

27in DPA Cutting Unit - Models 03180, 03181 & 03183 Rollers







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R I	Rollers to fit 27" U	nits				
1	R112-8915	112-8915	Roller - Smooth Rear Steel - Long 27" Units	- 0		
	Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearings.:					
2	R114-9383	114-9383	Roller - Smooth Steel - 27" Units	0		
	Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearings.:					
3	R1503990	117-0960	Roller - Fusion Grooved UHMW Polyethylene - 27" Units	0		
	Tech Note: 3" Dia.:					
	Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life.:					
4	R1503995	119-0630	Roller - Fusion Grooved UHMW Polyethylene Shoulder - 27" Units	, O		
	Tech Note: 3" Dia:					
	Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design in the center along with shallow grroves on each end to reduce marking in wet conditions and turns on precision stainless ball bearings and double seals for added life.:					
Overl	naul Kits					
10	R114-5430	114-5430	Overhaul Kit - Roller	0		
	Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:					
Othe	r Parts Available					



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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
20 R112-5290	112-5290, 251346, 251-346, 72-5430	Bearing - Stainless	2	
21 R112-7494	112-7494	Seal	4	
22 R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2	
23 R114-3717	114-3717	Seal	2	
24 R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
25 R112-8918	112-8918	Shaft - Long - Rear Roller - 27" Units	1	
26 R117-0957	117-0957	Shaft - Front Roller - 27" Units	1	
27 R117-0993	117-0993	Scraper Rod Assy - 27 in	1	
28 R151304		Scraper - 27" Gr R&R Roller [Black]	1	
29 R119-4276	119-4276	Roller - Tipper	2	
30 R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
31	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	