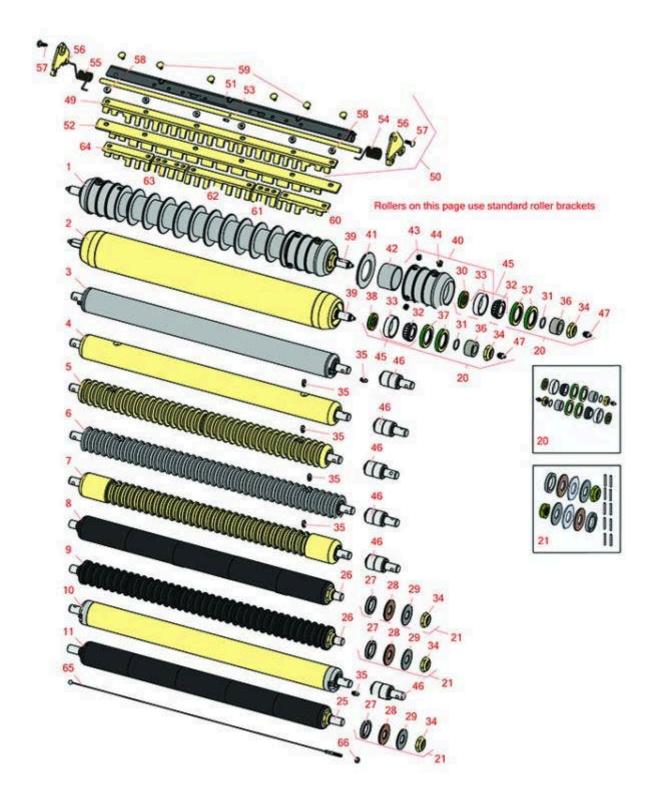




Cutting Unit - Serial up to 030000 Rollers







Cutting Unit - Serial up to 030000 Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
R&R	Front Rollers							
1	R500512	AMT2966, BM25317	Roller - Grooved Repairable Steel	1				
			and greasable ball bearings. This roller can b g the series of washers and spacers.:	е				
2	RAET11263	AET11263, AMT2967	Roller - Smooth Tubular Steel	1				
	Tech Note: Construction bearings for extend	9	this heavy duty roller uses greasable tapered	,				
3	RAET10111	AET10111, AMT2876	Roller - Smooth Tubular Steel	1				
	Tech Note: This tube	Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.:						
4	RAMT1442	AMT1442, AMT2878	Roller - Smooth Solid Steel	1				
	Tech Note: Machine bearings.:	d from solid steel, this hed	avy weight roller uses greasable "water-pump	o" style				
5	RAET10954	AET10954, AMT2875, AMT2879	Roller - Grooved Machined Solid Steel	1				
	Tech Note: Machine bearings.:	o" style						
6	RAMT1061	AET10557, AMT1061, AMT2877	Roller - Grooved Machined Solid Steel	1				
	Tech Note: Machine bearings.:	o" style						
7	RAMT1443	AMT1443, AMT2879	Roller - Grooved Machined Solid Steel	1				
	Tech Note: Machine bearings. Extended		avy weight roller uses greasable "water-pump	o" style				





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	OEM Part No.	Description	Qty Req	Order Quantity			
R120255		Roller - Smooth UHMW Polyethylene	1				
R120250		Roller - Grooved UHMW Polyethylene	1				
Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:							
Rear Rollers							
RAMT1060	AMT1060	Roller - Smooth Tubular Steel	1				
Tech Note: This tu	Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.:						
R120260		Roller - Smooth UHMW Polyethylene	1				
Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:							
haul Kit							
RAET10632	AET10632	Overhaul Kit - Roller	1				
Tech Note: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:							
R101395		Overhaul Kit - UHMW Roller	1				
Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:							
r Parts Available							
R120261		Shaft - 1 SS Rear Roller	1				
R120251		Shaft - 1 SS Front Roller	1				
	Tech Note: Machinsteel shaft and reservations and reservations and reservations are stainless steel shaft and reservations and reservations are stainless steel shaft and reservations are steel shaft and reservations are steel shaft and reservations are shaft as a s	R120255 Tech Note: Machined from solid UHMW, this listeel shaft and requires no grease. UHMW modes and steel shaft and requires no bearings UHMW material prevents build-up of debris.: Rear Rollers RAMT1060 AMT1060 Tech Note: This tubular steel roller uses greases. R120260 Tech Note: Machined from solid UHMW, this listeel shaft and requires no grease. UHMW material prevents build-up of debris.: R20260 Tech Note: Machined from solid UHMW, this listeel shaft and requires no grease. UHMW modes and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease. UHMW modes are represented by the steel shaft and requires no grease.	R120255 Roller - Smooth UHMW Polyethylene Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stair steel shaft and requires no grease. UHMW material prevents build-up of debris.: R120250 Roller - Grooved UHMW Polyethylene Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" stainless steel shaft and requires no bearings or grease. Patented groove design and sm UHMW material prevents build-up of debris.: Rear Rollers RAMT1060 AMT1060 Roller - Smooth Tubular Steel Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.: R120260 Roller - Smooth UHMW Polyethylene Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stair steel shaft and requires no grease. UHMW material prevents build-up of debris.: haul Kit RAET10632 AET10632 Overhaul Kit - Roller Tech Note: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal R10395 Overhaul Kit - UHMW Roller Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea:: R1503; Pins; 2 ea:: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150347	R120255 Roller - Smooth UHMW Polyethylene 1 Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris:: R120250 Roller - Grooved UHMW Polyethylene 1 Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris:: R20250 Roller - Grooved UHMW Polyethylene 1 Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris:: R20260 Roller - Smooth Tubular Steel 1 Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.: R120260 Roller - Smooth UHMW Polyethylene 1 Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris:: haul Kit RAET10632 AET10632 Overhaul Kit - Roller 1 Tech Note: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: R101395 Overhaul Kit - UHMW Roller 1 Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea:: R150322 Roll Pins; 2 ea:: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: r Parts Available R120261 Shaft - 1 SS Rear Roller 1			





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R150347T		Seal - Nonstick Lip	2	
28	R150334A		Washer - Thrust SAE660 Bronze	2	
29	R150333		Washer - Flat Keyed Outer SS	2	
30	R253-122	253-122	Seal	2	
31	R237-54	U46731, U6731	O-Ring - Small	2	
32	R254-78	JD8188	Tapered Bearing Cone	2	
33	R254-79	JD8226	Cup - Bearing	2	
	Tech Note: Use R254	-79M installation mandre	el to properly install race.:		
34	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2	
35	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
36	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2	
37	RET15755	ET15755	Seal - Oil	4	
38	RET15756	ET15756, MT1739, MT739	Seal	2	
39	RET17515	ET17515	Shaft - Roller	1	
40	R500511		Roller End - Threaded 3	2	
41	R150673		Washer - 3 Repairable Roller	11	
42	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	10	
43	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
44	R170714	E14814	Fitting - Pressure Relief	2	





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45 R500534 Bearing - with Cup 2 46 RAA35741 AA35741, AET10129, TCA22836 Bearing 2 47 R471219 Bearing 2 47 R471219 JD7759, JD7759, JD7759, JD7759 Zerk - Grease 2 49 R500558 Scraper - Grooved Roller 1 Tech Note: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller: 1 50 R500559 BM18680, MT18680 Scraper Kit - Grooved Roller 1 Tech Note: Fits John Deere AET11262 & AMT2966 Grooved Roller Only: 1 50 R500573 Scraper Kit - SET/5 1 Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper: 1 51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 FIT17757 Pin - Scraper 1 54 RET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 </th <th></th> <th>R&R Part No.</th> <th>OEM Part No.</th> <th>Description</th> <th>Qty Req</th> <th>Order Quantity</th>		R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
### ARA35741 AET10129, TCA22836 Tech Note: 1/4" Side Hole:	45	R500534		Bearing - with Cup	2			
47 R471219 471219, JD7759, JD7759, JD7798 Zerk - Grease 2 49 R500558 Scraper - Grooved Roller 1 50 R500559 BM18680, MT18680 Scraper Kit - Grooved Roller 1 50 R500579 BM18680, MT18680 Scraper Kit - Grooved Roller Only: 50 R500573 Scraper Kit - SET/5 1 Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper: 1 51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 ET11757, ET17757 Pin - Scraper 1 54 RET17629 ET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	46	RAA35741	AET10129,	Bearing	2			
47 R471219 JD7759, JD7798 Zerk - Grease 2 49 R500558 Scraper - Grooved Roller 1 Tech Note: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller: 1 50 R500559 BM18680, MT18680 Scraper Kit - Grooved Roller 1 Tech Note: Fits John Deere AET11262 & AMT2966 Grooved Roller Only: 1 50 R500573 Scraper Kit - SET/5 1 Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper: 1 51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 ET11757, ET17757 Pin - Scraper 1 54 RET17629 ET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5		Tech Note: 1/4" Side Hole	:					
Tech Note: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller: 50 R500559 BM18680, MT18680 Scraper Kit - Grooved Roller 1 Tech Note: Fits John Deere AET11262 & AMT2966 Grooved Roller Only: 50 R500573 Scraper Kit - SET/5 1 Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper: 51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 Pin - Scraper 1 54 RET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	47	R471219	JD7759,	Zerk - Grease	2			
50 R500559 BM18680, MT18680 MT18680, MT18680 Scraper Kit - Grooved Roller 1 Tech Note: Fits John Deere AET11262 & AMT2966 Grooved Roller Only: 50 R500573 Scraper Kit - SET/5 1 Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper: 1 51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 Pin - Scraper 1 54 RET17629 ET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	49	R500558		Scraper - Grooved Roller	1			
RS00539 MT18680 Scraper Nit - Grooved Roller 1 Tech Note: Fits John Deere AET11262 & AMT2966 Grooved Roller Only: 50 R500573 Scraper Kit - SET/5 1 Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper: 51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 Pin - Scraper 1 54 RET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5		Tech Note: 1 Piece Scrape	er fits OEM AET11262 & A	MT2966 Grooved Roller:				
50 R500573 Scraper Kit - SET/5 1 Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper: 51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 Pin - Scraper 1 54 RET17629 ET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	50	R500559		Scraper Kit - Grooved Roller	1			
Tech Note: Fits R&R R500512 Roller Only & Incl R500572 Scraper: 51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 Pin - Scraper 1 54 RET17629 ET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5		Tech Note: Fits John Deere AET11262 & AMT2966 Grooved Roller Only:						
51 R500571 MT2369 Bar - Scraper 1 52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 Pin - Scraper 1 54 RET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	50	R500573		Scraper Kit - SET/5	1			
52 R500572 Scraper - Fits R500512 Only 1 53 RET17757 Pin - Scraper 1 54 RET17629 ET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5		Tech Note: Fits R&R R500	512 Roller Only & Incl R50	00572 Scraper:				
53 RET17757 ET11757, ET17757 Pin - Scraper 1 54 RET17629 ET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	51	R500571	MT2369	Bar - Scraper	1			
53 RET17757 PIN - Scraper 1 54 RET17629 ET17629 Spring - Torsion LH 1 55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	52	R500572		Scraper - Fits R500512 Only	1			
55 RET17630 ET17630 Spring - Torsion RH 1 56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	53	RET17757		Pin - Scraper	1			
56 RMT2407 MT2407 Bracket - Roller Scraper 2 57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 Nut - 6mm x 1.0 Flanged 5	54	RET17629	ET17629	Spring - Torsion LH	1			
57 R03M7221 03M7221 Bolt - Carriage M6 x 16 5 58 R14M7303 Nut - 6mm x 1.0 Flanged 5	55	RET17630	ET17630	Spring - Torsion RH	1			
58 R14M7303 14M7303 Nut - 6mm x 1.0 Flanged 5	56	RMT2407	MT2407	Bracket - Roller Scraper	2			
	57	R03M7221	03M7221	Bolt - Carriage M6 x 16	5			
59 R03M7251 03M7251 Bolt - Gr. Roller Scraper 5	58	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	5			
	59	R03M7251	03M7251	Bolt - Gr. Roller Scraper	5			





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Item Ra	&R art No.	OEM Part No.	Description	Qty Req	Order Quantity
60 RI	MT5159	MT5159	Scraper - Fits J.D. LH End	1	
61 RI	MT2342	MT2342	Section - Grooved Scraper 3 Tooth	2	
62 RI	MT2340	MT2340	Scraper - Fits J.D. Center	1	
63 RI	MT2341	MT2341	Section - Grooved Scraper 4 Tooth	2	
64 RI	MT5158	MT5158	Scraper - Fits J.D. RH End	1	
65 R 1	TCA19566	TCA19566	Cable - Smooth Roller Scraper	1	
66 R I	U45916	14M7298, U45916	Locknut - 10-24 ESNA	2	