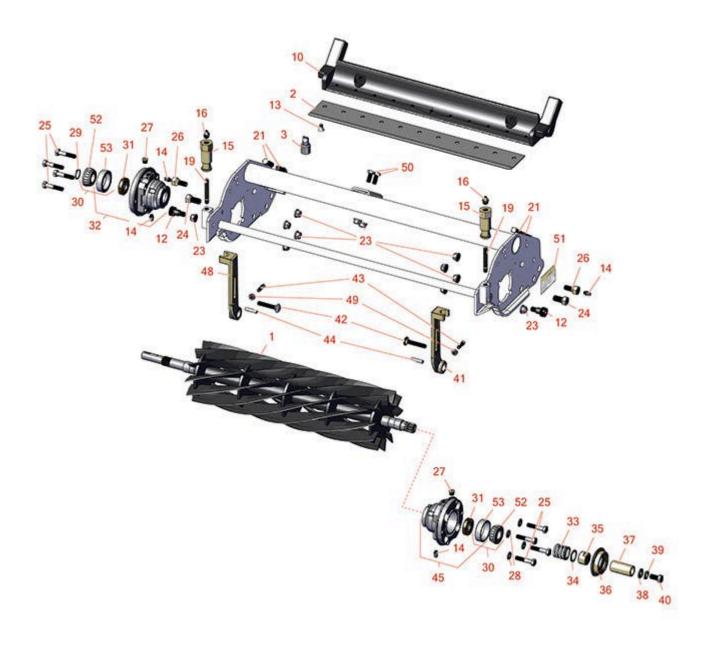


# Replaces Jacobsen Eclipse 118F Parts Floating Head Cutting Unit Reel & Bedknife









Floating Head Cutting Unit Reel & Bedknife

R&R	OEM Part No	Description	Qty	Order Quantity		
		Description	Req	Quantity		
R4170220	4170220	Reel - 11 Blade 18 in	1			
Bedknives, Lifetim	e Guaranteed					
R5000098	5000098	Bedknife - Low Cut 18 in	1			
R5002888	5001056, 5002888	Bedknife - Tournament 18"082109	1			
ce Tools						
R101272T		Bedknife Screw Driver Tool	0			
Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:						
r Parts Available						
R2811055	2811055	Bed Bar	1			
R365246	365246	Bolt - Shoulder w/Nyloc Patch	2			
R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13			
R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	1			
R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2			
R471219	366852, 471219	Zerk - Grease	2			
R343616	343616, 443102	Stud	2			
	Part No. Reels, Lifetime Gue R4170220 Bedknives, Lifetim R5000098 R5002888 Ce Tools R101272T Tech Note: Easily in manufactured with r Parts Available R2811055 R365246 R101272 R302-5 R365009	Part No.         Part No.           Reels, Lifetime Guaranteed         R4170220           Bedknives, Lifetime Guaranteed         R5000098           R5002888         5001056, 5002888           Ice Tools         R101272T           Tech Note: Easily install and remove bed k manufactured with hardened alloy steel.:         Parts Available           R2811055         2811055           R365246         365246           R101272         3009138, 402578, 800813           R302-5         471214, 471223, 471226           R365009         365009, 365170, 441674           R471219         366852, 471219           R343616         343616,	Part No.         Description           Reals, Lifetime Guaranteed           Reference Suranteed           R500098         Bedknife - Low Cut 18 in           R5002888         5001056, 5002888         Bedknife - Low Cut 18 in           R5002888         Bedknife - Tournament 18"082109           Reference Touls           Reference Driver Tool           Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel:           r Parts Available           R2811055         Bed Bar           R365246         301272, 3009138, 402578, 800813         Screw - Bedknife 1/4-20 x 1/2           R302-5, 471214, 471223, 471223, 471226         Fitting - Grease           R365009         365009, 365170, 441674         Knob - Adjusting Roller           R471219         366852, 471219         Zerk - Grease           P343616         343616, Stud	Part No.         Part No.         Description         Redector           Reverse Revels, Lifetime Guaranteed           R4170220         Reel - 11 Blade 18 in         1           Bedknives, Lifetime Guaranteed           R5000098         Bedknife - Low Cut 18 in         1           R5002888         5001056, 5002888         Bedknife - Tournament 18"082109         1           Tect Tools           R101272T         Bedknife Screw Driver Tool         0           Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:           Terr Parts Available           R2811055         Bed Bar         1           R365246         Bolt - Shoulder w/Nyloc Patch         2           R101272         3009138, 402578, 800813         Screw - Bedknife 1/4-20 x 1/2         13           R302-5, 471214, 471223, 471226         Fitting - Grease         1           R365009         365009, 365009, 365009, 365009, 3650170, 441674         Knob - Adjusting Roller         2           R471219         366852, 471219         Zerk - Grease         2		

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Floating Head Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
21	R412506	412503, 412506	Screw - Bed Bar Adjusting	4				
23	R445795	445795	Nut - 5/16-18 Flanged	8				
24	R315298	315298	Bolt - Bed Bar	2				
25	R400192	400192	Bolt - Hex HD 5/16-18 x 1-1/2	8				
26	R1002224	1002224	Bolt - Rear Roller 3/8-24	2				
	Tech Note: Incl Grease Zerk:							
27	R170714	170714, 471240, 471242	Fitting - Pressure Relief	1				
28	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	4				
29	R458013	458013	Ring - Retaining	1				
30	R500534	500534, R500534	Bearing - with Cup	1				
31	R336962	336962	Seal	1				
32	R1004756	1004756	Housing - Bearing Drive End	1				
	Tech Note: Includes: R336962 Seal, R170714 Fitting, R302-5 Zerk & R254-79 Cup:							
33	R5002151	5002151	Hardware Kit - Spring/Washer	1				
	Tech Note: Includes 1 ea: R304745 Washer, R363047 Spring:							
34	R304745	304745	Washer - Reel	1				
35	R364900	364900	Nut - Reel Tension	1				
36	R163398	163398, 163892	Seal - Spacer Assy	1				

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Floating Head Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
37	R367164	367164	Spacer - Reel	1			
38	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	1			
39	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	1			
40	R400294	400294	Screw - 3/8 24 x 3/4 Hex C/Zinc	1			
41	R153979	153979, 3008439	Bracket - Front Roller	1			
42	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2			
43	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2			
44	R461256	461256	Pin - 1/4 x 1	1			
45	R164144	1000480, 163397, 164144, 2000060	Housing - Reel Bearing	1			
	Tech Note: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting & R254-79 Cup:						
48	R153980	153980, 3008438	Bracket - Front Roller	1			
49	R443102	443102	Nut - 1/4-20 Yellow Zinc	4	,		
50	R400184	400184, 400194	Screw - 5/16-18 x 3/4 Hex	2			
51	R1000997	1000997	Decal - Warning	1			
52	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2			
53	R254-79	254-79, 4121175	Cup - Bearing	2			

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Floating Head Cutting Unit Reel & Bedknife

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReqQuantity

Tech Note: Use R254-79M installation mandrel to properly install race.: