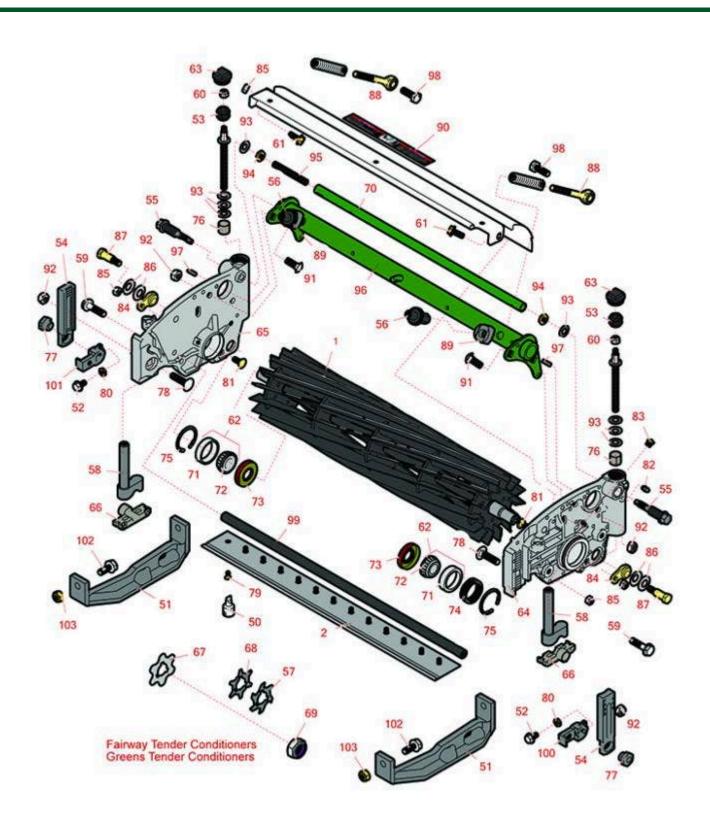




Cutting Unit Reel & Bedknife







Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Reels, Lifetime Gur		Description	- Req	Quantity
1	RTCA19350	TCA19350	Reel - 7 Blade	1	
	steel, heat-treated precision cylindrico performance. Advo our lifetime guarar	to perfectly complement both al grinding on bearing surfact anced computer balancing en	crafted from premium high carbon-bon R&R and OEM bedknives. Each reel ures, followed by relief grinding for optimes sures extended reel and bearing life. But als and craftsmanship under normal uppersion you can trust.:	ndergoes al acked by	
1	RTCA19351	TCA19351	Reel - 11 Blade	1	
	steel, heat-treated precision cylindrico performance. Advo our lifetime guarar	to perfectly complement botl al grinding on bearing surfact anced computer balancing en	crafted from premium high carbon-bon R&R and OEM bedknives. Each reel ur es, followed by relief grinding for optim sures extended reel and bearing life. Bo ials and craftsmanship under normal u precision you can trust.:	ndergoes al acked by	
1	R130250	TCA23621	Reel - 14 Blade	1	
	steel, heat-treated precision cylindrico performance. Advo our lifetime guarar	to perfectly complement botl al grinding on bearing surfact anced computer balancing en	crafted from premium high carbon-bon R&R and OEM bedknives. Each reel ur es, followed by relief grinding for optim sures extended reel and bearing life. Bo ials and craftsmanship under normal u precision you can trust.:	ndergoes al acked by	
R&R	Bedknives, Lifetim	e Guranteed			
2	RET17767	ET17767, UC23562	Bedknife - High Cut 5/16	1	
	then hardened to F Bedknives are surfa being packaged wi grind for added life	RC46-49 to match the temper ace ground on the top and fr th oil for rust prevention. All	tured from high carbon-boron alloy ste of our reel blades and original equipm ont edge and straightened three times R&R Bedknives now have an increased anteed against defects in material and the part.:	nent reels. before	
2	RMT7351	ET17489, MT7351, UC19154, UC28163	Bedknife - 22in Lo-Cut .079 Min. HOC	1	





Cutting Unit Reel & Bedknife

Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>RET17533</b>	ET14402, ET17533, ET17767, MT4869, MT7351,	Bedknife - 22in Standard126 Min. HOC	1
	MT7351,		
	UC18873		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R130116	MT4846,	Bedknife - Razor Tool Steel - 22	1
_	K130110	UC18877	Tournament Cut	- 1

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	RTCU36165	TCU36165	Bed Knife - Razor Tool Steel 22 - Low Cut	1
2	RET17534	ET17534	Bedknife - 22in Tounament- .098 Min HOC	1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





Cutting Unit Reel & Bedknife

Item <b>R&amp;R</b>	OEM	Description	Qty	Order
No <b>Part No.</b>	Part No.		Req	Quantity
2 <b>RET17532</b>	ET11066, ET17532	Bedknife - Fairway .189 Min	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

### **Tools**

50 **R101278T** Bedknife Screw Driver Tool

Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

#### Other Parts Available

51 <b>RMT2527</b>	MT2527	Shoe - Skid	2
52 <b>R33114-016</b>	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2
53 <b>RTCU40491</b>	TCU24683, TCU40491	Worm Gear	2
54 <b>RUC16108</b>	TCU24460, UC16108	Bracket	2
55 <b>RTCU26458</b>	TCU26458	Worm Gear	2
56 <b>RUC16137</b>	TCU24955, UC16137	Adjuster	2
57 <b>RET14707C</b>		Verti-Cut Blade025 x 2.375 Carbide Tipped	71
58 <b>RAUC13512</b>	AUC13512, TCA18706	Adjuster	2





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
59	R19M7804	19M7804	Bolt - Flanged Hex M10-1.5 x 40	4		
60	RM148268	M148268	Lock Nut	2		
61	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2		
62	R500534		Bearing - with Cup	2		
	Detail Description: Kit includ	des: 1 ea R254-78- Bearing (	Cone & R254-79 Bearing Cone:			
63	RUC16102	TCU24949, UC16102	Сар	2		
64	RTCU35637	TCU24427, TCU35637	Panel - LH	1		
65	RTCU35638	TCU24426, TCU35638	Panel - RH	1		
66	RTCU28987	TCU25228, TCU28987	Half Clamp - Roller Bkt	2		
67	RMT2624	MT2624	Knife - Greens Conditioner	38		
68	RET14707	ET14707	Verti-Cut Blade025 x 2.375	71		
69	RN198341	N198341	Nut - Nyloc 7/8-14	1		
70	RTCU26729	TCU26729	Tube	1		
71	R254-79	JD8226	Cup - Bearing	2		
	Detail Description: Use R254-79M installation mandrel to properly install race.:					
72	R254-78	JD8188	Tapered Bearing Cone	2		
73	RET14566	ET14566	Seal - Reel	2		
74	RTCU23880	TCU23880, TCU28964	Compression Spring - Reel Bearing	1		





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
75	R40M7226	40M1862, 40M7226	Ring - Retaining	2	
76	RMT74	MT74	Bushing - Roller Bkt	2	
77	RTCU28635	TCU24555, TCU28635	Eccentric	2	
78	R03M7194	03M7194	Bolt	2	
79	R101278	21M7194	Screw - Bedknife	13	
80	R14M7151	14M7151	Nut - Jam Roller Adj	2	
81	R03M7184	03M7184	Bolt - Carriage M8	2	
82	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	8	
83	R170714	E14814	Fitting - Pressure Relief	2	
84	RTCU24334	TCU24334	Retainer	2	
85	RH137328	H137328	Locknut	2	
86	RN168012	N168012	Washer - Spring	4	
87	RMT3016	MT3016	Bolt - Bed Bar	2	
88	RTCU25223	TCU25223, TCU30798	Spherical Rod End	2	
89	RTCU25394	TCU25394, TCU27453	Base	2	
90	RMT6517	MT6517	Label - Warning	1	
91	R03M7191	03M7191	Bolt - Carriage M10 x 25	4	
92	R14M7517	14M7517	Locknut - 10mm x 1.5 ESNA	4	
93	RET16679	ET16679	Washer - Spring	8	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
94	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
95	RTCU25398	TCU25398	Compression Spring	1	
96	RAUC13891	AUC13891, TCA18291	Frame	1	
97	RR30587	30587, R30587	Pin - Dowell 1/4 Dia. x .75	2	
98	R19M7168	19M7168	Bolt - M10-1.5 x 30 mm Hex Head Class 8.8	2	
99	RUC13425	UC13425	Rod - Hardened	1	
100	RUC18211	TCU24461, UC18211	Bracket - LH	1	
101	RUC16109	TCU24461, UC16109	Bracket - RH	1	
102	R19M7785	19M7785	Bolt - Hex Washer M10-1.5 x 25	4	
103	R14M7400	14M7400	Locknut - 10mm	2	