**Replaces Toro Reelmaster 216 Parts** *Cutting Unit* 

Rollers





R	ducts Cutt	ting Unit	elmaster 216 Parts				
	R&R Part No.	ers OEM Part No.	Description	Qty Req	Orde Quantity		
R&R	Rollers		·				
1	R61-0410	61-0410	Roller - Smooth Tubular Steel	0			
	Tech Note: Constru bearings for exten						
2	R1503770		Roller - Smooth UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
3	R63-5160	63-5160, 92-1846	Roller - Grooved Repairable Steel	0			
	Tech Note: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
	spacers.:						
4	spacers.: R1503780		Roller - Grooved UHMW Polyethylene	0			
4	R1503780 Tech Note: Machir stainless steel sha			olid			
-	R1503780 Tech Note: Machir stainless steel sha	ft and requires no bearings	Polyethylene low maintenance roller rotates around a 1" so	olid			
Over	R1503780 Tech Note: Machir stainless steel sha UHMW material p	ft and requires no bearings	Polyethylene low maintenance roller rotates around a 1" so	olid			
Over	R1503780 Tech Note: Machir stainless steel sha UHMW material p haul Kits R106-9607 Tech Note: Include	ft and requires no bearings revents build-up of debris.: 106-9607	Polyethylene low maintenance roller rotates around a 1" so or grease. Patented groove design and smoo	olid th			
Over	R1503780 Tech Note: Machir stainless steel sha UHMW material p haul Kits R106-9607 Tech Note: Include	ft and requires no bearings revents build-up of debris.: 106-9607 es 2 ea: R253-146 Seals, R25	Polyethylene low maintenance roller rotates around a 1" so or grease. Patented groove design and smoo Overhaul Kit - Roller	olid th			
<b>Over</b> 20	R1503780 Tech Note: Machir stainless steel sha UHMW material p haul Kits R106-9607 Tech Note: Include Cups, R302-5 Zerk R101399 Tech Note: Fits all bearings Includes	ft and requires no bearings revents build-up of debris.: 106-9607 es 2 ea: R253-146 Seals, R25 s & R71-3590 Nuts: R&R 2-1/2" - 3-1/2" Dia. Bla	Polyethylene low maintenance roller rotates around a 1" so or grease. Patented groove design and smoo Overhaul Kit - Roller 53-152 Seals, R254-78 Bearings, R254-79 Bear Overhaul Kit - UHMW 2 Pc Roller overhaul Kit - UHMW 2 Pc Roller	olid th 0 ring 1			
<b>Over</b> 20 21	R1503780 Tech Note: Machir stainless steel sha UHMW material p haul Kits R106-9607 Tech Note: Include Cups, R302-5 Zerk R101399 Tech Note: Fits all bearings Includes	ft and requires no bearings revents build-up of debris.: 106-9607 es 2 ea: R253-146 Seals, R25 rs & R71-3590 Nuts: R&R 2-1/2" - 3-1/2" Dia. Bla s 2 ea.: R1503230 Star Wasi	Polyethylene low maintenance roller rotates around a 1" so or grease. Patented groove design and smoo Overhaul Kit - Roller 53-152 Seals, R254-78 Bearings, R254-79 Bear Overhaul Kit - UHMW 2 Pc Roller overhaul Kit - UHMW 2 Pc Roller	olid th 0 ring 1			
<b>Over</b> 20 21 <b>Othe</b>	R1503780 Tech Note: Machir stainless steel sha UHMW material p haul Kits R106-9607 Tech Note: Include Cups, R302-5 Zerk R101399 Tech Note: Fits all bearings Includes R3296-15 Locknut	ft and requires no bearings revents build-up of debris.: 106-9607 es 2 ea: R253-146 Seals, R25 rs & R71-3590 Nuts: R&R 2-1/2" - 3-1/2" Dia. Bla s 2 ea.: R1503230 Star Wasi	Polyethylene low maintenance roller rotates around a 1" so or grease. Patented groove design and smoo Overhaul Kit - Roller 53-152 Seals, R254-78 Bearings, R254-79 Bear Overhaul Kit - UHMW 2 Pc Roller overhaul Kit - UHMW 2 Pc Roller	olid th 0 ring 1			

R&R Products		<b>Replaces Toro Reelmaster 216 Parts</b> <i>Cutting Unit</i>				
	R&R Part No.	Rollers	OEM Part No.	Description	Qty Req	Order Quantity
32	R150676			Spacer - 2-3/4 Dia x 1-1/4 L	14	
32	R150676A			Spacer - 1/8	2	
33	R150689			Roller End - Threaded	2	
34	R150691		150691	Screw - Set Nyloc 3/8-16 x 3/8	4	
35	R253-152		253-116, 253-152	Seal - Inner Roller	2	
36	R254-79		01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	
	Tech Note: Use R254-79M installation mandrel to properly install race.:					
			01-102-0060, 01-102-0130, 1-633585,			

37 <b>R254-78</b>	1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2
38 <b>R253-146</b>	105-0150, 253-143, 253-146, 253-153	Seal	2
39 <b>R71-3590</b>	61-0370, 71-3590	Nut - Adjusting Roller	2

R&R Products	Cutting Unit Rollers					
ltem <b>R&amp;R</b> No <b>Part No.</b>		DEM Part No.		Description	Qty Req	Order Quantity
40 <b>R302-5</b>	3 3 3 3 3 3 3 3 3 3 6 6	1-6010, 02-11, 02-37, 02-5, 02-57, 02-58, 02-6, 1-0300, 2-9660, 0-0800, 2-3880, 2-4181		Fitting - Grease	2	
41 <b>R61-0380</b>	6	1-0380		Roller End - Cap Solid	2	
42 <b>R1503470</b>				Seal - Inner Wiper	2	
43 <b>R1503230</b>				Washer - Thrust Outer Keyed	2	
44 <b>R1503471</b>				Washer - Thrust SAE660 Bronze	2	
45 <b>R150333</b>				Washer - Flat Keyed Outer SS	2	
46 <b>R150368</b>				Nut - Adjusting	2	
47 <b>R500534</b>	1	-633585		Bearing - with Cup	2	