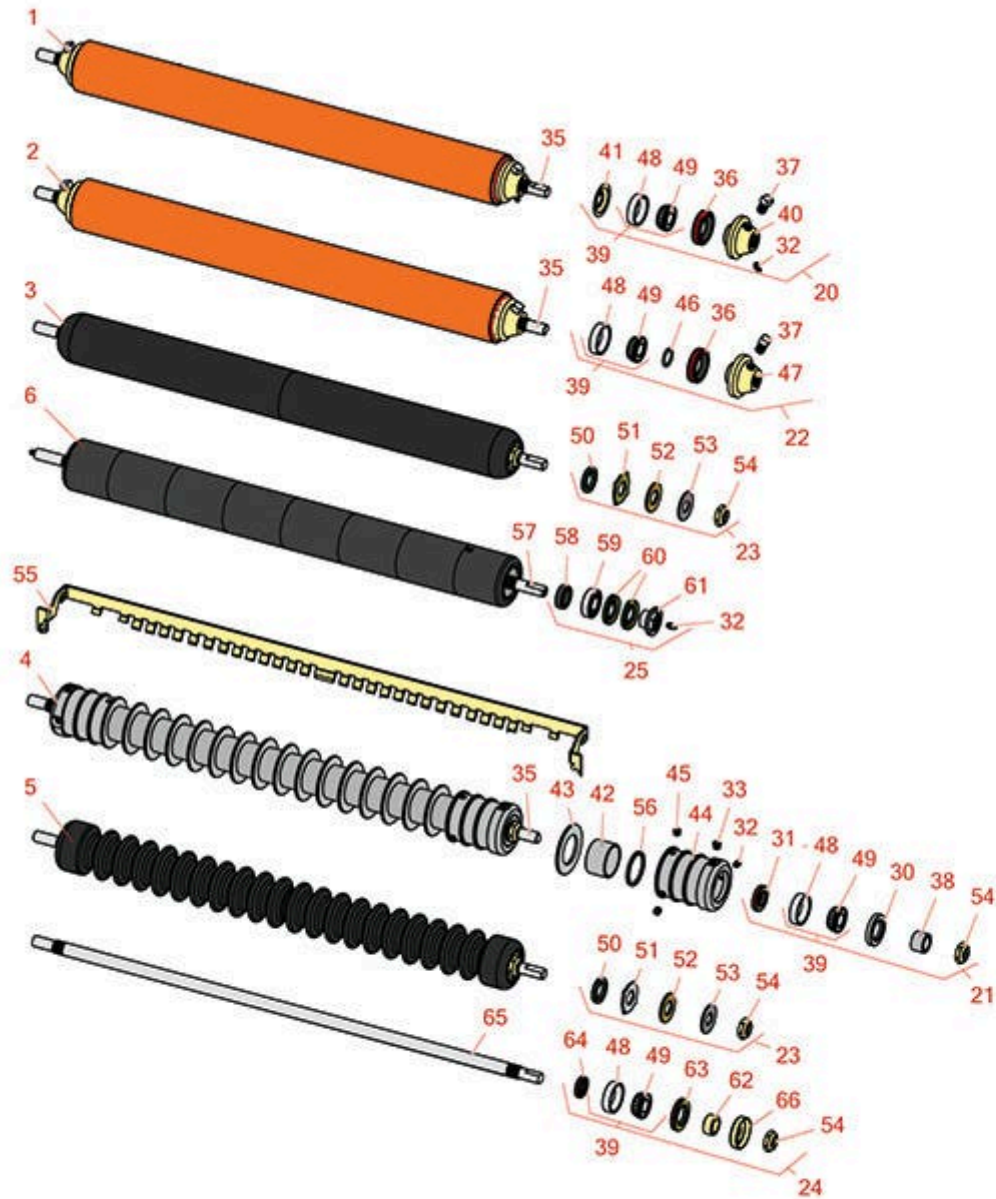




Replaces Jacobsen ST-5111 Parts

Cutting Unit
Rollers



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Replaces Jacobsen ST-5111 Parts

Cutting Unit
Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R700500	700500	Roller - Smooth Tubular Steel Regreasable	0	
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Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

2	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	1	
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Tech Note: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:

3	R1013902		Roller - Smooth UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

4	R113897RG	123267	Roller - Grooved Repairable Steel	1	
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Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

5	R1013800		Roller - Grooved UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevent build-up of debris. (2006 & Up):

6	R1013910		Roller - Fusion Smooth UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:

Overhaul Kits

20	R700505		Conversion Kit - Roller	1	
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Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:

21	R100135		Overhaul Kit - Roller	1	
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Cutting Unit
Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<i>Tech Note: Includes 2 ea.: R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R150674 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R3296-15 Locknuts:</i>					
22	R100140		Overhaul Kit - Oil Filled Roller	1	
<i>Tech Note: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:</i>					
23	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					
24	R100133		Overhaul Kit - Roller	1	
<i>Tech Note: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:</i>					
25	R114-5430	114-5430	Overhaul Kit - Roller	1	
<i>Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:</i>					
Other Parts Available					
30	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
31	R253-122		Seal	2	
32	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
33	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
35	R328058	328058	Shaft - Roller	1	
36	R328062	328062	Seal - Roller	2	
37	R412063	412063	Screw - Sq. HD. Set	2	

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Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
38	R150674	150674	Sleeve - Wear 3/4 Plated	2	
39	R500534	500534, R500534	Bearing - with Cup	2	
40	R700501	700501	Roller End - Regreasable	2	
41	R700502	700502	Retainer - Grease	2	
42	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	16	
43	R150673	150673	Washer - 3 Repairable Roller	15	
44	R150675		Roller - End - 3 Threaded	2	
45	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
46	R459007	459007	O-Ring - Roller	2	
47	R500574	500574	Collar - Roller	2	
48	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
49	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
50	R1503470		Seal - Inner Wiper	4	
51	R1503230		Washer - Thrust Outer Keyed	2	
52	R1503471		Washer - Thrust SAE660 Bronze	2	
53	R150333		Washer - Flat Keyed Outer SS	8	
54	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	4	
55	R700507		Scraper - Fits 123267 Rlr	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
55	R700506		Scraper - Fits R113897RG	0	
56	R150676A		Spacer - 1/8	2	
57	R1013911		Shaft	1	
58	R114-3717		Seal	2	
59	R112-5290		Bearing - Stainless	2	
60	R112-7494		Seal	4	
61	R114-3745		Locknut - Bearing - Stainless	2	

Replaces Jacobsen 123267 Grooved Roller & 132506 Solid Roller Parts

62	R366168	336168, 366168	Sleeve - Wear Hardened	2	
63	R338646	338646	Seal - Outer Roller	2	
64	R338647	338647	Seal - Inner Roller	2	
65	R339051	339051	Shaft - Roller - Fits OEM Rollers	1	
66	R338645	338645	Deflector - Cup	2	

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