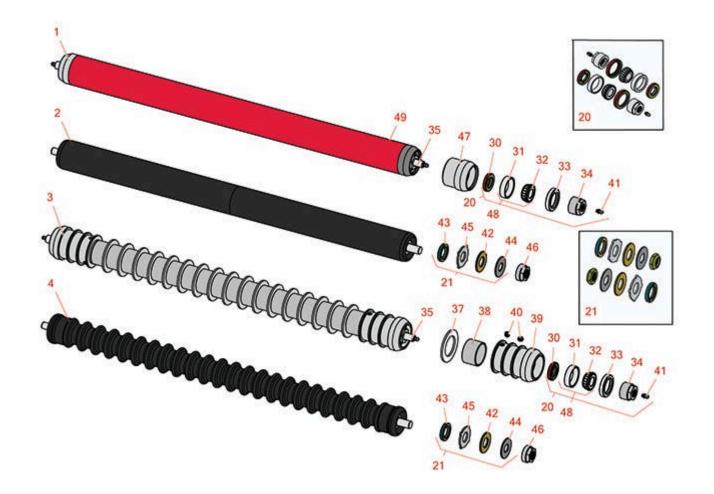


32in Cutting Unit - Models 03466 & 03467 Rollers





32in Cutting Unit - Models 03466 & 03467 Rollers



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Rollers to fit 32" U	Inits					
1	R94-4982	94-4982	Roller - Smooth Tubular Steel	1			
	Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:						
2	R1504401		Roller - Smooth UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
3	R150720	94-4993	Roller - Grooved Repairable Ste	el 1			
	Tech Note: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
4	R1504352		Roller - Grooved UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
Overl	naul Kits						
20	R106-9607	106-9607	Overhaul Kit - Roller	1			
		es 2 ea: R253-146 Seals, R25 s & R71-3590 Nuts:	53-152 Seals, R254-78 Bearings, R254-79 I	Bearing			
21	R101399		Overhaul Kit - UHMW 2 Pc Rolle	er 1			
	Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:						
Othe	r Parts Available						
30	R253-152	253-116, 253-152	Seal - Inner Roller	2			

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	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
31	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2

Tech Note: Use R254-79M installation mandrel to properly install race.:

32 R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2
33 R253-146	105-0150, 253-143, 253-146, 253-153	Seal	2
34 R71-3590	61-0370, 71-3590	Nut - Adjusting Roller	2
35 R94-4983	94-4983	Shaft - Roller	1
37 R150672		Washer - 2-3/4 Roller	17
38 R150676		Spacer - 2-3/4 Dia x 1-1/4 L	18
39 R150689		Roller End - Threaded	2
40 R150691	150691	Screw - Set Nyloc 3/8-16 x 3/8	4



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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41 R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
42 R1503471		Washer - Thrust SAE660 Bronze	2	
43 R1503470		Seal - Inner Wiper	2	
44 R150333		Washer - Flat Keyed Outer SS	2	
45 R1503230		Washer - Thrust Outer Keyed	2	
46 R150368		Nut - Adjusting	2	
47 R61-0380	61-0380	Roller End - Cap Solid	2	
48 R500534	1-633585	Bearing - with Cup	2	
49 R150706		Tube - Only Solid Roller	1	