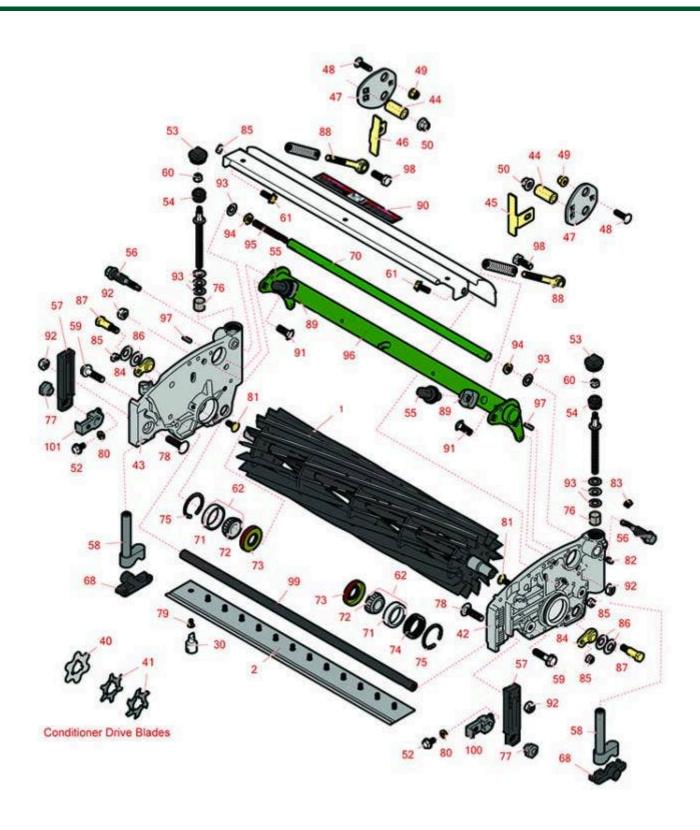




Cutting Unit Reel & Bedknife







Cutting Unit Reel & Bedknife

	R&R	OEM DEMANDE	Description	Qty	Order
	Part No. Reels, Lifetime Gu	Part No. ranteed	Description	Req	Quantity
1	RTCA19350	TCA19350	Reel - 7 Blade	1	
	steel, heat-treated precision cylindric performance. Advo our lifetime guara	to perfectly complement both al grinding on bearing surface anced computer balancing en	crafted from premium high carbon-b n R&R and OEM bedknives. Each reel u es, followed by relief grinding for optin sures extended reel and bearing life. E als and craftsmanship under normal precision you can trust.:	indergoes nal Backed by	
1	RTCA19351	TCA19351	Reel - 11 Blade	1	
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:				
1	R130250	TCA23621	Reel - 14 Blade	1	
	steel, heat-treated precision cylindric performance. Advo our lifetime guara	to perfectly complement both al grinding on bearing surface anced computer balancing en	crafted from premium high carbon-b n R&R and OEM bedknives. Each reel u es, followed by relief grinding for optin sures extended reel and bearing life. E als and craftsmanship under normal precision you can trust.:	indergoes nal Backed by	
R&R	Bedknives, Lifetim	e Guranteed			
2	RET17767	ET17767, UC23562	Bedknife - High Cut 5/16	1	
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:				
2	RMT7351	ET17489, MT7351, UC19154, UC28163	Bedknife - 22in Lo-Cut .079 Min. HOC	1	





Cutting Unit Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

ET14402, ET17533, 2 **RET17533** ET17767, Bedknife - 22in Standard- .126 MT4869, Min. HOC MT7351, UC18873

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R130116** MT4846, Bedknife - Razor Tool Steel - 22 Tournament Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **RTCU36165** TCU36165 Bed Knife - Razor Tool Steel 22 - Low Cut

Overhaul Kits and Tools

30 **R101278T** Bedknife Screw Driver Tool

Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Other Parts Available





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	RMT2624	MT2624	Knife - Greens Conditioner	38	
41	RET14707	ET14707	Verti-Cut Blade025 x 2.375	72	
41	RET14707C		Verti-Cut Blade025 x 2.375 Carbide Tipped	0	
42	RTCU35637	TCU24427, TCU35637	Panel - LH	1	
43	RTCU35638	TCU24426, TCU35638	Panel - RH	1	
44	RR316945	R316945	Bushing	2	
45	RUC27760	UC27760	Wear Plate	1	
46	RUC27761	UC27761	Wear Plate	1	
47	RUC11904	UC11904	Bracket	2	
48	R03M7186	03M7186	Bolt - Carriage 8-1.25 x 30mm	2	
49	R14M7396	14M7396	Locknut - Flanged Nyloc	2	
50	R14M7465	14M7465	Lock Nut - M10-1.50 Fl	2	
52	R33114-016	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2	
53	RUC16102	TCU24949, UC16102	Сар	2	
54	RTCU40491	TCU24683, TCU40491	Worm Gear	2	
55	RUC16137	TCU24955, UC16137	Adjuster	2	
56	RTCU26458	TCU26458	Worm Gear	2	
57	RUC16108	TCU24460, UC16108	Bracket	2	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
58	RAUC13512	AUC13512, TCA18706	Adjuster	2			
59	R19M7804	19M7804	Bolt - Flanged Hex M10-1.5 x 40	4			
60	RM148268	M148268	Lock Nut	2			
61	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2			
62	R500534		Bearing - with Cup	2			
	Detail Description: Kit inclu	des: 1 ea R254-78- Bearing	Cone & R254-79 Bearing Cone:				
68	RUC22218	UC22218	Half Clamp	2			
70	RTCU26729	TCU26729	Tube	1			
71	R254-79	JD8226	Cup - Bearing	2			
	Detail Description: Use R254-79M installation mandrel to properly install race.:						
72	R254-78	JD8188	Tapered Bearing Cone	2			
73	RET14566	ET14566	Seal - Reel	2			
74	RTCU23880	TCU23880, TCU28964	Compression Spring - Reel Bearing	1			
75	R40M7226	40M1862, 40M7226	Ring - Retaining	2			
76	RMT74	MT74	Bushing - Roller Bkt	2			
77	RTCU28635	TCU24555, TCU28635	Eccentric	2			
78	R03M7194	03M7194	Bolt	2			
79	R101278	21M7194	Screw - Bedknife	13			
80	R14M7151	14M7151	Nut - Jam Roller Adj	2			





Cutting Unit Reel & Bedknife

81 R03M7184 03M7184 Bolt - Carriage M8 2 82 R302-5 JD7797, JD7842, JD7844 Fitting - Grease 2 83 R170714 E14814 Fitting - Pressure Relief 2 84 RTCU24334 TCU24334 Retainer 2 85 RH137328 H137328 Locknut 2 86 RN168012 N168012 Washer - Spring 4 87 RMT3016 MT3016 Bolt - Bed Bar 2 88 RTCU25223 TCU25223, TCU30798 Spherical Rod End 2 89 RTCU25394 TCU25394, TCU27453 Base 2 90 RMT6517 MT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 ET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 AUC13891, TCA18291 Frame 1 97 R830587 Bib - Dowell 1/4 Dia x 75 4 <th>Order Quantity</th>	Order Quantity
82 R302-5 JD7842, JD7844 Fitting - Grease 2 83 R170714 E14814 Fitting - Pressure Relief 2 84 RTCU24334 TCU24334 Retainer 2 85 RH137328 H137328 Locknut 2 86 RN168012 N168012 Washer - Spring 4 87 RMT3016 MT3016 Bolt - Bed Bar 2 88 RTCU25223 TCU25223, TCU30798 Spherical Rod End 2 89 RTCU25394 TCU25394, TCU27453 Base 2 90 RMT6517 MT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 ET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 AUC13891, TCA18291 Frame 1 97 RP30587 30587, Pin - Dowell 1/4 Dia x 75 4	
84 RTCU24334 TCU24334 Retainer 2 85 RH137328 H137328 Locknut 2 86 RN168012 N168012 Washer - Spring 4 87 RMT3016 MT3016 Bolt - Bed Bar 2 88 RTCU25223 TCU30798 Spherical Rod End 2 89 RTCU25394 TCU25394, TCU27453 Base 2 90 RMT6517 MT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 ET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 AUC13891, Frame 1	
85 RH137328 H137328 Locknut 2 86 RN168012 N168012 Washer - Spring 4 87 RMT3016 MT3016 Bolt - Bed Bar 2 88 RTCU25223 TCU25223, TCU30798 Spherical Rod End 2 89 RTCU25394 TCU25394, TCU27453 Base 2 90 RMT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 AUC13891, TCA18291 Frame 1 97 RP30587 30587, Pipe Dowell 1/4 Dia x 75 4	
86 RN168012 N168012 Washer - Spring 4 87 RMT3016 MT3016 Bolt - Bed Bar 2 88 RTCU25223 TCU25223, TCU30798 Spherical Rod End 2 89 RTCU25394, TCU27453 Base 2 90 RMT6517 MT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 Frame 1 97 RP30587 30587, Pin a Dowell 1/4 Dia x 75 4	
87 RMT3016 MT3016 Bolt - Bed Bar 2 88 RTCU25223 TCU25223, TCU30798 Spherical Rod End 2 89 RTCU25394 TCU25394, TCU27453 Base 2 90 RMT6517 MT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 ET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 AUC13891, TCA18291 Frame 1 97 RP30587 30587, Prince Dowell 1/4 Dia x 75 4	
88 RTCU25223 TCU25223, TCU30798 Spherical Rod End 2 89 RTCU25394 TCU25394, TCU27453 Base 2 90 RMT6517 MT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 Frame 1 97 RR30587 30587, Pip - Dowell 1/4 Dia x 75 4	
88 RTCU25223 TCU30798 Spherical Rod End 2 89 RTCU25394 TCU25394, TCU27453 Base 2 90 RMT6517 MT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 ET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 AUC13891, TCA18291 Frame 1 97 RP30587 30587, Pin - Dowell 1/4 Dia x 75 4	
89 RTCU23394 TCU27453 Base 2 90 RMT6517 MT6517 Label - Warning 1 91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 Frame 1 97 RR30587 30587, Pip - Dowell 1/4 Dia x 75 4	
91 R03M7191 03M7191 Bolt - Carriage M10 x 25 4 92 R14M7517 14M7517 Locknut - 10mm x 1.5 ESNA 4 93 RET16679 ET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 AUC13891, TCA18291 Frame 1	
92 R14M7517	
93 RET16679 Washer - Spring 8 94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 Compression Spring 1 96 RAUC13891 Frame 1 97 RP30587 30587, Pip - Dowell 1/4 Dia x 75 4	
94 R14M7152 14M7152 Nut - 10mm x 1.5 Jam 2 95 RTCU25398 Compression Spring 1 96 RAUC13891 AUC13891, TCA18291 Frame 1 97 RR30587 30587, Pip - Dowell 1/4 Dia x 75 4	
95 RTCU25398 TCU25398 Compression Spring 1 96 RAUC13891 AUC13891, TCA18291 Frame 1 97 RR30587 30587, Pip - Dowell 1/4 Dia x 75	
96 RAUC13891 AUC13891, TCA18291 Frame 1 97 RR30587 30587, Pip - Dowell 1/4 Dia x 75	
96 RAUC13891 TCA18291 Frame 1	
9/ 883058/ 2015	
R30587	
98 R19M7168 19M7168 Bolt - M10-1.5 x 30 mm Hex Head Class 8.8	





Cutting Unit Reel & Bedknife

Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
99 RUC13425	UC13425	Rod - Hardened	1	
100 RUC16109	TCU24461, UC16109	Bracket - RH	1	
101 RUC18211	TCU24461, UC18211	Bracket - LH	1	