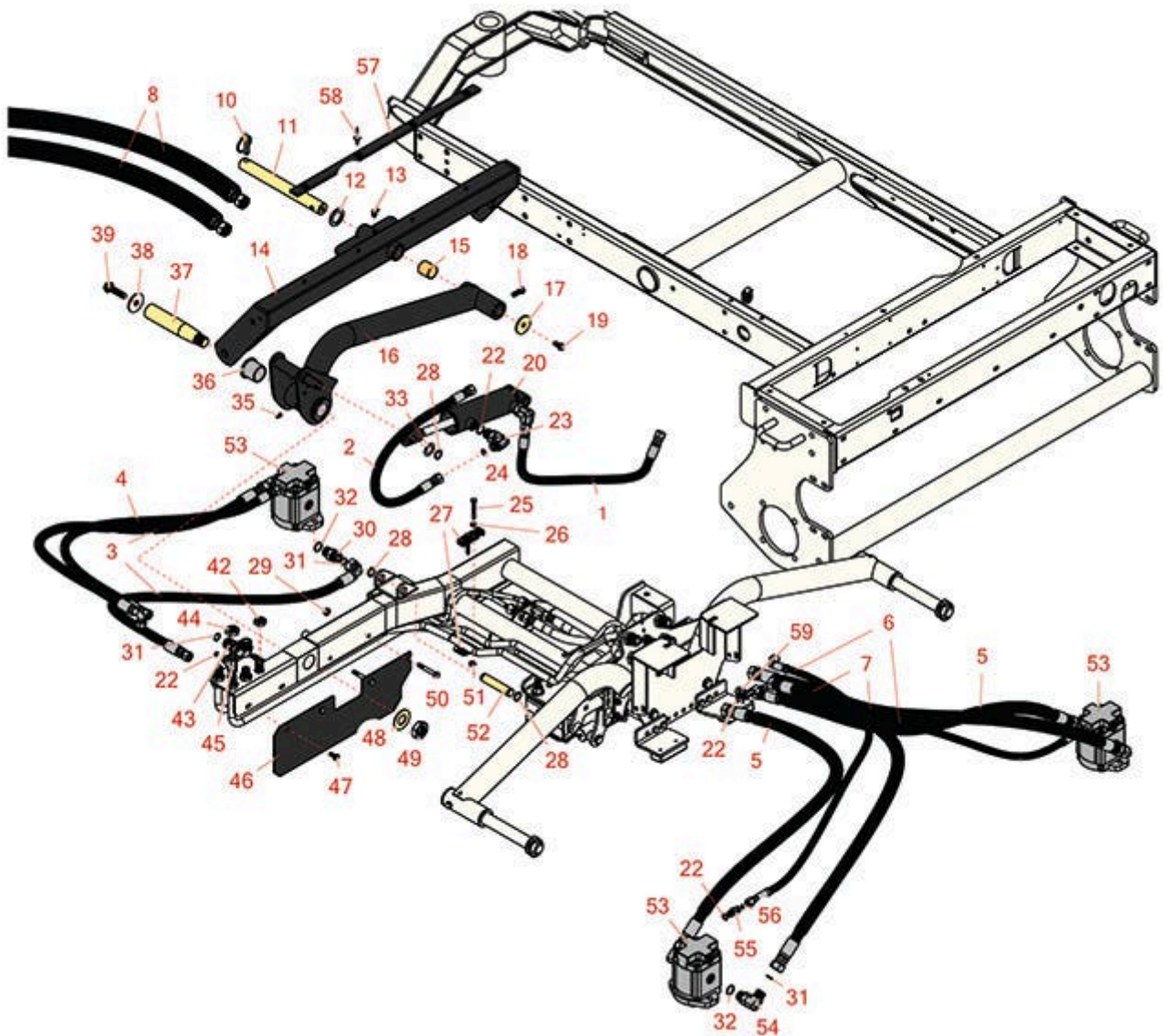




# Replaces Toro Groundsmaster 3500-G Parts

*Traction Unit - Model 30809  
Rear Lift & Motors*



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# Replaces Toro Groundsmaster 3500-G Parts

*Traction Unit - Model 30809  
Rear Lift & Motors*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<b>Hoses</b>					
1	<b>R104-0407</b>	104-0407	Hydraulic Hose Assy	1	
2	<b>R100-4891</b>	100-4891	Hydraulic Hose Assy	1	
3	<b>R100-4880</b>	100-4880	Hydraulic Hose Assy	2	
5	<b>R105-1216</b>	105-1216	Hydraulic Hose Assy	2	
4	<b>R100-4876</b>	100-4876	Hydraulic Hose Assy	1	
6	<b>R104-1080</b>	104-1080	Hydraulic Hose Assy	2	
7	<b>R105-1215</b>	105-1215	Hydraulic Hose Assy	2	
8	<b>R100-4879</b>	100-4879	Hydraulic Hose Assy	2	
<b>Other Parts Available</b>					
10	<b>R283-71</b>	283-71	Pin - Lynch Heavy Duty	1	
11	<b>R100-4944</b>	100-4944	Shaft - Pivot - 10.4 in Hardened	1	
12	<b>R3-6781</b>	3-6781	Washer - Thrust - Castor Wheel	1	
13	<b>R302-60</b>	302-60	Zerk - Grease 90 Deg.	1	
14	<b>R104-4229</b>	104-4229	Rear Carrier Frame	1	
15	<b>R108-4000</b>	108-4000	Bushing	2	
16	<b>R115-3473</b>	100-4938, 115-3473	Lift Arm Assy - Rear	1	
17	<b>R63-7400</b>	63-7400	Washer - Rebound	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
18	<b>R323-6</b>	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	1	
19	<b>R400258</b>	01-150-0800, 01-178-0600, 01-178-0606, 20-45-AD, 31-0200, 31-9910, 3224-1, 323-4, 400258	Bolt - Hex HD 3/8-16 x 3/4	1	
20	<b>R112-9916</b>	108-9033, 112-9916	Hydraulic Cylinder	1	
22	<b>R237-22</b>	107-8844, 237-22, 237-78	O-Ring	13	
23	<b>R340-77</b>	340-100, 340-77, 95-7889	Hydraulic Fitting	2	
24	<b>R237-42</b>	237-42, 31-4160	O-Ring	2	
25	<b>R400120</b>	01-150-0990, 01-178-0416, 02-150-0990, 321-11, 3222-4, 33114-010, 33114-060, 513327, 908470	Bolt - Hex HD 1/4-20 x 2	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
26	<b>R3256-22</b>	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	2	
27	<b>R99-3641</b>	99-3641	Clamp - Tube	2	
28	<b>R32120-93</b>	32120-93	Snap Ring - HD	3	
29	<b>R445722</b>	30-8980, 32128-2, 32128-20, 32128-20, 445722	Nut - Serrated Washer	2	
30	<b>R340-7</b>	340-7	Adapter	1	
31	<b>R237-65</b>	237-65, 237.65	O-Ring	4	
32	<b>R237-80</b>	237-80, 327-80	O-Ring	4	
33	<b>R3-6498</b>	3--6498, 3-6498, 47-8270	Washer - Thrust	1	
35	<b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	3	
36	<b>R69-6470</b>	69-6470	Bushing - Flanged	2	

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*Traction Unit - Model 30809  
Rear Lift & Motors*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
37	<b>R95-8990</b>	95-8990	Shaft - Pivot - Rear	1	
38	<b>R75-7730</b>	75-7730	Washer - Thrust	1	
39	<b>R3234-27</b>	3234-27	Bolt - 1/2-13 x 2 Hex	1	
42	<b>R340-70</b>	340-70	Nut - Lock	2	
43	<b>R340-72</b>	340-72, 96-0865	Fitting-Bulkhead,	1	
44	<b>R340-74</b>	340-74	Locknut - Bulkhead	2	
45	<b>R340-68</b>	340-120, 340-68	Fitting - Tee - Bulkhead	2	
46	<b>R104-0453-03</b>	104-0453-03, 95-8591-03	Guard	1	
47	<b>R322-3</b>	01-150-1420, 01-178-0506, 20-24-AD, 20-24-AGD, 322-3, 48-9270, 513339, 908017P	Bolt - Hex HD 5/16-18 x 3/4	2	
48	<b>R86-1480</b>	86-1480	Washer - 1 3/4 x 1 x 3/16	1	
49	<b>R3220-9</b>	3220-9	Nut-Jam	1	
50	<b>R322-12</b>	01-150-0730, 01-178-0520, 322-12	Bolt - 5/16-18 x 2 1/2 Hx HD	2	
51	<b>R301504</b>	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
52	<b>R95-8575</b>	95-8575	Pin	1	
53	<b>R117-5141</b>	105-9820, 105-9872, 117-5141	Hydraulic Motor	0	
54	<b>R340-17</b>	340-17	No 10 Male Orfs x No 10 Male Orb	5	
55	<b>R340-92</b>	340-92	Hydraulic Fitting - Striaight	3	
56	<b>R237-21</b>	237-21, 327-21	O-Ring	3	
57	<b>R95-8936</b>	95-8936	Strip - Wear	1	
58	<b>R3269-18</b>	3269-18	Rivet - Pop 3/16 Large Flange	4	
59	<b>R99-3477</b>	99-3477	Fitting-Tee	1	

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