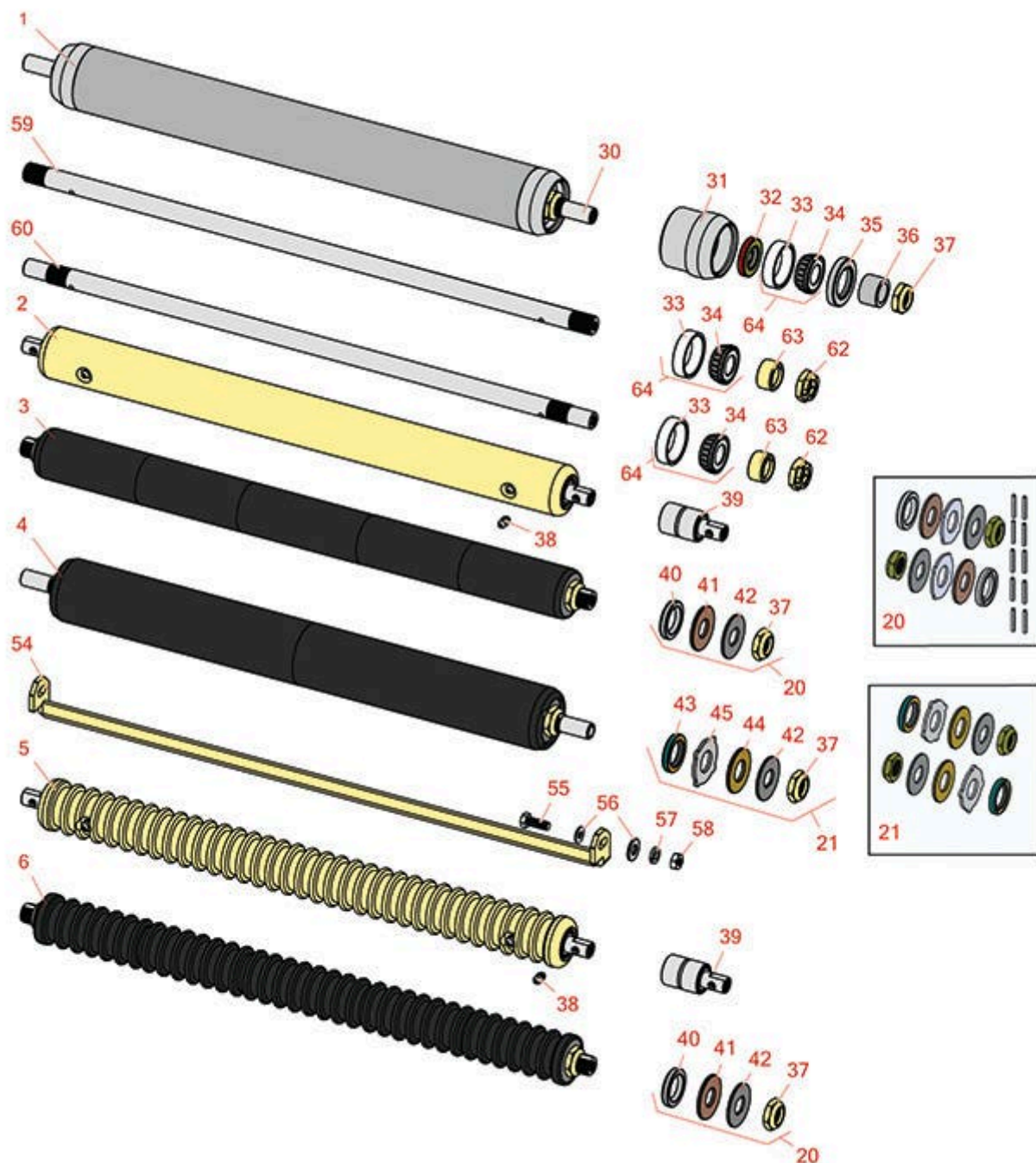




Replaces Jacobsen LF-3407 Parts

5" Cutting Unit
Rear Rollers



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Replaces Jacobsen LF-3407 Parts

5" Cutting Unit

Rear Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rear Rollers

1	R100105	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	1	
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Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:

2	R68597	68597	Roller - Smooth Solid Steel	1	
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Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

3	R101335		Roller - Smooth UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

4	R1013662		Roller - Smooth UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

5	R101120	101120, 68580	Roller - Grooved Machined Solid Steel	1	
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Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

6	R101337		Roller - Grooved UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":

Overhaul Kits

20	R101395	100139, 101395	Overhaul Kit - UHMW Roller	1	
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Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

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21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					

Other Parts Available

30	R100106	100106	Shaft - Fits HD Rear Roller	1	
31	R61-0380		Roller End - Cap Solid	2	
32	R253-152	3001656	Seal - Inner Roller	2	
33	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
34	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
35	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
36	R150674	150674	Sleeve - Wear 3/4 Plated	2	
37	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
38	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
39	R101482	101482	Bearing - Rear Machined Roller	2	
40	R150347T		Seal - Nonstick Lip	2	
41	R150334A		Washer - Thrust SAE660 Bronze	2	
42	R150333		Washer - Flat Keyed Outer SS	2	

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5" Cutting Unit

Rear Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
43	R1503470		Seal - Inner Wiper	2	
44	R1503471		Washer - Thrust SAE660 Bronze	2	
45	R1503230		Washer - Thrust Outer Keyed	2	
54	R338735	338735	Scraper - Rear Roller	1	
55	R400186	400186	Bolt - Hex HD 5/16-18 x 7/8	2	
56	R310266	310266, 452004, 452006, 452008	Washer - Flat 5/16 USS	2	
56	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	2	
57	R446136	446134, 446136	Washer - Lock 5/16 Zinc	2	
58	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	2	
59	R3005318	3005318	Shaft - Fits OEM 1002446	1	
60	R3008027	3008027	Shaft - Fits 1003728 Roller	1	
62	R445798	445798	Locknut - 3/4-16 Stover	2	
63	R3005156	3005156	Sleeve - Wear Hardened	2	
64	R500534	500534, R500534	Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

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