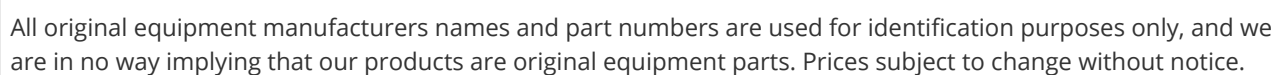




Cutting Unit

Reel & Bedknife





Replaces Jacobsen Greens King V & VI

Parts

Cutting Unit

Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R503320	5001096, 5003054, 5003064, 503320	Reel - 7 Blade RH	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503376	5001100, 503376	Reel - 9 Blade RH	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R506635	5000029, 5001102	Reel - 11 Blade RH	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

2	R101490		Brush Reel - RH	1	
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Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:

R&R Bedknives, Lifetime Guaranteed

3	R5002887	5002887	Bedknife - Micro Cut - .082-.109	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	R4234900	5000927	Bedknife - Tournament .063-.110	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	R503479	503029, 503479	Bedknife - Tournament .094-.156 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	R503478	101260, 503028, 503478, 549504	Bedknife - Thin .125-.219 HOC	1
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	R503477	101261, 503027, 503477, 549397	Bedknife - Thick .156-.438 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	R101262		Bedknife - Super Thick 5/16	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	R503460	503257, 503460	Bedknife - 22 in 13 Hole	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

3	R101520		Bedknife - Razor Tool Steel - 22 Micro Cut	1	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

3	R101521		Bedknife - Razor Tool Steel - 22 Tournament Cut	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Belts

5	R365235	365235	Belt - Timing Fits 2-1/2 Groomers	2	
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Overhaul Kits & Service Tools

10	R100125		Overhaul Kit - Cutting Unit	0	
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Detail Description: Includes 2 ea.: R336962 Seals, R254-78 Bearings, R254-79 Cups; 1 ea.:R337677 Seal, R458013 Ring, R364901Gasket, R337370 Coupling:

11	R101272T		Bedknife Screw Driver Tool	0	
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Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Other Parts Available

15	R153979	153979, 3008439	Bracket - Front Roller	1	
15	R163231	163231	Bracket - Extra Long - Front Roller	1	

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Cutting Unit
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
16	R153980	153980, 3008438	Bracket - Front Roller	1	
16	R163232	163232	Bracket - Extra Long - Front Roller	1	
17	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
18	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
19	R443102	443102	Nut - 1/4-20 Yellow Zinc	2	
20	R500534	500534, R500534	Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
21	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
22	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
23	R220278	121856, 220278, 5000415	Backing Bar - Cast	1	
24	R336962	336962	Seal	2	
25	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	
26	R390950	126724, 2810043, 390950	Shield - Grass	1	
26	R2810043	2810043	Shield - Grass	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R412506	412503, 412506	Screw - Bed Bar Adjusting	4	
28	R343616	343616, 443102	Stud	2	
29	R364900	364900	Nut - Reel Tension	1	
30	R446136	446134, 446136	Washer - Lock 5/16 Zinc	10	
31	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	10	
32	R122685	119245, 122685, 503325	Frame	1	
32	R5002577	5002577	Frame - Reel	1	
34	R285-14		Plug - Pipe Frame	2	
35	R400294	400294	Screw - 3/8 24 x 3/4 Hex C/Zinc	1	
36	R150425	150425	Bolt - Hex HD 8-32 x 5/8	12	
37	R150481	150481	Brush Assy - Brush Reel	4	
38	R3296-9		Locknut - Comb	12	
39	R321-5	321-5, 400110	Bolt - Hex HD 1/4-20 x 7/8	2	
40	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
41	R471219	366852, 471219	Zerk - Grease	2	
42	R101526	101526	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
43	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	2	
44	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	2	
45	R101525	101525	Spacer - Mower Mounting Assy	2	
46	R32152-4	32152-4, 444708	Locknut - 1/4-20 All Metal	2	
47	R1004786	1004786	Housing - Bearing Quick Clip	1	
<i>Detail Description: Includes: R336962, R302-5, R254-79, R3010296, R32152-4 & R170714:</i>					
48	R1002564	1002564	Housing - Bearing Motor End	1	
<i>Detail Description: Includes: R336962, R1002607, R302-5, R254-79, R461397 & R3005841:</i>					
49	R164144	1000480, 163397, 164144, 2000060	Housing - Reel Bearing	1	
<i>Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting & R254-79 Cup:</i>					
49	R164146	163679, 164146	Housing - Reel Bearing - Motor End	1	
<i>Detail Description: Includes: 1 ea: R170714 Fitting, R254-79 Cup, R302-5 Fitting & R336962 Seal:</i>					
50	R458013	458013	Ring - Retaining	1	
51	R400106	400106	Bolt - Hex HD 1/4-20 x 5/8	2	
51	R321-4	321-4, 400108	Bolt - Hex HD 1/4-20 x 3/4	2	
52	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
53	R4247911	162567, 337370, 4247911	Coupling - Hyd Motor - Glass Filled	1	
53	R3001720	3001720	Coupler - Iron - Hyd Motor	1	
54	R170714	170714, 471240, 471242	Fitting - Pressure Relief	1	
55	R315298	315298	Bolt - Bed Bar	2	
56	R3010296	3010296	Pin - Motor Mounting	2	
57	R304745	304745	Washer - Reel	1	
58	R363047	348846, 363047	Spring - Reel	1	
59	R5002151	5002151	Hardware Kit - Spring/Washer	1	
<i>Detail Description: Includes 1 ea: R304745 Washer, R363047 Spring:</i>					
60	R354083	354083, 361877, 4127335	Decal - Danger	1	
61	R461256	461256	Pin - 1/4 x 1	2	
62	R354928	354928	Stop - Mower	1	
63	R403751	403751	Bolt - Serrated Washer HD	2	
64	R163398	163398, 163892	Seal - Spacer Assy	1	
65	R363814	163892, 363814	Spacer - Seal	1	
66	R337677	315257, 337677	Seal - Oil	1	
67	R453023	453023	Washer - Flat 1/4	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
68	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	4	
70	R365230	365230	Verti-Cut Blade - 2-1/2 Dia.	85	
71	R1000997	1000997	Decal - Warning	1	
72	R1002607	1001021, 1002607	Pin - Assy Quick Release	1	
73	R3005841	3005841	Spring - Vent Cover	1	
74	R461397	461397	Pin - Roll 1/4 x 1-1/4	1	
75	R2000065	2000065	Weight - Counter	2	
76	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	8	
77	R445722	445722	Nut - Serrated Washer	2	
78	R400192	400192	Bolt - Hex HD 5/16-18 x 1-1/2	8	
79	R3010293	3010293	Stop - Mower	1	
80	R2810165	2810165, 2810166, 3010236, 3010636	Clip - Spring Motor	1	
81	R2810166	2810166, 3010637	Clip - Spring Motor	1	

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