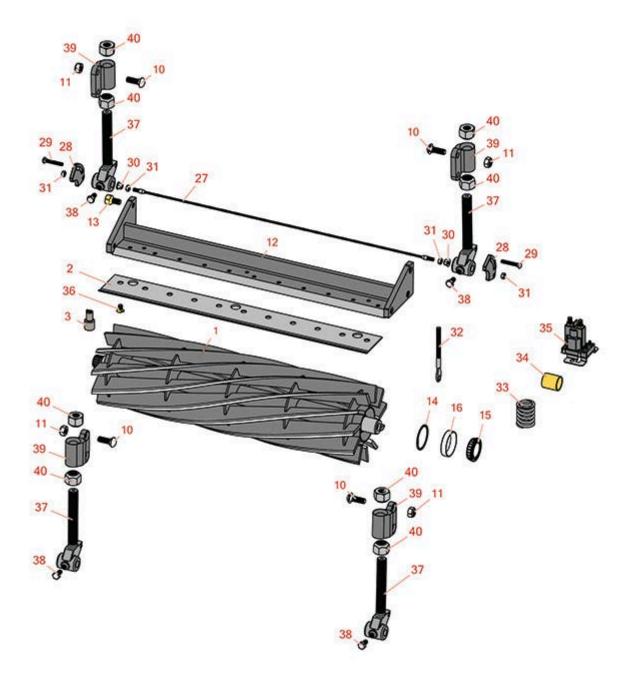




Cutting Unit Reel & Redknife







Cutting Unit Reel & Bedknife

Item **R&R** OEM Qty **Order**No **Part No.** Part No. Description Req **Quantity**

R&R Reels, Lifetime Guaranteed

1 **R4115122** 4115122 Reel - 11 Blade 1

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R4115123** 4115123 Reel - 7 Blade 1

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R4115124** 4115124 Reel - 11 Blade 1

Tech Note: Fits 26 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R4115125** 4115125 Reel - 7 Blade 1

Tech Note: Fits 26 in Units Only:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

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Cutting Unit Reel & Bedknife

	∩ R&R Part No.	́ОЕМ Part No.	Description	Qty Req	Order Quantity
2	R2202002	2202002	Bedknife - Thin 5mm	1	

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R2202305** 2202305 Bedknife - 10mm

Tech Note: Fits 22 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R2202306** 2202306 Bedknife - 10mm

Tech Note: Fits 26 in Units Only:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Service Tools

3 **R51-0880** Bedknife Screw Driver Tool 0

Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

Other Parts Available

10 R64243-01	64243-01	Bolt - Carriage M10-1.5 x 30	4
11 R64237-03	64237-03	Locknut - 10mm x 1.5 Nylon Jam	8

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Cutting Unit Reel & Bedknife

	R&R Part No.	Reel & Beaknife OE Par	M t No.	Description	Qty Req	Order Quantity
12	R2206011	220	06011.7	Bed Bar - 22 in Units	1	
12	R2206081	220	06081.7	Bed Bar - 26 in Units	1	
13	R64242	642	242	Stud - Bed Bar	6	
14	R2208004	220	08004	Retaining Ring - Reel Housing	2	
15	R4121172	412	21172	Tapered Bearing Cup	2	
16	R4121173	412	21173	Tapered Bearing Cup	2	
27	R2208018	220	08018	Scraper Cable - Fits 22 in Units	1	
27	R2208019	220	08019	Scraper Cable - Fits 26 in Units	1	
28	R2202132	220)2132	Bracket - Rear Roller Scraper	2	
29	R64018-22	640)18-22	Bolt - Carriage M6 x 35	2	
30	R64237-02	642	237-02	Locknut - ESNA 6mm x 1.0	2	
31	R64207-06	642	207-06	Nut - M6 x 1.0	4	
32	R2203020	220	03020	Adjusting Rod - Reel to Bedknife	2	
33	R2208131	220	08131	Spring - Bed Bar	2	
34	R48048A	480)48A	Sleeve - Bearing Bronze	2	
35	R38665	386	565	Solenoid	1	
36	R150477	A11	19001	Screw - Bedknife 5/16-18 x 1/2	11	
37	RMBE3982	220)1004	Bracket - Roller Front / Rear	4	
38	R64205-01	8 642	205-018	Bolt - Hex HD M8-1.25 x 16	4	
39	R2201010	220)1010.7	Housing - Roller Adj	4	

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Cutting Unit Reel & Bedknife

Item R& No Pa	kR	OEM Part No.	Description	Qty Req	Order Quantity
40 R6	4254-01	64254-01	Nut - Roller Adj.	8	