3                                                                                                    | Key - Woodruff                         | 1       |                |
| 140     | <b>R3233-34</b>  | 3233-34                                                                                                   | Carriage Bolt - 1/2-13 x 2 1/2 Grade 5 | 2       |                |

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|---------|------------------|--------------------------------------|-----------------------------------------------|---------|----------------|
| 141     | <b>R108-1993</b> | 108-1993                             | Screw - 1/2-13 x 1 3/4 Button Socket Head Cap | 1       |                |
| 142     | <b>R3231-7</b>   | 3231-33,<br>3231-7                   | Bolt - Carriage 3/8-16 x 2-1/4                | 4       |                |
| 143     | <b>R3290-355</b> | 01-159-0050,<br>3290-355,<br>58-5370 | Pin - Bridge - Snap                           | 1       |                |

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