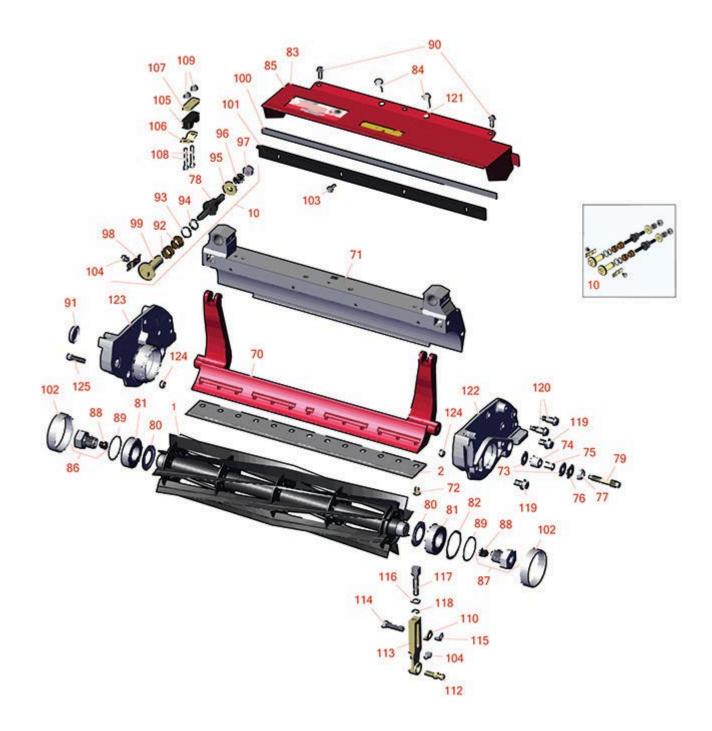


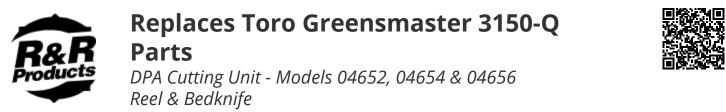


DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife



Rive	<b>8 R</b> Par ducts DPA (		<b>ensmaster 3150-Q</b> 4652, 04654 & 04656		
	R&R	OEM		Qty	Orde
	Part No. Reels, Lifetime Guai	Part No.	Description	Req	Quantity
1	R137-8511	137-8511	Reel - 8 Blade Razor Series w/Bearings and Seals 21x5	1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed aga	i1 to match the temper of ou knives. All R&R Reels are cyli on computer balanced for ex inst defects in material and b	ctured from a special high alloy steel and r Razor bedknives and original equipmen ndrically ground on bearing surfaces, relie tended bearing and reel life. R&R Product workmanship for the life of the reel under from Razor reels over standard reels.:	t ef s Reels	
1	R132-7340	132-7340	Reel - 8 Blade Razor Series Low Drag	1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed aga	i1 to match the temper of ou knives. All R&R Reels are cyli on computer balanced for ex inst defects in material and b	ctured from a special high alloy steel and r Razor bedknives and original equipmen ndrically ground on bearing surfaces, relie tended bearing and reel life. R&R Product workmanship for the life of the reel under from Razor reels over standard reels.:	t ef s Reels	
1	R137-8512	137-8512	Reel - 11 Blade Razor Series w/Bearings and Seals 21x5	1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed aga	i1 to match the temper of ou knives. All R&R Reels are cyli on computer balanced for ex inst defects in material and b	ctured from a special high alloy steel and r Razor bedknives and original equipmen ndrically ground on bearing surfaces, relie tended bearing and reel life. R&R Product workmanship for the life of the reel under from Razor reels over standard reels.:	t ef s Reels	
1	R132-7341	132-7341	Reel - 11 Blade Razor Series Low Drag 21	1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed aga	i1 to match the temper of ou knives. All R&R Reels are cyli on computer balanced for ex	tured from a special high alloy steel and r Razor bedknives and original equipmen ndrically ground on bearing surfaces, relie tended bearing and reel life. R&R Product workmanship for the life of the reel under from Razor reels over standard reels :	t ef s Reels	
	nonnar asc. roa car				

ro	& R ducts	<b>Parts</b> DPA Cutting Unit - Models Reel & Bedknife	eensmaster 3150-Q 04652, 04654 & 04656		
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit
	hardened to l premium seri ground and p are guaranted	RC48-51 to match the temper of o es bedknives. All R&R Reels are cyl recision computer balanced for e ed against defects in material and	actured from a special high alloy steel our Razor bedknives and original equip lindrically ground on bearing surfaces extended bearing and reel life. R&R Pro I workmanship for the life of the reel u fe from Razor reels over standard reel	oment 5, relief oducts Reels inder	
1	R132-7342	132-7342	Reel - 14 Blade Razor Serie Low Drag 21	es 1	
	hardened to l premium seri ground and p are guaranted	C48-51 to match the temper of o es bedknives. All R&R Reels are cyl recision computer balanced for e. ed against defects in material and	actured from a special high alloy steel our Razor bedknives and original equip lindrically ground on bearing surfaces extended bearing and reel life. R&R Pro I workmanship for the life of the reel u fe from Razor reels over standard reel	oment 5, relief oducts Reels inder	
&R	Bedknife, Lim	etime Guaranteed			
2	R108-4302	108-4301, 108-4302	Bedknife - Tournament Cu Extended .125500 HOC	ıt 1	
	then hardene Bedknives are being packag grind for add	d to RC46-49 to match the temper surface ground on the top and fr ed with oil for rust prevention. All	ctured from high carbon-boron alloy s r of our reel blades and original equip ront edge and straightened three time R&R Bedknives now have an increased ranteed against defects in material an the part.:	oment reels. s before d front edge	
	R108-4303	104-7720, 108-4303	Bedknife - Micro Cut Exter .062187 HOC	nded 1	
2		tion: R&R Bedknives are manufac	ctured from high carbon-boron alloy s		
2	then hardene Bedknives are being packag grind for add	ed with oil for rust prevention. All	ront edge and straightened three time R&R Bedknives now have an increased ranteed against defects in material an	s before d front edge	



ltem <b>R&amp;R</b>	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>R</b>	93-4262	65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062 - .187 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>R93-4263</b>	63-8560, 66-9320, 93-4263, 93-6039	Bedknife - Tournament Cut .125500 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>R93-4264</b>	57-4960, 63-8470, 93-4264	Bedknife - Low Cut .187 - 1.00 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R94-6392** 

62-2500, 94-6392 Bedknife - High Cut .312 - 1.00 1 HOC

	R&R Part No.	& <i>Bedknife</i> OEM Part No.	Description	Qty Req	Orde Quantit
	then hardened to RC Bedknives are surfac being packaged with grind for added life.	46-49 to match the temper te ground on the top and fr oil for rust prevention. All	tured from high carbon-boron alloy steel an of our reel blades and original equipment r ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and he part.:	reels. re	
2	R63-8610	63-8610	Bedknife - Fairway Cut .375 - 1.00 HOC	1	
	then hardened to RC Bedknives are surfac being packaged with grind for added life.	46-49 to match the temper te ground on the top and fr oil for rust prevention. All	tured from high carbon-boron alloy steel an of our reel blades and original equipment r ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and he part.:	reels. re	
2	R150462	63-8610, 94-6396	Bedknife - 7 Hole Thick 5/16	1	
2	Detail Description: R then hardened to RC Bedknives are surfac being packaged with grind for added life.	94-6396 &R Bedknives are manufact 46-49 to match the temper te ground on the top and fr oil for rust prevention. All	tured from high carbon-boron alloy steel an of our reel blades and original equipment r ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and	nd reels. re	
2	Detail Description: R then hardened to RC Bedknives are surfac being packaged with grind for added life.	94-6396 &R Bedknives are manufact 46-49 to match the temper te ground on the top and fr oil for rust prevention. All All R&R Bedknives are guar	tured from high carbon-boron alloy steel an of our reel blades and original equipment r ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and	nd reels. re	
	Detail Description: R then hardened to RC Bedknives are surfac being packaged with grind for added life. workmanship under <b>R94-6396</b> Detail Description: R then hardened to RC Bedknives are surfac being packaged with grind for added life.	94-6396 &R Bedknives are manufact f46-49 to match the temper te ground on the top and fr oil for rust prevention. All All R&R Bedknives are guar normal use for the life of to 10-4900, 54-9150, 94-6396, Oct-00 &R Bedknives are manufact f46-49 to match the temper te ground on the top and fr oil for rust prevention. All	tured from high carbon-boron alloy steel an of our reel blades and original equipment r ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and he part.: Bedknife - High Cut 5/16"-1" HOC tured from high carbon-boron alloy steel an of our reel blades and original equipment r ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and	nd reels. re edge 1 1 nd reels. re	
2	Detail Description: R then hardened to RC Bedknives are surface being packaged with grind for added life. workmanship under <b>R94-6396</b> Detail Description: R then hardened to RC Bedknives are surface being packaged with grind for added life. workmanship under	94-6396 &R Bedknives are manufact f46-49 to match the temper te ground on the top and fr oil for rust prevention. All All R&R Bedknives are guar normal use for the life of th 10-4900, 54-9150, 94-6396, Oct-00 &R Bedknives are manufact f46-49 to match the temper te ground on the top and fr oil for rust prevention. All All R&R Bedknives are guar	tured from high carbon-boron alloy steel an of our reel blades and original equipment r ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and he part.: Bedknife - High Cut 5/16"-1" HOC tured from high carbon-boron alloy steel an of our reel blades and original equipment r ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and he part.:	nd reels. re edge 1 1 nd reels. re	



ltem <b>R&amp;R</b>	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

1

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Bedknife - Razor Tool Steel -2 R115-1880 115-1880 21 Micro Cut .062 - .187 HOC Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel

and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

			Bedknife - Razor Tool Steel -	
2	R115-1881	115-1881	21 Tournament Cut .125500	1
			НОС	

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

### **Overhaul Kits**

10 <b>R121-2637</b>	121-2637	Overhaul Kit - DPA Adjusters	1
Other Parts Available			
70 <b>R106-2648-01</b>	106-2648-01	Bed Bar	1
70 <b>R99-3794-01</b>	99-3794-01, 99-3794-03	Bed Bar - Aggressive	1
71 <b>R119-9303</b>	105-5799, 119-9303	Frame - Crossmember	1





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

	OEM Part No.	Description	Qty Req	Order Quantity
R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	13	
R52-2900	52-2900	Washer - Nylon	4	
R119-4153	119-4153	Bushing - Rubber	2	
R52-2890	52-2890	Bushing - Flanged	2	
R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	1	
R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
R115-3299	115-3299	Seal- Flocked	2	
R115-3296	115-3296	Bearing	2	
R140-5510	140-5510	Bearing - Sealed Stainless	2	
R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
R119-4095	119-4095	Grass Shield Assy	1	
	R&R Part No.       R119-4151       R52-2900       R119-4153       R52-2890       R52-2860       R3296-28       R115-7039       R117-9493       R115-3299       R115-3299       R115-3296       R115-3299       R115-3299       R115-3299       R115-3296       R115-3299       R115-3299       R115-3299       R115-3299       R115-3299       R115-3299       R115-3299       R115-3299       R115-3296       R115-3299       R115-3299       R115-3299       R115-3299       R115-3299       R115-3299       R115-3299       R115-3299       R115-3296       R105-5700       R119-4095	Part No.       Part No.         R119-4151       119-4151         R52-2900       52-2900         R119-4153       119-4153         R52-2890       52-2890         R52-2860       119-4150, 52-2860         R52-2860       119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28         R115-7039       115-7039         R117-9493       137-6130         R117-9493       117-9493         R115-3299       115-3299         R115-3296       115-3296         R140-5510       140-5510         R105-5700, 115-5258       105-5700, 115-5258	Part No.       Description         R119-4151       119-4151       Screw - Bedknife 5/16-18 x 17/32         R52-2900       52-2900       Washer - Nylon         R119-4153       119-4153       Bushing - Rubber         R52-2890       52-2890       Bushing - Flanged         R52-2860       119-4150, 52-2860       Washer - Bed Bar Pivot         R3296-28       119-4154, 32128-7, 32128-7, 32128-7, 32296-28       Nut - 1/2-20 ESNA Jam         R115-7039       115-7039       Screw - Adjuster - Bedbar         R137-6130       137-6130       Screw - Adjuster - Hardened - Bedbar         R115-3299       115-3299       Seal- Flocked         R115-3299       115-3296       Bearing         R140-5510       140-5510       Bearing         R140-5510       140-5510       Bearing - Sealed Stainless	Part No.       Part No.       Description       Req         R119-4151       119-4151       Screw - Bedknife 5/16-18 x 17/32       13         R52-2900       52-2900       Washer - Nylon       4         R119-4153       119-4153       Bushing - Rubber       2         R52-2800       52-2890       Bushing - Flanged       2         R52-2800       52-2890       Bushing - Flanged       2         R52-2860       119-4150, 52-2860       Washer - Bed Bar Pivot       2         R3296-28       119-4154, 140-9234, 32128-7, 3





## DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

01-150-0010, 01-178-0608,	uantity
20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	
85 <b>R354083</b> 104-7729, Decal - Danger 1	
86 <b>R120-3222</b> 117-9512, 120-3222       Reel Nut Assy - RH       1	
87 <b>R120-3221</b> 120-3221 Reel Nut Assy - LH 1	
88 <b>R120-3220</b> 120-3220 Plug - Plastic 2	
89 <b>R360-0398</b> 360-0398 O-Ring 2	
90R119-4012Screw - Hx Washer HD Self Threading3	
91 <b>R105-5708</b> 105-5708,Plug - Expansion1121-4609	
92 <b>R106-5344</b> 106-5344 Bushing - Flanged and Keyed 4	
93 <b>R119-4164</b> 119-4164 Washer - Wave 2	
94 <b>R32120-93</b> 32120-93 Snap Ring - HD 2	
95 <b>R119-4155</b> 119-4155 Washer - Hardened 2	
96 <b>R119-4156</b> 119-4156 Spring - Compression 2	
119-4039, 32146-7, Locknut - 7/16-14 ESNA 2 3296-34, 3296-48	
98 <b>R99-2097</b> 99-2097 Detent - Bed Bar Adjuster 2	





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
99	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
100	R106-2619	106-2619	Seal - Strip	1	
101	R115-3303-03	115-3303-03	Bar - Cutoff	1	
102	R117-6619	117-6619	Bushing	2	
103	R131-6150	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	
104	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	3	
105	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
106	R105-5712	105-5712, 119-4157	Retainer - Roller	2	
107	R105-5711	105-5711, 119-4165	Shim - Roller	2	
108	R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
109	R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
110	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
112	R94-2958	94-2958	Stud - Alloy Ball Joint	2	
113	R115-7041	115-7041	Bracket - Front Roller 5 1/4 in	2	
114	R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
115	R115-7193	115-7193	Nut-HOC	2	
116	R121-4605	121-4605	Washer - Spring - Curved	2	
117	R132-4586	132-4586	Screw - HOC - Stainless	4	





DPA Cutting Unit - Models 04652, 04654 & 04656 Reel & Bedknife

ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
118 <b>R1891</b>	1891	E-Ring	2	
119 <b>R110-1718</b>	110-1718	Screw-HHF	2	
120 <b>R115-7042</b>	115-7042	Bolt-Shoulder, Flange	4	
121 <b>R137-9706</b>	137-9706	Decal- Warning	1	
122 <b>R119-4005</b>	119-4005	Side Plate Assy-LH Incl R117-6619	1	
123 <b>R119-4007</b>	119-4007	Side Plate Assy-RH Incl R117-6619	1	
124 <b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	4	
125 <b>R434036</b>	3274-18	Screw - Soc HD 5/16-18 x 1-1/4	2	