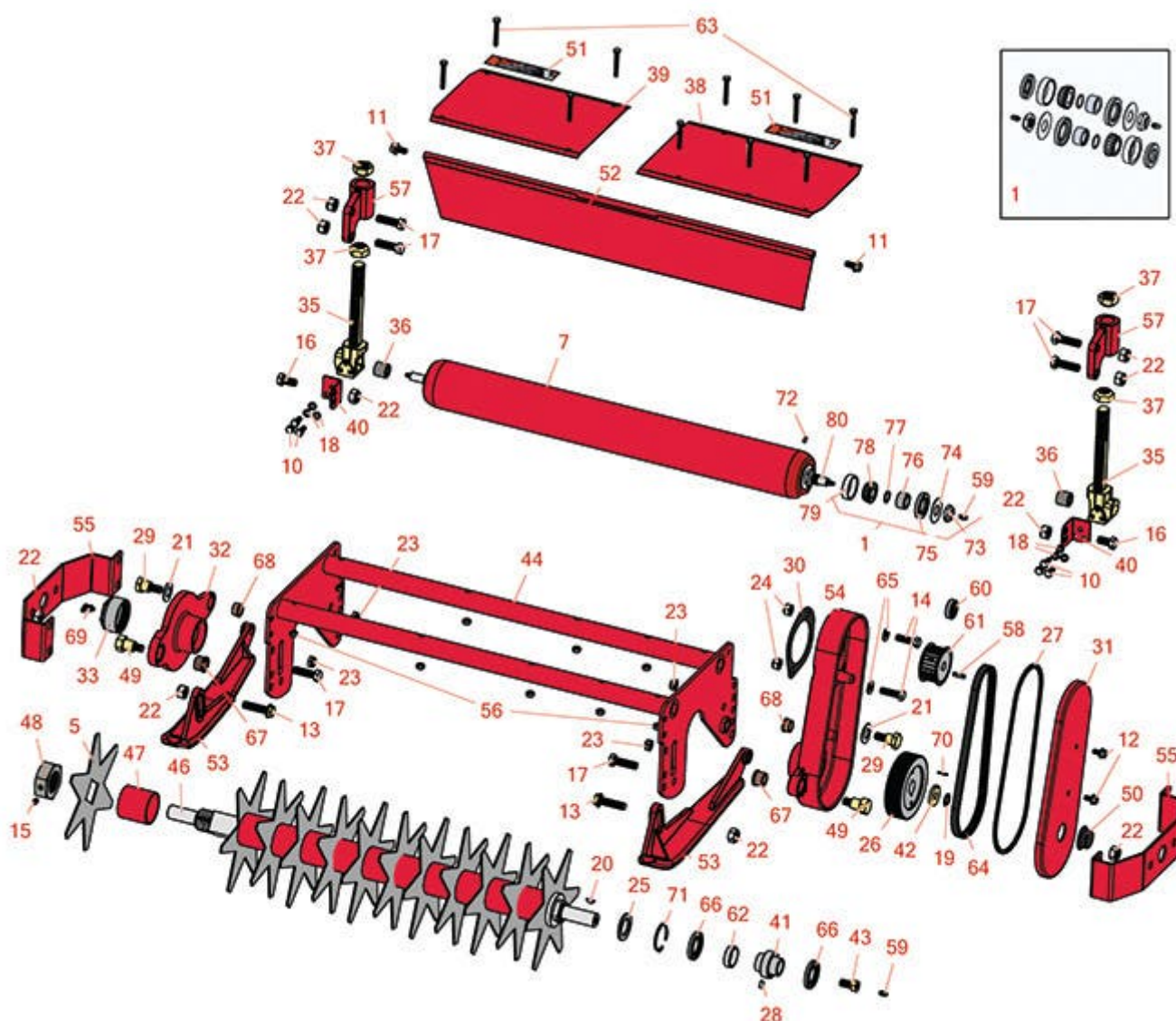




Replaces Toro Reelmaster 450-D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



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Replaces Toro Reelmaster 450-D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R100160		Overhaul Kit - Roller	1	
<i>Detail Description: Includes 2 ea.: R150504 Washers, R237-54 O-rings, R253-117 Seals, R253-122 Seals, R254-78 Bearing, R254-79 Bearing Cups, R302-5 Grease Fittings, R3296-15 Locknuts, & R59-5690 Wear Sleeves:</i>					

Verti-Cut Blades

5	R59-6280	59-6280	Verti-Cut Blade - 9 x .1875	12	
5	R150575		Verti-Cut Blade - 9 x .1250 with Carbide Tip	12	
5	R150570	01-283-0470, 82-3070, 82-3070-03	Verti-Cut Blade - 9 x .1094	12	

R&R Rollers

7	R59-5630	59-5630	Roller - Smooth Tubular Steel	1	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					

Other Parts Available

10	R400184	322-2, 322-3	Screw - 5/16-18 x 3/4 Hex	6	
11	R3234-12	3234-12	Bolt - Hex Serrated Washer HD	2	
12	R3234-14	3234-14, 3234-23	Bolt - Hex Serrated Washer HD	2	
13	R3234-27	3234-27	Bolt - 1/2-13 x 2 Hex	2	
14	R324-6	01-150-1690, 01-178-0712, 20-68-AGD, 3225-3, 324-6	Bolt - Hex HD 7/16-14 x 1-1/2	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
15	R3246-17	3246-17, 48-7480	Screw - Set 5/16-24 x 1/2	1	
16	R325-4	01-150-0280, 01-178-0806, 01-178-0808, 20-85-AD, 20-85-AGD, 325-1, 325-2, 325-4	Bolt - Hex HD 1/2-13 x 1	2	
17	R325-7	01-150-0380, 01-178-0814, 3226-3, 325-7, 48-9490	Bolt - 1/2-13 x 1 3/4 Hex HD Gr 5	6	
18	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	6	
19	R3254-4	21-3890, 26-8050, 3254-4	Washer - Lock 1/2 Z Int Star	1	
20	R3257-3	3257-3	Key - Woodruff	1	
21	R3290-440	3290-440	Washer - Belleville	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
22	R3296-25	30-3380, 32127-21, 32127-31, 3290-160, 3290-33, 3296-13, 3296-25, 3296-45, 329645	Locknut - 1/2-13 Heavy ESNA	8	
23	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	4	
24	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
25	R38-7330	38-7330	Shield - Grass	2	
26	R47-7140	47-7140	Pulley - Driven Timing Belt	1	
27	R47-7170	47-7170	Gasket - Cover	1	
28	R48-8880	48-8880	Pin - Reel Bearing	2	
29	R48-9020	48-9020	Bolt - Shoulder 1/2-20	2	
30	R48-9050	48-9050	Plate - Drive	1	
31	R48-9071	48-9071	Cover - RH Drive V-Cut	1	
31	R48-9081	48-9081	Cover - Drive LH V-Cut	1	
<i>Tech Note: (Shown):</i>					
32	R59-5550	59-5550	Housing - Bearing	1	
33	R59-5560	59-5560	Cap - Dust	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
35	R84-6100	59-5700, 84-6100	Bracket - Roller w/Rubber Bushing	2	
36	R59-5780	59-5780	Bushing - Roller Bracket	2	
37	R59-5820	59-5820	Nut - Cone Roller Adj Bkt	4	
38	R59-5830	59-5830, 59-5830-01	Cover - Inner Grass Shield	1	
39	R59-5840	59-5840	Cover - Outer Grass Shield	1	
40	R59-6000	59-6000	Bracket - Skid RH	1	
40	R59-6010	59-6010	Bracket - Skid LH	1	
41	R59-6140	251-298, 48-8860, 59-6140	Bearing - Reel	2	
42	R59-6150	59-6150	Washer - Reel Pulley	1	
43	R59-6190	59-6190	Bolt - Reel Special	1	
44	R59-6250	59-6250	Frame - Verti-Cut	1	
46	R59-6290	59-6290	Shaft - V-Cut w/Stop	1	
47	R59-6320	59-6320	Spacer - V-Cut Shaft 2 1/4	11	
48	R59-6330	59-6330	Nut - V-Cut Shaft	1	
49	R59-6340	59-6340	Bolt - Shoulder	2	
50	R59-7490	59-7490	Caplug	1	
51	R59-7790	59-7790	Decal	1	
52	R75-7680	51-1600, 52-9660, 75-7680, 75-7680-01	Deflector	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
53	R84-0810	59-5990, 84-0810	Skid - LH	1	
53	R84-0820	59-5980, 84-0820	Skid - RH	1	
54	R62-6470	59-5510, 62-6470	Housing - Drive RH	1	
54	R62-6480	59-5530, 62-6480	Housing - Drive LH	1	
<i>Tech Note: (Shown):</i>					
55	R72-0470	72-0470	Guard	2	
56	R301504	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	10	
57	R59-5770	59-5770	Bracket - Rear Roller	2	
58	R47-2380	47-2380	Key - Drive Pulley	1	
59	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	1	

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Replaces Toro Reelmaster 450-D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
60	R66-5710	117-8976, 66-5710	Seal - Hyd Motor Shaft	1	
61	R47-7150	47-7150	Pulley - Belt Drive	1	
62	R92-9251	92-9251	Sleeve - Wear Reel Bearing	0	
63	R3234-34	321-11, 323-12, 3234-34	Bolt - Hex Washer 1/4 x 2	8	
64	R150520	47-7160	Belt - Cutting Unit	1	
65	R187-0	3256-25, 7-0032	Washer - Flat 7/16 SAE	1	
66	R253-145	253-145	Seal - Oil Reel Assy	3	
66	R93-1414	93-1414	Seal - Oil Reel Assy	3	
67	R256-113	256-113	Bushing - 3/4 ID x 1 1/8 Flange	2	
68	R256-252	256-252	Bushing - 3/4 ID x 1 Flange	2	
69	R302-40	302-13, 302-40	Fitting - Grease	2	
70	R32121-50	32121-50	Pin - Roll Spiral Lock 1/8 1147	1	
71	R32151-71	32151-71	Ring - Snap Reel Brg	1	
72	R150503		Pin - Drive Roller End	2	
73	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
74	R150504	66-5620	Washer	2	
75	R253-122	253-122, 30-0640	Seal	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
76	R59-5690	59-5690	Sleeve - Wear	2	
77	R237-54	237-35, 237-46, 237-54, 253-35, 353-308	O-Ring - Small	2	
78	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
79	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
80	R59-5670	59-5670	Shaft - Rear Roller	1	

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