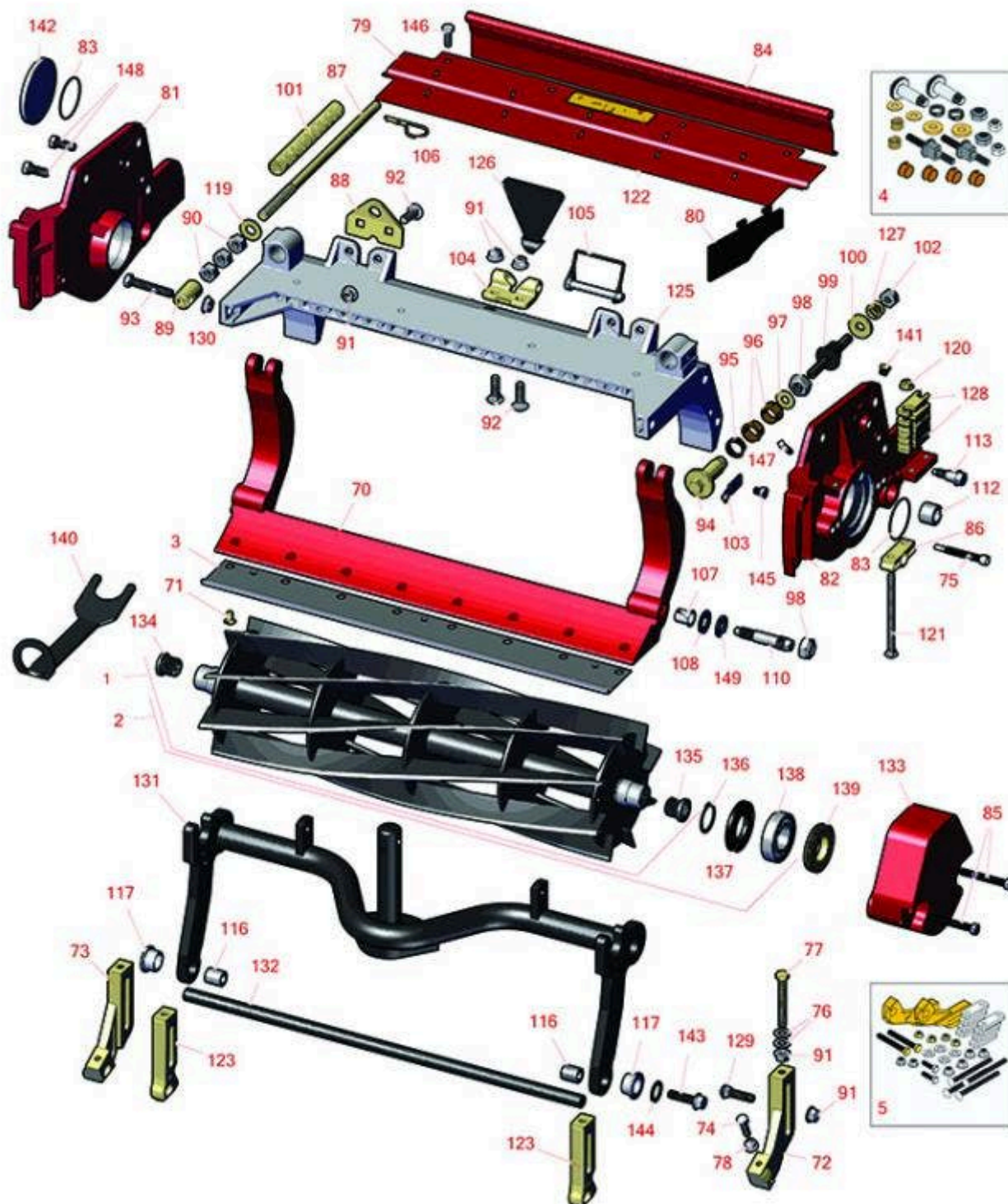




# Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697

Reel & Bedknife



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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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### R&R Reels, Lifetime Guaranteed

1	<b>R127-2077</b>	127-2077	Reel - 5 Blade Radial 22x7	1
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*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

1	<b>R107-3264</b>	107-3264	Reel - 8 Blade 22x7	1
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*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

1	<b>R117-0980</b>	117-0980	Reel - 11 Blade 22x7	1
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*Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:*

1	<b>R127-0294</b>	127-0294	Reel - 11 Blade Razor Series Forward Swept Low Drag 22x7	1
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*Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:*

2	<b>R137-8437</b>	137-8437	Reel - 5 Blade Razor Series Radial Low Drag (RR) w/Bearings and Seals 22x7	1
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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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*Detail Description:* R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

2	<b>R137-8432</b>	137-8432	Reel - 8 Blade Radial w/Bearings and Seals 22x7	1	
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

2	<b>R137-8433</b>	137-8433	Reel - 11 Blade Radial w/Bearings and Seals 22x7	1	
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*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

2	<b>R137-8439</b>	137-8439	Reel - 11 Blade Razor Series Forward Swept Low Drag (Fsr) w/Bearings and Seals 22x7	1	
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*Detail Description:* R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

### R&R Bedknives, Lifetime Guaranteed

3	<b>R110-4074</b>	110-4074	Bedknife - High Cut	1	
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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	<b>R108-9096</b>	108-9096	Bedknife - Standard	1
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	<b>R110-4084</b>	110-4084	Bedknife - Low Cut	1
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	<b>R120-1640</b>	120-1640	Bedknife - Low Cut Extended	1
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

### **R&R Razor Tool Steel Bedknives, Lifetime Guaranteed**

3	<b>R108-9095</b>	108-9095, 137-0833	Bedknife - Razor Tool Steel - 22 High Cut	1
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*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
3	<b>R119-4280</b>	119-4280	Bedknife - Razor Tool Steel - 22 x 3/8 Extended	1	

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

3	<b>R137-0832</b>	125-2771, 127-7132, 137-0832	Bedknife - Razor Tool Steel - 3/8 x 22 Lowcut	1	
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### Overhaul Kits

4	<b>R120-7230</b>	120-7230	Overhaul Kit - Fits DPA Units	1	
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*Detail Description: Incl 2 ea.: R108-0015, R115-7039, R119-4155, R120-5116, R120-5118, R120-5120, R3296-33, R3296-48 & 4 ea: R106-5344:*

5	<b>R110-9600</b>	110-9600	High HOC Kit	1	
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*Detail Description: Includes 1 ea.: R120-0404, R120-0405 & 2 ea: R112-7451, R322-16, R445722 & 4 ea.: R106-9758, R104-8300, R453011, R104-8301 & 8 ea: R106-3925:*

### Other Parts Available

70	<b>R107-3273-01</b>	107-3273-01	Bed Bar - Fits OEM Units Only	1	
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71	<b>R119-4151</b>	119-4151	Screw - Bedknife 5/16-18 x 17/32	8	
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72	<b>R120-0404</b>	120-0404	Bracket- High HOC - LH	1	
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*Detail Description: Fits 2011 & Newer:*

73	<b>R120-0405</b>	120-0405	Bracket - High HOC - RH	1	
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*Detail Description: Fits 2011 & Newer:*

74	<b>R322-16</b>	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
75	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
76	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
77	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
78	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	
79	R107-2996	107-2996	Grass Shield - Front	1	
80	R110-1706	110-1706	Deflector	5	
81	R108-9083	108-9083	Side Plate - RH - Fits OEM Units Only	1	
82	R108-9082	108-9082	Side Plate - LH - Fits OEM Units Only	1	

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
83	<b>R112-6967</b>	112-6967	O-Ring	2	
84	<b>R107-7779-01</b>	107-7779-01	Grass Shield Assy - Rear	1	
85	<b>R101526</b>	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
86	<b>R106-3924</b>	106-3924	Bracket - Rear Roller	2	
87	<b>R115-2007</b>	107-7437, 115-2007	Rod - Spring	1	
88	<b>R110-4069</b>	110-4069	Bracket	1	
89	<b>R99-8662</b>	99-8662	Tube - Spring	1	
90	<b>R443818</b>	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
91	<b>R104-8301</b>	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	8	
92	<b>R3231-25</b>	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
93	<b>R104-3396</b>	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
94	<b>R120-5118</b>	120-5118	Shaft - Adjuster	2	

*Tech Note: Fits 2012 and Up:*

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DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<i>Detail Description: 2012 &amp; Newer:</i>					
94	<b>R106-5363</b>	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
<i>Tech Note: Fits 2009-2011:</i>					
95	<b>R120-5116</b>	120-5116	Washer - Wave	2	
<i>Tech Note: Fits 2012 and Up:</i>					
95	<b>R106-5335</b>	106-5335	Wave Washer - Reel Adjusting	2	
<i>Tech Note: Fits 2009-2011:</i>					
96	<b>R106-5344</b>	106-5344	Bushing - Flanged and Keyed	4	
97	<b>R108-0015</b>	108-0015	Washer - Flat	2	
98	<b>R3296-33</b>	3296-33	Locknut - 5/8-18 ESNA Jam	4	
99	<b>R115-7039</b>	115-7039	Screw - Adjuster - Bedbar	2	
<i>Tech Note: Fits 2012 and Up:</i>					
99	<b>R99-2096</b>	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
<i>Tech Note: Fits 2009-2011:</i>					
100	<b>R119-4155</b>	119-4155	Washer - Hardened	2	
<i>Tech Note: Fits 2012 and Up:</i>					
100	<b>R99-2098</b>	99-2098	Washer - Bed Bar Adjuster	2	
<i>Tech Note: Fits 2009-2011:</i>					
101	<b>R110-4079</b>	110-4079	Spring	1	
102	<b>R3296-48</b>	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
103	<b>R99-2097</b>	99-2097	Detent - Bed Bar Adjuster	2	
104	<b>R110-4058</b>	110-4058	Bracket - Chain	1	
105	<b>R107-7400</b>	107-7400	Pin - Lynch	1	
106	<b>R92-2762</b>	92-2762	Pin - Snap	1	
107	<b>R56-9520</b>	56-9520	Bushing - Nyliner	2	
108	<b>R61-1950</b>	61-1950	Washer - Nylon - Bed Bar	4	
110	<b>R106-9623</b>	106-9623	Bolt - Bedbar	2	
112	<b>R106-9618</b>	106-9618	Bushing - Rubber	2	
113	<b>R107-2979</b>	107-2979	Bolt - Shoulder	4	
116	<b>R108-4279</b>	108-4279	Spacer - Frame	2	
117	<b>R93-2877</b>	93-2877	Bushing - Flanged	2	
119	<b>R87-7270-01</b>	87-7270	Washer - Flat 1/2	1	
120	<b>R104-8300</b>	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
121	<b>R3230-30</b>	3230-30	Bolt - Carriage 5/16x4 1/2	4	
122	<b>R93-6688</b>	93-6688	Decal - Warning	1	
123	<b>R125-2796</b>	125-2796	Bracket- Front HOC	2	
<i>Tech Note: Fits 2013 and Up:</i>					
<i>Detail Description: Fits 2013 &amp; Newer:</i>					
123	<b>R107-2952</b>	107-2952	Bracket - Front Roller	2	
<i>Tech Note: Fits 2009-2012:</i>					
125	<b>R107-3258</b>	107-3258	Frame	1	

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DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
126	<b>R110-4088-03</b>	110-4088-03, 119-8010-03	Kickstand	1	
127	<b>R120-5120</b>	120-5120	Spring - Compression	2	
<i>Tech Note: Fits 2012 and Up:</i>					
127	<b>R99-3755</b>	99-3755	Spring - Bed Bar Adjusting	2	
<i>Tech Note: Fits 2009-2011:</i>					
128	<b>R119-0626</b>	119-0626	Shim - Roller - 1/4 in - Slotted	8	
<i>Tech Note: Fits 2011 and Up:</i>					
128	<b>R106-3925</b>	106-3925	Shim - 1/4 - Rear Roller HOC	8	
<i>Tech Note: Fits 2009-2010:</i>					
129	<b>R3231-4</b>	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
130	<b>R32128-43</b>	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	2	
130	<b>R3296-39</b>	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	7	
131	<b>R107-7433</b>	107-7433	Carrier Frame Assy	1	
132	<b>R108-4284</b>	108-4284	Shaft - Support	1	
133	<b>R108-4269-01</b>	108-4269-01	Weight	1	
134	<b>R107-3275</b>	107-3275	Insert - Threaded - RH - 9 Tooth	1	

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## Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
135	<b>R107-3276</b>	107-3276	Insert - Threaded - LH - 9 Tooth	1	
136	<b>R92-2601</b>	92-2601	Snap Ring	2	
137	<b>R107-4028</b>	105-6757, 107-4028	Seal - Grease	2	
138	<b>R93-2489</b>	93-2489	Bearing - Reel	2	
139	<b>R107-2954</b>	107-2954	Nut - Bearing Adjuster	2	
140	<b>R117-0975</b>	117-0975	Tool- Reel Bearing Installation	1	
141	<b>R170714</b>	302-34, 302-39, 62-3520	Fitting - Pressure Relief	1	
142	<b>R94-2703</b>	94-2703	Plug - Plastic Spindle Housing	1	
143	<b>R3234-19</b>	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
144	<b>R67-9410</b>	67-9410	Washer - Clevis Pin	1	
145	<b>R114-9396</b>	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
146	<b>R3234-7</b>	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
<i>Tech Note: Fits 2010 and Up:</i>					
146	<b>R3234-47</b>	3234-47	Bolt - Flanged Hx HD	4	
<i>Tech Note: Fits 2009:</i>					
147	<b>R107-7447</b>	107-7447	Set Screw - 1/4 x 1-1/4 Sq HD	1	

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DPA Cutting Unit - Models 03693, 03696 & 03697  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
148	<b>R323-6</b>	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
149	<b>R3256-26</b>	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	2	
149	<b>R453017</b>	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2	

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