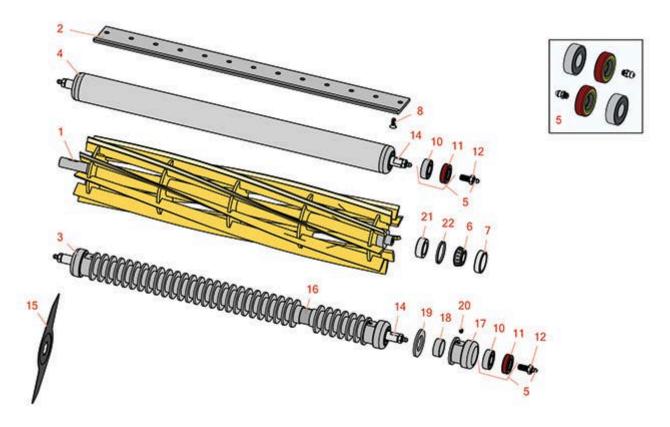




Cutting Unit
Reel Redknife & Roller







Cutting Unit Reel, Bedknife & Roller OEM

R OEM Qty **Order t No.** Part No. Description Req **Quantity** 

**Overhaul Kits and Service Tools** 

5 **R100130** Overhaul Kit - Roller 0

Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:

R&R Reels, Lifetime Guaranteed

1 R301506 Reel - 5 Blade Heavy Duty LH 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R301505** Reel - 5 Blade Heavy Duty RH/Center 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R524221** 524221 Reel - 9 Blade RH/Center 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

#### R&R Bedknives, Lifetime Guaranteed

2 **R301500** Bedknife - Thick 3/16 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.





Cutting Unit Reel, Bedknife & Roller OEM

Item	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
2	R301507		Bedknife - Super Thin 3/32	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R301502** 732450 Bedknife - Tournament Thin 1/8

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Rollers								
3	R301515R		Roller - Grooved Repairable Steel	1				
4	R301510		Roller - Smooth	1				
Blad	Blades							
15	R301430	3571	Verti-Cut Blade050 Thick	0				
15	R301425	3570	Verti-Cut Blade030 Thin	0				
Othe	Other Parts Available							
6	R254-68	307109	Tapered Bearing Cone	2				
7	R254-67	307108	Cup - Bearing	2				
8	R301503	334420	Screw - 1/4-20 x 5/8 Mach	13				
10	R303558		Bearing - Roller	2				
11	R305115		Seal - Roller	2				
12	R301513		Bolt - w/Grease Fitting	2				
14	R301511		Shaft - Roller	1				

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Cutting Unit Reel, Bedknife & Roller

16 <b>R</b>	Part No.	Part No.	Description	Qty Req	Order Quantity
	R301514		Tube - Only Grooved Roller	1	
17 R	R150650		Roller End - 2 Repairable	2	
18 <b>R</b>	R150651		Spacer - 2-3/8 Roller	34	
19 <b>R</b>	R150652		Washer - 2 Roller	33	
20 <b>R</b>	R150690		Screw - Set 1/4-20 x 1/4	4	
21 <b>R</b>	R441219	441219	Sleeve - Reel	2	
22 <b>R</b>	R329176	329176	Seal - Oil Reel	2	