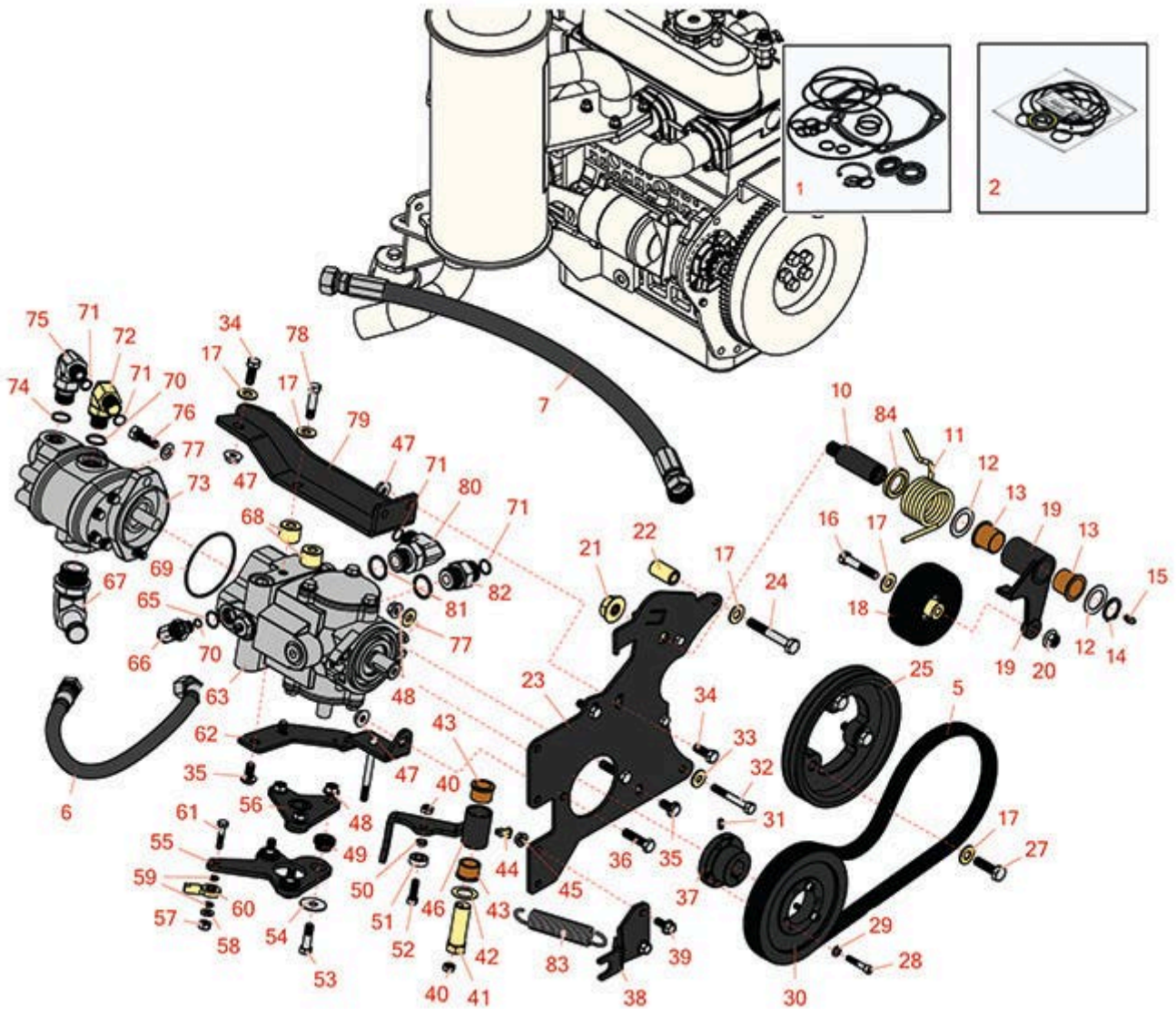




# Replaces Toro Groundsmaster 3500-G Parts

*Traction Unit - Model 30809  
Hydrostat Neutral Arm*



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Traction Unit - Model 30809  
Hydrostat Neutral Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	<b>R120-5754</b>	120-5754	Seal Kit - Eaton Hydraulic Pump R104-4890	1	
<b>Overhaul Kits</b>					
2	<b>R110-8755</b>	110-8755	Seal Kit	1	
<b>Belts</b>					
5	<b>R120-3351</b>	120-3351	Belt - 3V	1	
<i>Tech Note: Fits Model 30807:</i>					
5	<b>R99-3619</b>	99-3619	Belt - 3V	1	
<i>Tech Note: Fits Models 30839/30843:</i>					
<b>Hoses</b>					
6	<b>R92-7595</b>	92-7595	Hydraulic Hose Assy	1	
7	<b>R104-0488</b>	104-0488	Hydraulic Hose Assy	1	
<b>Other Parts Available</b>					
10	<b>R99-3624</b>	99-3624	Shaft- Pivot - Idler	1	
11	<b>R115-3488</b>	115-3488	Spring - Torsion	1	
12	<b>R74-1810</b>	74-1810	Washer	2	
13	<b>R99-3631</b>	99-3631	Bushing - Flanged	2	
14	<b>R458039</b>	32151-36	Ring - Retaining	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
15	<b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	1	
16	<b>R323-10</b>	01-150-0680, 01-178-0616, 100-6663, 100-8320, 1489, 20-51-AD, 20-51-AGD, 3224-6, 323-10, 323-35, 908336	Bolt - Hex HD 3/8-16 x 2	1	
17	<b>R80-6990</b>	80-6990	Washer - Hardened	9	
18	<b>R107-7834</b>	107-7834, 139-6031	Pulley - Idler - 4 in x 3/8 Mt	1	
19	<b>R99-3623-03</b>	99-3623-03	Arm - Idler	1	
20	<b>R32128-21</b>	32128-21	Locknut - Flanged 3/8-16 Whiz Top Lock	1	
21	<b>R32128-54</b>	32128-54	Nut - 5/8-18 Hex Serr Flanged	1	
22	<b>R95-8736</b>	95-8736	Spacer	1	
23	<b>R95-8933-03</b>	95-8933, 95-8933-03	Plate - Mount - Pump	1	
24	<b>R42-9370</b>	42-9370	Bolt - Hex HD 10mm x 70mm	1	
25	<b>R99-3626-03</b>	99-3626-03	Pulley	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	<b>R56-2140</b>	56-2140	Bolt	3	
28	<b>R316797</b>	321-13	Bolt - 1/4-20 x 1-1/4	3	
29	<b>R3253-3</b>	01-166-0070, 01-166-0410, 23-9-GD, 24-7150, 3253-3, 3256-1, 352-167	Washer - Lock 1/4	3	
30	<b>R99-3620</b>	99-3620	PULLEY-3V - Pump	1	
30	<b>R120-3350</b>	120-3350	PULLEY-3V	1	
31	<b>R3241-5</b>	3241-5, 3245-7, 352-103, Jul-93	Screw - Set 1/4-20 x 3/8	1	
32	<b>R151379</b>	33114-060, 42-9510	Bolt - Hx HD 8-1.25 x 65mm	1	
33	<b>R87-8640</b>	87-7510, 87-8640	Washer - Flat	1	
34	<b>R3234-11</b>	3234-11	Bolt - Hex Washer HD	4	
35	<b>R3234-1</b>	321-11, 3234-1	Bolt - Flanged Serrated Hex HD 3/8-16 x 3/4	3	
36	<b>R323-8</b>	01-150-0060, 01-178-0612, 20-49-AD, 20-49-AGD, 323-8, 3273-41, 908036P	Bolt - Hex HD 3/8-16 x 1-1/2 GR8	2	
37	<b>R93-6842</b>	93-6842	Bushing - Taper Lock 7/8	1	
37	<b>R100-4813</b>	100-4813	Bushing - Taper Lock	1	

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*Traction Unit - Model 30809  
Hydrostat Neutral Arm*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
38	<b>R104-0464-03</b>	104-0464-03, 99-3553, 99-3553-03	Bracket - Support	1	
39	<b>R3234-5</b>	3234-5, 62-3310	Bolt - 5/16-18x3/4 Hx Ser Was HD	2	
40	<b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	
41	<b>R76-8640</b>	76-8640	Stud - Traction	1	
42	<b>R3-6498</b>	3--6498, 3-6498, 47-8270	Washer - Thrust	1	
43	<b>R256-113</b>	256-113	Bushing - 3/4 ID x 1 1/8 Flange	2	
44	<b>R302-60</b>	302-60	Zerk - Grease 90 Deg.	1	
45	<b>R32128-44</b>	32128-44	Nut	2	
46	<b>R104-0422</b>	104-0422	Neutral Arm Assy	1	
47	<b>R32128-43</b>	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	5	
48	<b>R3296-39</b>	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	5	
49	<b>R63-9750</b>	63-9750, 64-9750	Mount - Rubber	3	
50	<b>R100-4817</b>	100-4817	Spacer - Bearing	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
51	<b>R251-259</b>	251-259, 251-307	Bearing - Ball	1	
52	<b>R3274-104</b>	3274-104	Bolt - Hx Soc Button HD	1	
53	<b>R150776</b>	95-3857	Bolt - Button HD Soc CS 3/8-16 x 1-1/2	3	
54	<b>R2844</b>	2844	Washer	3	
55	<b>R99-3594-03</b>	99-3594-03	Lever - Pump	1	
56	<b>R99-3598-03</b>	120-5566, 99-3598-03	Hub Assy	1	
57	<b>R301504</b>	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	1	
58	<b>R3256-22</b>	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	1	
59	<b>R6050-103</b>	48-8010, 48-8030	Washer - Flat	2	
60	<b>R2411-41</b>	2411-41	Rod End - Ball Joint	1	
61	<b>R400112</b>	321-8	Bolt - Hex HD 1/4-20 x 1-1/4	1	
62	<b>R95-8960-03</b>	95-8960, 95-8960-03	Bracket- Neutral	1	
63	<b>R104-4890</b>	104-4832, 104-4890	Pump - Piston	1	
65	<b>R237-79</b>	237-79	O-Ring	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
66	<b>R340-18</b>	340-18	Hydraulic Fitting	1	
67	<b>R95-3502</b>	95-3502	Fitting - Elbow	1	
68	<b>R99-3440</b>	99-3440	Spacer	2	
69	<b>R353-949</b>	353-949, 60-3520	O-Ring	1	
70	<b>R237-80</b>	237-80, 327-80	O-Ring	1	
71	<b>R237-65</b>	237-65, 237.65	O-Ring	2	
72	<b>R340-17</b>	340-17	No 10 Male Orfs x No 10 Male Orb	1	
73	<b>R108-9036</b>	100-1646, 108-9036	Hydraulic Gear Pump	1	
74	<b>R237-42</b>	237-42, 31-4160	O-Ring	2	
75	<b>R340-77</b>	340-100, 340-77, 95-7889	Hydraulic Fitting	1	
76	<b>R400264</b>	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
77	<b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	7	
78	<b>R323-19</b>	323-19	Bolt - Hx HD 3/8-16 x 1 5/8	2	
79	<b>R151345</b>		Bracket - Hydrostat	1	
79	<b>R99-3436-03</b>	99-3436, 99-3436-03	Support- Pump	1	
80	<b>R340-139</b>	340-139	Hydraulic Fitting - 90 Deg	1	
81	<b>R237-81</b>	237-81, 237.81, 327-81	O-Ring	2	
82	<b>R340-8</b>	340-8	Adapter	1	
83	<b>R94-1369</b>	94-1369	Spring - Extension	1	
84	<b>R99-3625</b>	99-3625	Spacer - Ar - Idler	1	

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