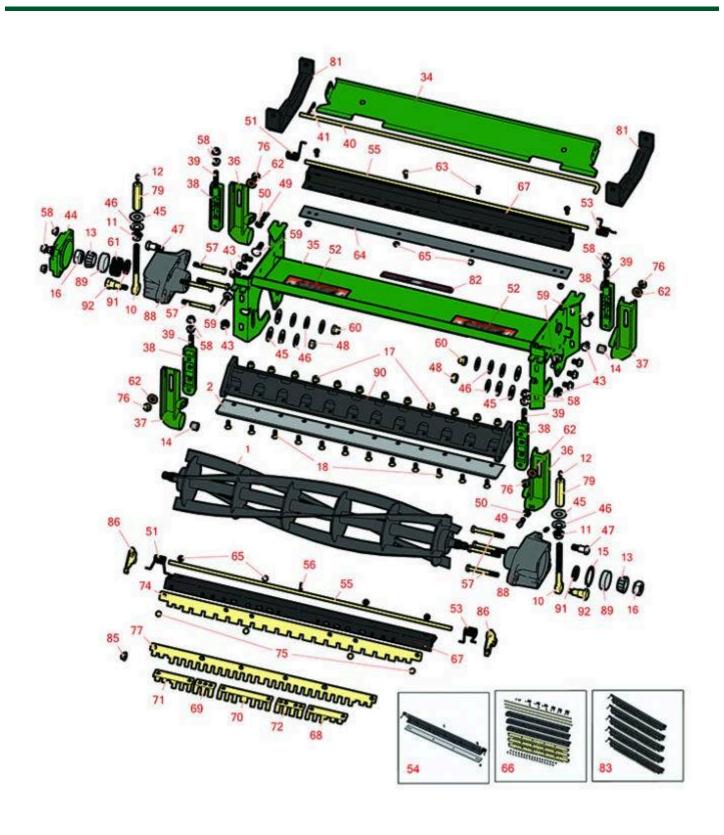




Cutting Unit - Serial up to 030000 Reel & Bedknife







Cutting Unit - Serial up to 030000 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity	
R&R	Reels, Lifetime Guar	anteed				
1	RAET11157	AET11157, AMT2868, AMT2870	Reel - 5 Blade	1		
	Tech Note: Fits 26" 2	653:				
	steel, heat-treated to precision cylindrical performance. Advan our lifetime guarant	perfectly complement both grinding on bearing surfaces seed computer balancing ensi	rrafted from premium high carbo R&R and OEM bedknives. Each re s, followed by relief grinding for o ures extended reel and bearing li ls and craftsmanship under norr recision you can trust.:	eel undergoes ptimal fe. Backed by		
1	RAET11158	AET11158, AMT2869	Reel - 8 Blade	1		
	Tech Note: Fits 26" 2653:					
	steel, heat-treated to precision cylindrical performance. Advan our lifetime guarant	o perfectly complement both grinding on bearing surfaces ced computer balancing ensi	rrafted from premium high carbo R&R and OEM bedknives. Each re s, followed by relief grinding for o ures extended reel and bearing li Is and craftsmanship under norr recision you can trust.:	eel undergoes ptimal fe. Backed by		
1	RAMT1015	AMT1015	Reel - 5 Blade	1		
	Tech Note: Fits 26" 2653A & 2653B:					
	steel, heat-treated to precision cylindrical performance. Advan our lifetime guarant	perfectly complement both grinding on bearing surfaces seed computer balancing ensi	rrafted from premium high carbo R&R and OEM bedknives. Each re s, followed by relief grinding for o ures extended reel and bearing li Is and craftsmanship under norr recision you can trust.:	eel undergoes ptimal fe. Backed by		
1	RAMT1016	AMT1016, AMT2871	Reel - 8 Blade	1		

Tech Note: Fits 26" 2653A & 2653B:





Cutting Unit - Serial up to 030000 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **RAMT1052** AMT1052 Reel - 5 Blade 1

Tech Note: Fits 30" 2653A & 2653B:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **RAMT1053** AMT1053, AMT2890 Reel - 8 Blade 1

Tech Note: Fits 30" 2653A & 2653B:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

2 **RET17752** ET17752 Bedknife - 26 in 10 Hole 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **RMT2396** MT2396, Bedknife - 26 in Low Cut 10 Hole





Cutting Unit - Serial up to 030000 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **RMT1973** MT1973 Bedknife - 30 in 12 Hole

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Othe	Other Parts Available						
10	RET16897	ET16897	Eyebolt	2			
11	RET17361	ET17361	Nut - Flanged Eyebolt	2			
12	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	4			
13	RJD8905	JD8905	Bearing	2			
13	RJD8960	JD8960	Tapered Bearing Cone	2			
14	RMT74	MT74	Bushing - Roller Bkt	4			
15	R32120-65	N51168	Ring - Retaining	1			
16	RP48362	P48362	Locknut - Reel	2			
16	RMT1211	MT1211	Locknut - 7/8-14 All Metal	2			
17	R14M7396	14M7396	Locknut - Flanged Nyloc	12			
18	R19M7573	19M7573	Screw - Bedknife M8-1.25 x 20	12			
34	RET17754	ET17754	Deflector - 26 Grass	1			





Cutting Unit - Serial up to 030000 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
34	RMT1979	MT1979	Deflector - 30 Grass	1
35	RAET11300	AET11300	Frame - 26 in	1
35	RAMT1054	AMT1054	Frame - 30 in	1
35	RAET11305	AET11305	Frame	1
	Tech Note: Fits 2653B:			
36	RET17633	ET17633	Adjuster - L. Front / R. Rear	2
36	RMT6595	MT6595	Adjuster - L. Front / R. Rear	2
37	RAMT100	AMT100, ET17632	Adjuster - R. Front / L. Rear	2
38	RAET11311	AET11311	Clamp - Roller Bkt	4
39	RET17646	ET17646	Stud - Clamp	4
40	RET17760	ET17760	Pin - 26 Deflector	1
40	RMT1980	MT1980	Pin - 30 Deflector	1
41	RR50647	J16931, R50647	Pin - Hair Cotter	1
43	R19M7783	19M7783	Screw - Bed Bar Mount	10
44	RET17645	MT7001	Cap - Reel Bearing Housing	1
45	RET16424	ET16424	Washer	6
46	RET16678	ET16678	Washer - Spring	10
47	RMT6338	MT6338	Bolt - Shoulder	2
47	RET16425	ET16425	Bolt	2
48	RA31867	A31867	Locknut	2
49	RH138435	H138435	Screw - Set	4
	<u> </u>	<u> </u>		





Cutting Unit - Serial up to 030000 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
50	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	4	
51	RET17630	ET17630	Spring - Torsion RH	1	
52	RMT1520	MT1520	Label	2	
53	RET17629	ET17629	Spring - Torsion LH	1	
54	RMT2368	MT2368	Scraper - Assy 26 Solid Roller	1	
	Detail Description: Includes: R21M7246:	RET17630, RET17629, RET17	7758, R34M7010 RMT2594 R14M73	03 &	
54	RAMT1379	AMT1379	Scraper - Assy Solid Roller 30	1	
55	RET17758	ET17758	Pin - 26 Scrapers	1	
55	RMT1982	MT1982	Pin - 30 Scrapers	1	
55	RET16931	ET16931	Pin - 30 Scraper	1	
56	R34M7010	34M7010	Pin - Spring	1	
57	R19M8197	19M8197	Bolt - Hx HD	4	
58	R14M7296	14M7296	Nut - 10mm x 1.5 Flanged	8	
59	R03M7194	03M7194	Bolt	4	
60	RET16572	ET16572	Nut - Hex	2	
61	RET17510	ET17510	Spring	1	
62	R24H1308	24H1308	Washer	4	
63	R21M7246	21M7246	Screw	4	
64	RMT2594	MT2594	Blade - 26 Scraper	1	
64	RMT2593	MT2593	Blade - 30 Scraper	1	
65	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	4	





Cutting Unit - Serial up to 030000 Reel & Bedknife

R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
RBM18555	BM18555	Scraper Kit - 26in SET/3	1	
Tech Note: Fits J.D. 20				
•			758	
RBM18554	BM18554	Scraper Kit - 30in SET/3	1	
Tech Note: Fits J.D. 30	0" Grooved Rollers:			
R500565	MT2368	Bar - Scraper 26	1	
R500562		Bar - 30 Scraper	1	
RMT5159	MT5159	Scraper - Fits J.D. LH End	1	
RMT2342	MT2342	Section - Grooved Scraper 3 Tooth	1	
RMT2340	MT2340	Scraper - Fits J.D. Center	1	
RMT5158	MT5158	Scraper - Fits J.D. RH End	1	
RMT2341	MT2341	Section - Grooved Scraper 4 Tooth	2	
R500560		Scraper - Fits 26 Rlr	1	
Tech Note: Fits R&R (Grooved Rollers Only:			
R500561		Scraper - Fits 30 Rlr	1	
Tech Note: Fits R&R (Grooved Rollers Only:			
R03M7251	03M7251	Bolt - Gr. Roller Scraper	4	
R14M7400	14M7400	Locknut - 10mm	4	
	Part No. RBM18555 Tech Note: Fits J.D. 20 Detail Description: In R500563 Scraper, R5 Pin: RBM18554 Tech Note: Fits J.D. 30 Detail Description: In R500562 Bar, R500565 R500565 RMT5159 RMT2342 RMT2340 RMT5158 RMT2341 R500560 Tech Note: Fits R&R CR R500561 Tech Note: Fits R&R CR R03M7251	Part No. Part No. RBM18555 BM18555 Tech Note: Fits J.D. 26" Grooved Rollers: Detail Description: Includes 18 ea: R03M7251 Bolt R500563 Scraper, R500565 Scraper Bar, RET1762 Pin: RBM18554 BM18554 RBM18554 BM18554 Tech Note: Fits J.D. 30" Grooved Rollers: Detail Description: Includes 18 ea: R03M7251 Bolt R500562 Bar, R500564 Scraper, RET17629 LH Spring R500565 MT2368 R500562 MT2342 RMT5159 MT5159 RMT2342 MT2342 RMT2340 MT2340 RMT5158 MT5158 RMT2341 MT2341 R500560 Tech Note: Fits R&R Grooved Rollers Only: R500561 Tech Note: Fits R&R Grooved Rollers Only: R03M7251 03M7251	Part No. Description RBM18555 BM18555 Scraper Kit - 26in SET/3 Tech Note: Fits J.D. 26" Grooved Rollers: Detail Description: Includes 18 ea: R03M7251 Bolt, R14M7303 Nut; 3 ea: R34M7010 Pin, R500563 Scraper, R500565 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET177in: RBM18554 BM18554 Scraper Kit - 30in SET/3 Tech Note: Fits J.D. 30" Grooved Rollers: Detail Description: Includes 18 ea: R03M7251 Bolt, R14M7303 Nut; 3 ea: R34M7010 Pin, R500562 Bar, R500564 Scraper, RET17629 LH Spring, RET17630 RH Spring, RMT1982 Pin: R500565 MT2368 Bar - Scraper 26 R500562 Bar - 30 Scraper RMT5159 MT5159 Scraper - Fits J.D. LH End RMT2342 MT2342 Section - Grooved Scraper 3 Tooth RMT2340 MT2340 Scraper - Fits J.D. Center RMT5158 MT5158 Scraper - Fits J.D. RH End RMT2341 MT2341 Section - Grooved Scraper 4 Tooth R500560 Scraper - Fits 26 RIr Tech Note: Fits R&R Grooved Rollers Only: Scraper - Fits 30 RIr Tech Note: Fits R&R Grooved Rollers Only: Bolt - Gr. Roller Scraper	Part No. Description Req RBM18555 BM18555 Scraper Kit - 26in SET/3 1 Tech Note: Fits J.D. 26" Grooved Rollers: Detail Description: Includes 18 ea: RO3M7251 Bolt, R14M7303 Nut; 3 ea: R34M7010 Pin, R500563 Scraper, R500565 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17758 Pin: RBM18554 BM18554 Scraper Kit - 30in SET/3 1 Tech Note: Fits J.D. 30" Grooved Rollers: Detail Description: Includes 18 ea: RO3M7251 Bolt, R14M7303 Nut; 3 ea: R34M7010 Pin, R500562 Bar, R500564 Scraper, RET17629 LH Spring, RET17630 RH Spring, RMT1982 Pin: R500565 MT2368 Bar - Scraper 26 1 RMT5159 MT5159 Scraper - Fits J.D. LH End 1 RMT2342 MT2342 Section - Grooved Scraper 3 Tooth 1 RMT2340 MT2340 Scraper - Fits J.D. Center 1 RMT2341 MT2341 Section - Grooved Scraper 4 Tooth 2 RS00560 Scraper - Fits 26 RIr 1 R500561 Scraper - Fits 30 RIr 1 Tech Note: Fits R&R Grooved Rollers Only: Scraper - Fits 30 RIr 1 Tech Note: Fits R&R Grooved Rollers Only:





Cutting Unit - Serial up to 030000 Reel & Bedknife

81 RMT2527 MT2527 Shoe - Skid 82 RMT6517 Label - Warning 83 RBM18607 BM18607 Scraper Kit - OEM Grooved Roller Set / 5 Detail Description: Includes 30 ea: R03M7251 Bolt, R14M7303 Bolt; 5 ea: R34M7010 Pin, R500569 Scraper, R500570 Bar, RET16931 Pin, RET17629 LH Spring, RET17630 RH Spring: 85 RH135891 Locknut - 10mm x 1.5 Flanged 10.9 Detail Description: High Strength: Housing - Bearing w/Zerk and Seal 86 RMT2407 MT2407 Bracket - Roller Scraper 88 RAMT683 Housing - Bearing w/Zerk and Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 AET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife		R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
RAET10880	77	R500563			1	
81 RMT2527 MT2527 Shoe - Skid 82 RMT6517 MT6517 Label - Warning 83 RBM18607 BM18607 Scraper Kit - OEM Grooved Roller Set / 5 Detail Description: Includes 30 ea: R03M7251 Bolt, R14M7303 Bolt; 5 ea: R34M7010 Pin, R500569 Scraper, R500570 Bar, RET16931 Pin, RET17629 LH Spring, RET17630 RH Spring: 85 RH135891 H135891 Locknut - 10mm x 1.5 Flanged 10.9 Detail Description: High Strength: Housing - Bearing w/Zerk and Seal 86 RMT2407 MT2407 Bracket - Roller Scraper 88 RAMT683 Housing - Bearing w/Zerk and Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 AET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife	77	R500564			1	
82 RMT6517 Label - Warning 83 RBM18607 BM18607 Scraper Kit - OEM Grooved Roller Set / 5 Detail Description: Includes 30 ea: R03M7251 Bolt, R14M7303 Bolt; 5 ea: R34M7010 Pin, R500569 Scraper, R500570 Bar, RET16931 Pin, RET17629 LH Spring, RET17630 RH Spring: 85 RH135891 H135891 Locknut - 10mm x 1.5 Flanged 10.9 Detail Description: High Strength: Bracket - Roller Scraper 86 RMT2407 MT2407 Bracket - Roller Scraper 88 RAMT683 Housing - Bearing w/Zerk and Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 AET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife	79	RAET10880		Adjuster - Reel	2	
83 RBM18607 BM18607 Scraper Kit - OEM Grooved Roller Set / 5 Detail Description: Includes 30 ea: R03M7251 Bolt, R14M7303 Bolt; 5 ea: R34M7010 Pin, R500569 Scraper, R500570 Bar, RET16931 Pin, RET17629 LH Spring, RET17630 RH Spring: 85 RH135891 H135891 Locknut - 10mm x 1.5 Flanged 10.9 Detail Description: High Strength: Bracket - Roller Scraper 86 RMT2407 MT2407 Bracket - Roller Scraper 88 RAMT683 Housing - Bearing w/Zerk and Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 AET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife	81	RMT2527	MT2527	Shoe - Skid	2	
Roller Set / 5	82	RMT6517	MT6517	Label - Warning	1	
R500569 Scraper, R500570 Bar, RET16931 Pin, RET17629 LH Spring, RET17630 RH Spring: 85 RH135891 H135891 Locknut - 10mm x 1.5 Flanged 10.9 Detail Description: High Strength: Bracket - Roller Scraper 86 RMT2407 MT2407 Bracket - Roller Scraper 88 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 AET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife	83	RBM18607	BM18607		1	
85 RH133891 10.9 Detail Description: High Strength: 86 RMT2407 MT2407 Bracket - Roller Scraper 88 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife						
86 RMT2407 MT2407 Bracket - Roller Scraper 88 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife	85	RH135891	H135891	_	2	
88 RAMT683 AMT683 Housing - Bearing w/Zerk and Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 AET11303 Backing Bar - 26 Bedknife 90 RAMT1051 AMT1051 Backing Bar - 30 Bedknife		Detail Description: High Stre	ngth:			
88 RAMT1083 Seal 88 RAET11203 Housing - Bearing w/Seal and Zerk 89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife	86	RMT2407	MT2407	Bracket - Roller Scraper	5	
89 R254-90 JD8239 Tapered Bearing Cup 90 RAET11303 AET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife	88	RAMT683	AMT683		2	
90 RAET11303 Backing Bar - 26 Bedknife 90 RAMT1051 Backing Bar - 30 Bedknife	88	RAET11203	AET11203		2	
90 RAMT1051 AMT1051 Backing Bar - 30 Bedknife	89	R254-90	JD8239	Tapered Bearing Cup	2	
	90	RAET11303	AET11303	Backing Bar - 26 Bedknife	1	
91 RAN50688 AN50688 Seal - Reel - Fits 2653	90	RAMT1051	AMT1051	Backing Bar - 30 Bedknife	1	
	91	RAN50688	AN50688	Seal - Reel - Fits 2653	2	
91 RMT1115 MT1115 Seal - Reel	91	RMT1115	MT1115	Seal - Reel	2	
92 RET16896 ET16896 Bolt - Shoulder	92	RET16896	ET16896	Bolt - Shoulder	2	