



Replaces Toro Reelmaster 4500D Parts

Cutting Unit
Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Front Rollers

3	R62-6200	59-6100, 62-6200	Roller - Smooth Tubular Steel	0
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Tech Note: Constructed with a 34" body length and a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

4	R84-6180	84-6180	Roller - Smooth Tubular Steel	0
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Tech Note: Constructed with a 33" body length and a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

5	R62-6130R		Roller - Grooved Repairable Steel	0
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Tech Note: Constructed with a 34" body length, a 35" through shaft and tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

6	R150715		Roller - Grooved Repairable Steel	0
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Tech Note: Constructed with a 33" body length, a 36" through shaft and tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

7	R1503750		Roller - Grooved UHMW Polyethylene	0
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Tech Note: This roller fits the 450D with a 35" shaft only. Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW mat... <Click Part# for more>:

8	R84-6080	84-6080	Roller - Grooved Cast Iron	0
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Tech Note: This heavy duty cast iron roller with a 33" body length, a 36" shaft uses greasable tapered bearings for extended life.:

R&R Rear Rollers

1	R59-5630	59-5630	Roller - Smooth Tubular Steel	0
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Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R1503800		Roller - Smooth UHMW Polyethylene	0	

Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

Overhaul Kits

20	R100160		Overhaul Kit - Roller	1	
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Tech Note: Includes 2 ea.: R150504 Washers, R237-54 O-rings, R253-117 Seals, R253-122 Seals, R254-78 Bearing, R254-79 Bearing Cups, R302-5 Grease Fittings, R3296-15 Locknuts, & R59-5690 Wear Sleeves:

21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
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Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

Other Parts Available

30	R150501		O-Ring - Roller End	2	
31	R150502		Roller End - Rear	2	
32	R150503		Pin - Drive Roller End	0	
33	R62-6040	62-6040	Shaft - 35 Roller	1	
34	R84-6070	84-6070	Shaft - 36 Roller	1	
35	R253-122	253-122, 30-0640	Seal	2	
36	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	

Tech Note: Use R254-79M installation mandrel to properly install race.:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
37	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
38	R237-54	237-35, 237-46, 237-54, 253-35, 353-308	O-Ring - Small	2	
39	R59-5690	59-5690	Sleeve - Wear	2	
40	R253-117	253-117, 253-165	Seal - Outer Triple Lip	2	
41	R150504	66-5620	Washer	2	
42	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
43	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	0	
44	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	0	
45	R150672		Washer - 2-3/4 Roller	0	
46	R150718		Roller End - 2-3/4 Threaded	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R150691	150691	Screw - Set Nyloc 3/8-16 x 3/8	4	
48	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
49	R62-6220	62-6220	Scraper - Front Solid Roller	1	
50	R3234-11	3234-11	Bolt - Hex Washer HD	2	
51	R59-5670	59-5670	Shaft - Rear Roller	1	
52	R150687		Roller End - Threaded	2	
53	R1503471		Washer - Thrust SAE660 Bronze	2	
54	R1503470		Seal - Inner Wiper	2	
55	R150333		Washer - Flat Keyed Outer SS	2	
56	R1503230		Washer - Thrust Outer Keyed	2	

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