



Replaces Toro Groundsmaster 3500-D Parts

Rotary Cutting Unit
27in Rotary Unit - Model 30827



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R100-5704	100-5704	Spacer - Set Fits R100-5703	0	
2	R100-5703	100-5703	Bearing - w/Spacer Assy	0	
3	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					
4	R106-9606	106-9606	Overhaul Kit - Roller	1	
<i>Detail Description: Include 2 ea: R343667 Bearings, R253-70 Seals, R32120-62 Retaining Rings, R93-1251 Seals, R93-1252 Seals, R93-2931 Washers, R93-3007 Seals:</i>					
5	R107-1595	107-1595	Overhaul Kit - Roller	1	
<i>Detail Description: Includes 2 ea.: R251-347 Bearings, R32120-15 Snap Rings & R150614 Seals:</i>					
6	R114-5430	114-5430	Overhaul Kit - Roller	1	
<i>Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:</i>					
7	R117-0235	117-0235	Seal Kit - Fits R117-5141 Hyd Motor	1	

R&R Rollers

10	R1013902		Roller - Smooth UHMW Polyethylene	1	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
11	R107-1996	107-1996, 112-5273, 112-5291	Roller - Regreasable	1	
12	R105-6772	105-1227, 105-6772	Roller - Smooth 3in	1	

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13	R112-5265	112-5265, 112-5272	Roller Assy - Regreasable	1	
14	R136-2908	104-1092, 115-3418, 136-2908	Roller Assy - Cast Iron	2	
15	R150495		Roller - Smooth UHMW Polyethelyne Front 5 in Dia	2	
16	R104-1093	104-1093	Roller - Cast Iron	2	
17	R1013910		Roller - Fusion Smooth UHMW Polyethylene	1	

Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:

Rotary Blades

30	RRB4065-2700	107-0235-03	Mower Blade - Mulcher 27 x 2.5in x 1/2 Mt Hole	1	
31	R108-9026-03	108-9026-03	Mower Blade - 27 in Combo	1	
32	R100-5754-03	100-5754, 100-5754-03, 105-9810-03	Mower Blade	1	

Other Part Available

40	R104-9480	104-9480	Shaft - Roller	1	
41	R107-1984	107-1984	Shaft - Roller	1	
42	R112-5266	112-5266	Shaft- Long - Rear Roller	1	

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43	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
44	R112-5268	100-5768, 100-5768-01, 104-9487, 105-3991, 112-5268	Mount - Roller - Rotary Deck	2	
45	R251-347	251-347, 72-5690	Bearing - Ball	2	
46	R32120-15	32120-15	Ring - Snap	2	
47	R150614	99-3842	Seal	2	
48	R93-3007	93-3007	Seal	2	
49	R343667	109966, 251-6, 38-7820	Bearing - Ball	2	
50	R93-1251	93-1251	Seal	2	
51	R93-1252	93-1252	Seal - Outer	2	
52	R253-70	253-70	Seal	2	
53	R93-2931	93-2931	Washer - Roller Seal	2	
54	R32120-62	32120-62	Ring - Retaining	2	
55	R1851	107-1997	Fitting - Grease - Flush	2	
56	R1503470		Seal - Inner Wiper	2	
57	R1503230		Washer - Thrust Outer Keyed	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
58	R1503471		Washer - Thrust SAE660 Bronze	2	
59	R150333		Washer - Flat Keyed Outer SS	2	
60	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
61	R114-3717	114-3717	Seal	2	
62	R112-5290	112-5290, 251--346, 251-346, 72-5430	Bearing - Stainless	2	
63	R112-7494	112-7494	Seal	4	
64	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2	
65	R150690	108-0989	Screw - Set 1/4-20 x 1/4	2	
66	R95-8803	95-8803	Bushing - Flange	2	
67	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
68	R93-8806	93-8806	Washer-Hardened	2	
69	R323-11	01-150-1440, 01-178-0618, 20-52-AD, 3224-7, 323-11	Bolt - 3/8-16 x 2 1/4 GR5	6	
70	R3231-9	3231-9	Bolt - Carriage 3/8-16 x 2 3/4"	4	
71	R3234-11	3234-11	Bolt - Hex Washer HD	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
72	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
73	R107-7816	107-7816	Bracket-Skid	2	
75	R112-5270	112-5270	Screw Assy - Roller Shaft	2	
76	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
77	R117-5141	105-9820, 105-9872, 117-5141, 137-5571	Hydraulic Motor	1	
78	R3274-7	3247-7, 3274-7	Bolt - Soc HD Cap 3/8-16 x 1	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	2	
80	R32128-49	32128-49	Nut - 1/2-13 Hex Flange	6	
81	R104-1051-03	104-1051-03	Plate- Spindle	1	
82	R127-6389	104-1087, 115-3479, 127-6389	Deck Chamber Assy	1	
83	R117-4764	117-4764, 43-8480	Decal - Danger	2	
84	R93-7818	93-7818	Decal - Blade Torque	1	
85	R121-3627	104-1086, 121-3627	Decal - HOC	1	
86	R92-5816	92-5816	Bolt - Hex HD 1/2-20 x 2-1/4	1	

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87	R72-9361	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	1	
88	R115-3435	100-5700, 115-3435	Spindle Assy	1	
89	R115-3434	100-5701, 115-3434	Housing - Spindle	1	
91	R10-6830	10-6830	Stud - 1/2-20 x 1 3/4	6	
91	R325-5	01-150-0250, 01-178-0810, 19-8000, 20-86-AGD, 3226-1, 325-5, 513375	Bolt - Hex HD 1/2-13 x 1-1/4	6	
93	R253-154	253-154	Seal - Spindle	2	
94	R92-9800	69-6950, 69-6980, 92-9800	Spacer - Spindle	1	
95	R100-5705	100-5705, 121-3664	Spindle Assy	1	
96	R302-62	302-62	Fitting - Grease - Extended Shank	2	
97	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
98	R237-161	237-161	O-Ring	1	
99	R100-5709	100-5709	Nut - Special Spindle	1	
100	R49-8320	26-1730, 49-8320	Bearing Assy - Spindle Set	2	

Detail Description: Includes Retaining Rings, Spacers, Bearings & Cups:

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101	R108-9017	108-9017, 120-3366	Bearing-Stainless	4	
101	R93-4237	93-4237	Bearing	4	
<i>Tech Note: Ser# 250000001-250999999:</i>					
102	R100-5762	100-5762	Spacer - Bearing Roller	2	
103	R3234-24	3234-24, 3234-8, 3234.24, 66-9301	Bolt - Hex Ser Was HD 3/8-16 x 1-1/4	3	
104	R105-9226	100-5728, 105-9226	Spacer-HOC	3	
105	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	6	
106	R104-4641	104-4641	Shim - HOC - .030	3	
107	R100-5799	100-5799	Shim - HOC .060	18	
108	R104-1052-03	104-1052-01, 104-1052-03	Bracket- HOC - Front	1	
109	R80-6990	104-1050, 80-6990	Washer - Hardened	2	
110	R158	32121-3	Pin - Roll 3/16 x 3/4	3	
111	R105-9225	105-9225	Plate Assy - HOC	3	
112	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	

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112	R3274-50	3274-50	Screw-Hsh	2	
<i>Tech Note: Ser# 250000001-250999999:</i>					
113	R100-5797-03	100-5797-01, 100-5797-03	Bracket - HOC - RH	1	
114	R104-4624-03	104-4624-01, 104-4624-03	Bracket - H.O.C. - LH	1	
115	R327-15	327-15	Bolt - Axle	2	
116	R150497		Washer - Fits R150495 Only	2	
117	R150496		Wear Sleeve - Fits R150495 Only	1	
118	R1013831		Shaft - 1in Stainless Steel	1	
119	R323-53	323-53, 57-3210	Bolt - Hex HD 3/8-16 x 1-3/4	2	
120	R3217-7	01-188-0616, 1441, 22-13-AJD, 3217-7, 513296, 513415, 513425, 915113P	Nut - 3/8-16 Hex Plated	2	
121	R400258	01-150-0800, 01-178-0600, 01-178-0606, 20-45-AD, 31-0200, 31-9910, 3224-1, 323-4	Bolt - Hex HD 3/8-16 x 3/4	2	
122	R104-9492-03	104-9492-03	Scraper - Rear Roller	1	
123	R100-5780-03	100-5780-01, 100-5780-03	Deck Frame Assy	1	

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124	R108-9025-01	105-1228-01, 108-9025-01	Baffle - Mulching - 27 in Deck	1	
125	R105-1230-03	105-1230-03	Plate - Scraper	2	
126	R112-9902-03	112-9900-03, 112-9902-03	Foot Guard Assy - LH	1	
127	R112-9901-03	112-9900-03, 112-9901-03	Foot Guard Assy - RH	1	
128	R3274-31	3274-31, 3274-68, 46-8560	Screw - Button HD Soc CS 1/4-20 x 5/8	5	
129	R1013911	1013911, R7R ONLY	Shaft	1	

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