





| R     | & R<br>ducts | <b>Replaces Jacobsen</b><br>Aerating Unit | GA-24 Parts                   |                     |
|-------|--------------|---|-------------------------------|---------------------|
| Item  | R&R          | Tine Holders<br>OEM                       |                               | Qty <b>Order</b>    |
| No    | Part No.     | Part No.                                  | Description                   | Req <b>Quantity</b> |
| Belts | i            |   |                               |                     |
| 46    | R548925      | 548925                                    | Belt                          | 1                   |
| Othe  | r Parts Ava  | ilable                                    |                               |                     |
| 2     | R548229      | 548229                                    | Fitting - Grease              | 6                   |
| 3     | R306835      | 306835,<br>548001                         | Bolt - 3/8-16 x 1-1/2         | 12                  |
| 4     | R120177      | 120177                                    | Washer - Lock 3/8             | 12                  |
| 6     | R316796      | 316796,<br>434029                         | Bolt - Allen HD 1/4-20 x 1    | 12                  |
| 7     | R548181      | 548181                                    | Washer - Lock 1/4 Hi Col      | 12                  |
| 8     | R203023      | 203023                                    | Bolt - 1/4-20 x 3/4           | 6                   |
| 9     | R548811      | 517645,<br>548811                         | Pin - Dowel                   | 6                   |
| 10    | R547293      | 547293                                    | Retainer - w/Bearing          | 12                  |
| 11    | R544446      | 544446                                    | Retainer - Bearing Assy w/Pin | 6                   |
|       | Detail Desc  | cription: Includes 2 ea: R547293 & 1 ec   | n: R548811:                   |                     |
| 12    | R548797      | 548797                                    | Bearing - Needle              | 12                  |
| 14    | R517531      | 517531                                    | Pin - Slide Assembly          | 6                   |
| 15    | R548869      | 548869                                    | Bearing                       | 6                   |
| 16    | R545643      | 517731,<br>545643                         | Retainer - Spring (New Style) | 1                   |
| 17    | R518503      | 518503                                    | Spring                        | 6                   |
| 18    | R548905      | 548905                                    | Bolt - Nyloc 3/8-16 x 1       | 24                  |
| 21    | R522639      | 522639                                    | Seal - Guide Assy             | 12                  |
| 22    | R522642      | 522642                                    | Rod - Push New Style          | 6                   |

| R&R<br>Products                           | <b>Replaces Jacobsen GA-24 Parts</b><br>Aerating Unit |                   |   |
|---|---|-------------------|---|
| ltem <b>R&amp;R</b><br>No <b>Part No.</b> | <i>Tine Holders</i><br>OEM<br>Part No.                | Description       | Qty <b>Order</b><br>Req <b>Quantity</b> |
| 23 <b>R522640</b>                         | 522640  | Seal - Triple Lip | 12                                      |
| 24 <b>R201100</b>                         | 545978  | Slide - Complete  | 6                                       |

Tech Note: incl items: R522640 ,R306959 & R522636:

Detail Description: Manufactured with triple layered composite bushings, this slide assembly eliminates the need for lubrication and ensures against oil leakage on turf surfaces. Includes triple-lipped seals and induction-hardened, chrome-plated shafts for added life.:

| 25 | R548827                    | 548827             | Bolt - Nyloc 1/4-20 x 1/2         | 6  |
|----|----------------------------|--------------------|-----------------------------------|----|
| 26 | R316797                    | 316797,<br>434023  | Bolt - 1/4-20 x 1-1/4             | 12 |
| 28 | R550098                    | 550098             | Bolt - Soc HD Cap 5/16-18 x 1-1/4 | 6  |
| 29 | R306325                    | 306325             | Washer - Lock 5/16 Hi Col         | 6  |
| 30 | R306959                    | 306959             | Plug - End of Shaft               | 6  |
| 31 | R520532                    | 520532             | Holder - Tine 5/8 Mt              | 6  |
| 31 | R520573                    | 520573             | Holder - Tine 3/4 Mt              | 6  |
| 32 | R201424                    |                    | Holder - 4 Needle Tines           | 6  |
| 32 | R547849                    | 547849             | Holder - 4 Tine 1/2 Mt            | 6  |
| 32 | R201301                    |                    | Holder - 4 Tine 5/8 Mt            | 6  |
| 33 | R122140                    | 122140             | Washer - Lock 5/16 Yellow Z       | 2  |
| 34 | R800694                    | 800694             | Bolt - Hex HD 5/16-18 x 2-1/2     | 2  |
| 35 | R330748                    | 330748             | Screw - 5/16-18x1 Socket HD       | 1  |
| 36 | R523249                    | 523249             | Washer - Tine Holder              | 6  |
| 37 | R522636                    | 522636             | Bushing - New Style Slide         | 12 |
|    | Detail Description: Triple | Layered Composite: |                                   |    |
| 38 | R520228                    | 520228             | Race - Inner                      | 1  |
|    |                            |                    |                                   |    |

| R  | & R<br>ducts                      | <b>Replaces Jacobsen</b><br>Aerating Unit<br>Tine Holders | GA-24 Parts                |   |
|----|-----------------------------------|---|----------------------------|---|
|    | R&R<br>Part No.                   | OEM<br>Part No.   | Description                | Qty <b>Order</b><br>Req <b>Quantity</b> |
|    | R548128                           | 548128  | Bearing                    | 2                                       |
| 39 | R548815                           | 548815  | Bearing                    | 3                                       |
| 40 | R548814                           | 548814  | Race - Inner               | 2                                       |
| 41 | R545104                           | 545104  | Deflector Kit              | 6                                       |
| 42 | R800427                           | 800427  | Bolt - Hex HD 5/16-18 x 2  | 6                                       |
| 43 | R548911                           | 548911  | Nut - Flanged Whiz         | 6                                       |
| 45 | R521452                           | 521452,<br>548888   | Chain - No. 50             | 1                                       |
| 45 | R546406                           | 546406  | Chain - No. 40             | 1                                       |
| 45 | R546431                           | 546431  | Chain - No. 50             | 1                                       |
| 45 | R546434                           | 546434  | Chain - No. 50             | 2                                       |
| 45 | R546754                           | 546754  | Chain - No. 40             | 1                                       |
| 45 | R548887                           | 548887  | Chain - No. 50             | 1                                       |
| 45 | R548889                           | 548889  | Chain - No. 40             | 1                                       |
| 45 | R548890                           | 548890  | Chain - No. 40             | 1                                       |
| 45 | R548891                           | 548891  | Chain - No. 50 Crankshaft  | 2                                       |
| 45 | R4000                             | 4000  | Link - Offset Chain NO.40  | 0                                       |
| 47 | R548853                           | 548853  | Control - Throttle         | 1                                       |
| 48 | R517692                           | 517692  | Pad - Felt Slide Assy      | 12                                      |
|    | Tech Note: not used on R&R Slide: |   |                            |   |
| 49 | R522641                           | 522641  | Plug - Felt 1 Dia.         | 6                                       |
|    | Tech Note: not used on R&R Slide: |   |                            |   |
| 50 | R524196                           | 524196  | Guard - Turf For Quad Tine | 1                                       |

| Item | R&R<br>R&R<br>Part No.                                       | Replaces Jacobsen<br>Aerating Unit<br>Tine Holders<br>OEM<br>Part No. | <b>GA-24 Parts</b> Description            | Qty<br>Reg | Order    |  |
|------|--|---|---|------------|----------|--|
| NU   |  |   | Description                               | Req        | Quantity |  |
|      | Detail Desci   | ription: use only with 4 Tine Holders:                                |   |            |          |  |
| 50   | R201302  |   | Guard - Turf For Quad 5/8 Tine            | 1          |          |  |
|      | Detail Description: use with 4 Tine Holder with .625" Tines: |   |   |            |          |  |
| 51   | R520326  | 520326  | Plate - Mounting Turf Hold Down           | 1          |          |  |
| 52   | R524014  | 524014  | Bracket - Turf Hold Down                  | 2          |          |  |
| 53   | R201300  |   | Kit - 24 Tine Holder Assy                 | 1          |          |  |
|      | Tech Note: I   | Incl: 6 Tine Holders, 6 Washers, 2 Brad                               | ckets, 1 Mounting Plate and 1 Turf Holddo | wn:        |          |  |

Detail Description: Includes all parts necessary to convert to 24 tine holders. 6 Tine Holders, 6 Washers, 2 Brackets, 1 Mounting Plate & 1 Turf Hold Down: