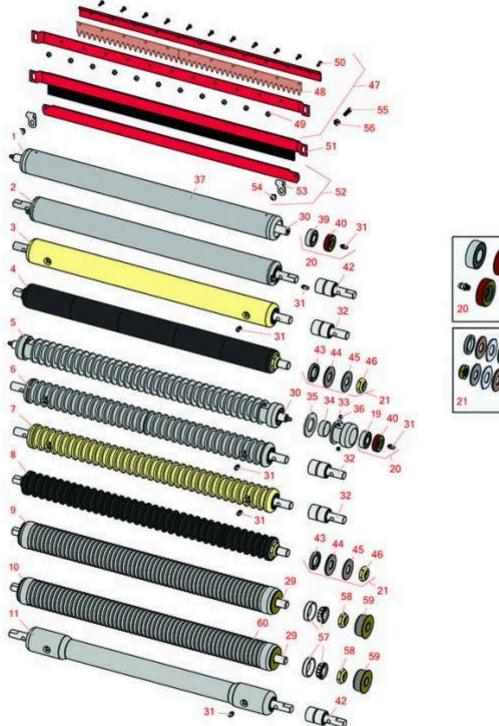


Cutting Unit Front Rollers





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	n R&R	nt Rollers OEM	Description	Qty	Orde	
	Part No. Front Rollers	Part No.	Description	Req	Quantit	
1	R158776	158776, 162917	Roller - Smooth Tubular Steel	1		
	Tech Note: Constru	ucted with a through sho	aft and greasable ball bearings.:			
2	R52-3120		Roller - Smooth Tubular Steel	1		
	Tech Note: Constru	ucted with "water-pump'	" style bearings.:			
3	R101126		Roller - Smooth Solid Steel	1		
	Tech Note: Machir bearings.:	ned from solid steel, this	heavy weight roller uses greasable "water-pump"	' style		
4	R101336		Roller - Smooth UHMW Polyethylene	1		
			nis low maintenance roller uses a 1" solid stainles material prevents build-up of debris.:	S		
5	R68527R		Roller - Grooved Repairable Steel	1		
			aft and greasable ball bearings, this roller can be acing the series of washers and spacers.:			
6	R101123		Roller - Grooved Machined Solid Aluminum	1		
	Tech Note: Machined from solid aluminum, this lightweight roller uses greasable "water-pump" style bearings.:					
7	R68577	68577	Roller - Grooved Machined Solid Steel	1		
	Tech Note: Machir bearings.:	ned from solid steel, this	heavyweight roller uses greasable "water-pump"	style		
			Roller - Grooved UHMW Polyethylene	1		
8	R101330		is low maintenance roller rotates around a 1" so			
8	Tech Note: Machir stainless steel shaj		ngs or grease. Patented groove design and smoot	h		

R&R Products	Replaces Jacobs <i>Cutting Unit</i> <i>Front Rollers</i>	en E-Plex Parts		
Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Tech Note: Machined from heavy wall steel tubing and a through shaft with greasable tapered bearings.:

10 R68	614	68614	Roller - Grooved Machined Aluminum	1
11 R10	1122		Roller - Swaged Machined Aluminum	1

Tech Note: Constructed with "water-pump" style bearings, this steel tubular roller contacts the ground only on the outer 2-7/8" of the roller.:

Overhaul Kits

20	R100130	100130	Overhaul Kit - Roller	1
	Tech Note: Includes 2 ea.:	R302-5 Grease Fittings,	R303558 Bearings, & R305115 Seals:	
21	R101395	100139, 101395	Overhaul Kit - UHMW Roller	1

Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

Other Parts Available

29 R3009725	3009725	Shaft - Roller	1
30 R102030	102030	Shaft - Front Roller	1
31 R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2
32 R101481	101481, 311839	Bearing - Roller	2

Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller:

33 R150650		Roller End - 2 Repairable	2
34 R150651		Spacer - 2-3/8 Roller	34
35 R150652	150652, 325262	Washer - 2 Roller	33

R	& R ducts	Replaces Jacobsen <i>Cutting Unit</i> <i>Front Rollers</i>	E-Plex Parts		
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
36	R150690	150690, 415509	Screw - Set 1/4-20 x 1/4	4	
37	R129594	131426	Tube - Assy Rear/Front Roller	1	
39	R303558	303558	Bearing - Roller	2	
40	R305115	305115	Seal - Roller	2	
42	R21-8430		Bearing - Roller	2	
43	R150347T		Seal - Nonstick Lip	2	
44	R150334A		Washer - Thrust SAE660 Bronze	2	
45	R150333		Washer - Flat Keyed Outer SS	2	
46	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
47	R129914		Comb - Assy	1	
48	R8-2530		Comb - Urethane	1	
49	R3296-9S		Nut - Hex Comb	11	
50	R3249-3		Screw - Comb	11	
51	R129913	129913	Brush Assy	1	
52	R102024	102024	Scraper - Solid Roller	1	
53	R303159	303159	Clip - Roller Scraper	2	
54	R407586	407586	Screw - 1/4-20 x 1/4 Pan HD	2	
55	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
56	R443102	443102	Nut - 1/4-20 Yellow Zinc	4	
57	R503378	503378	Bearing - with Cup	2	
59	R3010210	3010210	Seal - Roller	2	

R&R Products	Replaces Jacobsen E-Plex Parts				
ltem R&R No Part No.	Front Rollers OEM Part No.	Description	Qty Req	Order Quantity	
60 R3000394	3000394	Tube - Aluminum Grooved Roller	1		