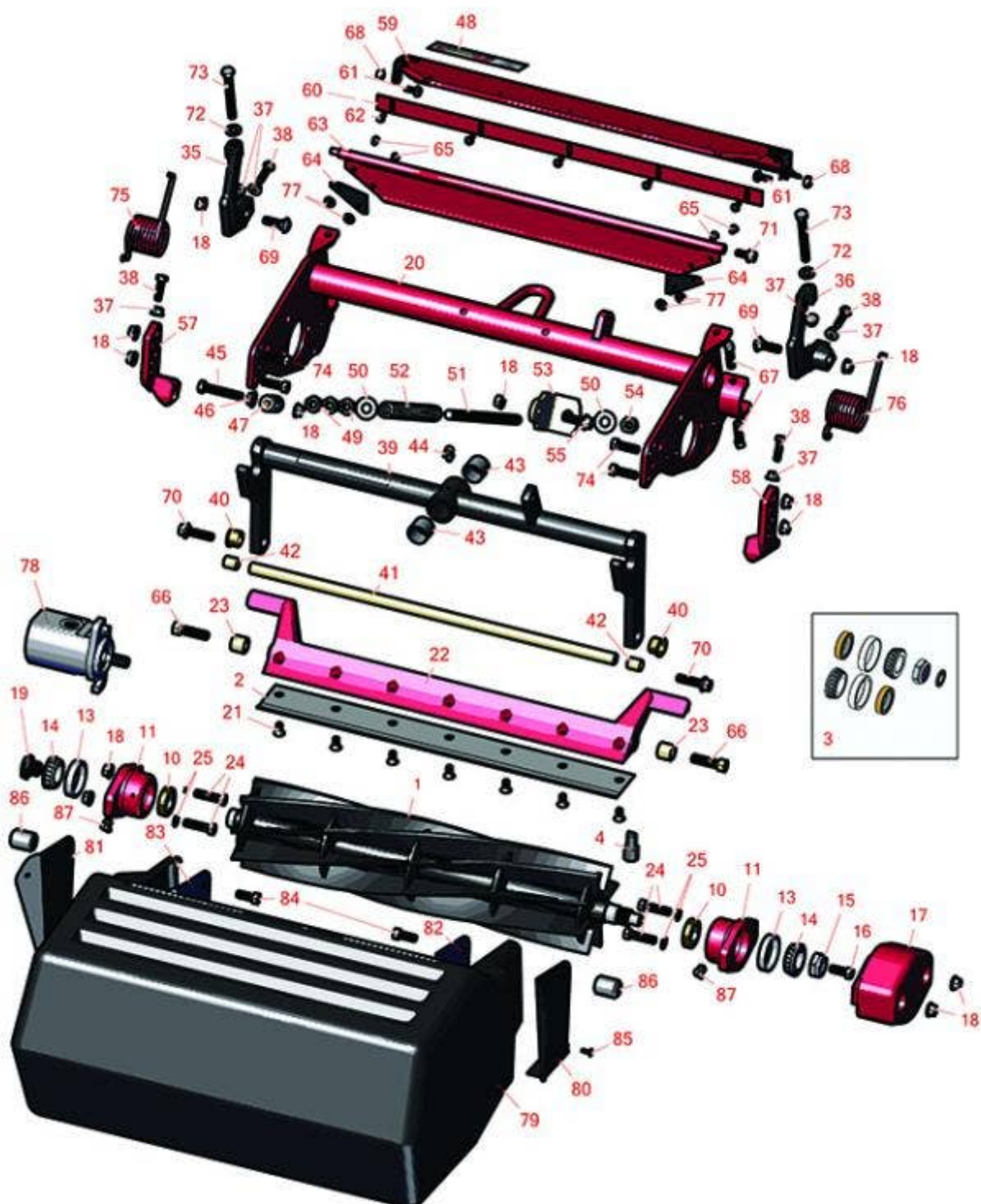




# Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03527 & 03528

Reel & Bedknife



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# Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03527 & 03528

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                 |                     |                           |   |  |
|---|-----------------|---------------------|---------------------------|---|--|
| 1 | <b>R14-0659</b> | 14-0659,<br>57-5300 | Reel - 5 Blade Heavy Duty | 1 |  |
|---|-----------------|---------------------|---------------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                 |         |                           |   |  |
|---|-----------------|---------|---------------------------|---|--|
| 1 | <b>R14-0649</b> | 14-0649 | Reel - 8 Blade Heavy Duty | 1 |  |
|---|-----------------|---------|---------------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

|   |                  |          |                     |   |  |
|---|------------------|----------|---------------------|---|--|
| 2 | <b>R100-3350</b> | 100-3350 | Bedknife - High Cut | 1 |  |
|---|------------------|----------|---------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |         |                                        |   |  |
|---|-----------------|---------|----------------------------------------|---|--|
| 2 | <b>R63-8610</b> | 63-8610 | Bedknife - Fairway Cut .375 - 1.00 HOC | 1 |  |
|---|-----------------|---------|----------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                 |                                            |                                  |   |  |
|---|-----------------|--------------------------------------------|----------------------------------|---|--|
| 2 | <b>R94-6396</b> | 10-4900,<br>54-9150,<br>94-6396,<br>Oct-00 | Bedknife - High Cut 5/16"-1" HOC | 1 |  |
|---|-----------------|--------------------------------------------|----------------------------------|---|--|

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# Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03527 & 03528

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |                     |                              |   |  |
|---|----------------|---------------------|------------------------------|---|--|
| 2 | <b>R150462</b> | 63-8610,<br>94-6396 | Bedknife - 7 Hole Thick 5/16 | 1 |  |
|---|----------------|---------------------|------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## Overhaul Kits

|   |                  |  |                             |   |  |
|---|------------------|--|-----------------------------|---|--|
| 3 | <b>R107-1590</b> |  | Overhaul Kit - Cutting Unit | 0 |  |
|---|------------------|--|-----------------------------|---|--|

*Detail Description: Includes 2 ea.: R253-96 Seals, R254-72 Bearing Cups, R254-94 Bearings; 1 ea.: R253-61 Seal & R32127-46 Locknut:*

## Service Tools

|   |                 |         |                            |   |  |
|---|-----------------|---------|----------------------------|---|--|
| 4 | <b>R51-0880</b> | 51-0880 | Bedknife Screw Driver Tool | 0 |  |
|---|-----------------|---------|----------------------------|---|--|

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

|    |                  |          |                                   |   |  |
|----|------------------|----------|-----------------------------------|---|--|
| 10 | <b>R104-3388</b> | 104-3388 | Seal - Double Lip Bearing Housing | 2 |  |
| 11 | <b>R104-3399</b> | 104-3399 | Housing Assy - Bearing Reel       | 2 |  |

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# Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03527 & 03528  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                                                     | Description                              | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------------------------------------|------------------------------------------|---------|----------------|
| 13      | R254-72      | 01-103-0050,<br>01-103-0120,<br>01-103-0140,<br>1-543508,<br>254-71,<br>254-72,<br>40439,<br>62-3340,<br>99-4511 | Cup - Bearing                            | 2       |                |
| 14      | R254-94      | 1-543509,<br>254-94,<br>32-8090,<br>32-8240,<br>32-9640,<br>40440,<br>62-3330                                    | Tapered Bearing Cone                     | 2       |                |
| 15      | R32127-46    | 32127-46,<br>3296-60                                                                                             | Locknut                                  | 1       |                |
| 16      | R323-2       | 01-178-0604,<br>323-2                                                                                            | Bolt - Hex HD 3/8-16 x 1                 | 1       |                |
| 17      | R100-7113-01 | 100-7113-01                                                                                                      | Counterweight                            | 1       |                |
| 18      | R3296-39     | 32127-25,<br>32128-36,<br>3290-357,<br>3296-17,<br>3296-22,<br>3296-39,<br>915663P,<br>99-7443                   | Locknut - 3/8-16 Nylon                   | 12      |                |
| 19      | R93-1394     | 93-1394                                                                                                          | Nut - Splined RH Thrd .812 Long          | 1       |                |
| 20      | R100-7140    | 100-7140                                                                                                         | Frame Assy                               | 1       |                |
| 21      | R150476      | 3-3816,<br>3-6462,<br>57-4910                                                                                    | Screw - Bedknife 5/16-18 x 5/8           | 7       |                |
| 21      | R150475      | 3-6462                                                                                                           | Screw - Bedknife Stainless 5/16-18 x 5/8 | 7       |                |

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# Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03527 & 03528

Reel & Bedknife



| Item No                                                | R&R Part No.        | OEM Part No.                                  | Description                     | Qty Req | Order Quantity |
|--------------------------------------------------------|---------------------|-----------------------------------------------|---------------------------------|---------|----------------|
| <i>Detail Description: Pre-Packaged in bags of 50:</i> |                     |                                               |                                 |         |                |
| 22                                                     | <b>R100-7124-01</b> | 100-7124-01                                   | Bed Bar - 7 Hole                | 1       |                |
| 23                                                     | <b>R100-7123</b>    | 100-7123                                      | Spacer - Bed Bar                | 2       |                |
| 24                                                     | <b>R3290-316</b>    | 3290-316,<br>57-3210                          | Bolt - Hex Tap 3/8-16 x 1-1/2   | 4       |                |
| 25                                                     | <b>R3255-9</b>      | 3255-9                                        | Washer - Lock 3/8 Ext. Star     | 4       |                |
| 35                                                     | <b>R100-7105</b>    | 100-7105,<br>100-7105-01                      | Bracket - RH HOC Rear Roller    | 1       |                |
| 36                                                     | <b>R100-7106</b>    | 100-7106,<br>100-7106-01                      | Bracket - LH HOC Rear Roller    | 1       |                |
| 37                                                     | <b>R445722</b>      | 30-8980,<br>32128-2,<br>32128-20,<br>32128-20 | Nut - Serrated Washer           | 4       |                |
| 38                                                     | <b>R322-16</b>      | 322-16,<br>Apr-00                             | Bolt - Hex HD 5/16-18 x 1-1/8   | 4       |                |
| 39                                                     | <b>R104-3357</b>    | 104-3357                                      | Carrier Frame Assy              | 1       |                |
| 40                                                     | <b>R3-1506</b>      | 256-287,<br>3-1506,<br>75-2160,<br>Apr-50     | Bushing - Bronze                | 2       |                |
| 41                                                     | <b>R104-3365</b>    | 104-3365                                      | Support Rod                     | 1       |                |
| 42                                                     | <b>R104-3366</b>    | 104-3366                                      | Spacer - Hardened - Support Rod | 2       |                |
| 43                                                     | <b>R67-1750</b>     | 67-1750                                       | Bushing - 1 Long                | 2       |                |
| 44                                                     | <b>R302-60</b>      | 302-60                                        | Zerk - Grease 90 Deg.           | 1       |                |
| 45                                                     | <b>R104-3396</b>    | 104-3396                                      | Bolt - Hex HD 3/8-16 x 2-1/4    | 1       |                |

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## Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03527 & 03528

Reel & Bedknife



| Item No | R&R Part No.       | OEM Part No.                                                                                                                                | Description                 | Qty Req | Order Quantity |
|---------|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|---------|----------------|
| 46      | <b>R32128-43</b>   | 30-8990,<br>32128-43,<br>3290-357                                                                                                           | Nut - Flanged Whiz - 3/8-16 | 1       |                |
| 47      | <b>R99-8662</b>    | 99-8662                                                                                                                                     | Tube - Spring               | 1       |                |
| 48      | <b>R67-7960</b>    | 27-2890,<br>62-5070,<br>67-7960                                                                                                             | Decal - Warning             | 1       |                |
| 48      | <b>R93-6688</b>    | 93-6688                                                                                                                                     | Decal - Warning             | 1       |                |
| 49      | <b>R443818</b>     | 01-191-0813,<br>3218-18,<br>3218-5                                                                                                          | Nut - 1/2-13 Hex Jam Zinc   | 3       |                |
| 50      | <b>R453017</b>     | 01-166-0050,<br>01-166-0240,<br>01-166-0800,<br>24-13-AD,<br>24-14-AD,<br>32-8110,<br>3256-26,<br>3256-6,<br>453017,<br>69-8980,<br>87-7270 | Washer - Flat 1/2           | 2       |                |
| 50      | <b>R455012</b>     | 3256-26,<br>41-8440                                                                                                                         | Washer - Flat 1/2 x 3/4     | 2       |                |
| 50      | <b>R87-7270-01</b> | 87-7270                                                                                                                                     | Washer - Flat 1/2           | 2       |                |
| 51      | <b>R104-3355</b>   | 104-3355                                                                                                                                    | Rod - Spring                | 1       |                |
| 52      | <b>R104-3394</b>   | 104-3394                                                                                                                                    | Spring - Compression        | 1       |                |
| 53      | <b>R104-3661</b>   | 104-3661                                                                                                                                    | Bracket - Spring            | 1       |                |
| 54      | <b>RF5003</b>      | 32127-29,<br>32131-5,<br>32132-5,<br>3296-23                                                                                                | Locknut - ESNA 1/2-13       | 1       |                |

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## Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03527 & 03528

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                                               | Description                          | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------------------------------|--------------------------------------|---------|----------------|
| 55      | R3234-24     | 3234-24,<br>3234-8,<br>3234.24,<br>66-9301                                                                 | Bolt - Hex Ser Was HD 3/8-16 x 1-1/4 | 1       |                |
| 57      | R104-3373-01 | 104-3373-01                                                                                                | Bracket - RH HOC Front Roller        | 1       |                |
| 58      | R104-3375-01 | 104-3375-01                                                                                                | Bracket - LH HOC Front Roller        | 1       |                |
| 59      | R100-4181    | 100-4181                                                                                                   | Shield Assy                          | 1       |                |
| 60      | R36-7260     | 36-7260                                                                                                    | Bar - Cut Off Grass Shield           | 1       |                |
| 61      | R3234-4      | 3234-4                                                                                                     | Bolt - Hx Ser Was HD 1/4-20 x 3/4    | 2       |                |
| 62      | R32144-73    | 104-2065,<br>32144-73                                                                                      | Screw - Machine Hex Washer Head      | 5       |                |
| 63      | R100-7136    | 100-7136                                                                                                   | Rear Shield Assy                     | 1       |                |
| 64      | R75-1720     | 75-1720                                                                                                    | Flap - Rubber Rear Deflector         | 2       |                |
| 65      | R700382      | 700382                                                                                                     | Rivet - Guard                        | 4       |                |
| 66      | R100-7126    | 100-7126                                                                                                   | Bolt - Wheel 7/16-20 x 1-1/2 GR5     | 2       |                |
| 67      | R104-8216    | 104-8216                                                                                                   | Screw - Sq HD Set 3/8-24 x 1-1/2     | 4       |                |
| 68      | R301504      | 2296-42,<br>301504,<br>32127-24,<br>32128-33,<br>32146-17,<br>3296-16,<br>3296-42,<br>3296-42 ,<br>915661P | Locknut - ESNA 1/4-20                | 2       |                |
| 69      | R3231-25     | 01-173-0610,<br>30-9970,<br>3231-25,<br>3231-3,<br>900064P                                                 | Bolt - Carriage 3/8-16 x 1-1/4       | 2       |                |

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Cutting Unit - Model 03527 & 03528

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                      | Qty Req | Order Quantity |
|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 70      | R3234-19     | 3234-19                                                                                                                                                                                                                                                                                                                        | Bolt - Hex Washer 3/8-16x1-3/4   | 2       |                |
| 71      | R3234-5      | 3234-5,<br>62-3310                                                                                                                                                                                                                                                                                                             | Bolt - 5/16-18x3/4 Hx Ser Was HD | 2       |                |
| 72      | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc     | 2       |                |
| 73      | R323-49      | 323-49                                                                                                                                                                                                                                                                                                                         | Bolt - HOC 3/8-16 x 3 1/2        | 2       |                |
| 74      | R400264      | 01-150-0180,<br>01-178-0610,<br>20-48-AD,<br>20-48-AGD,<br>32-9160,<br>3224-3,<br>323-29,<br>323-7,<br>400264,<br>908035P                                                                                                                                                                                                      | Bolt - Hex HD 3/8-16 x 1-1/4     | 4       |                |
| 75      | R83-4720-01  | 83-4720-01                                                                                                                                                                                                                                                                                                                     | Torsion Spring - RH              | 1       |                |

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Cutting Unit - Model 03527 & 03528

Reel & Bedknife



| Item No                                                                                                                            | R&R Part No.       | OEM Part No.                                                                                                   | Description                     | Qty Req | Order Quantity |
|------------------------------------------------------------------------------------------------------------------------------------|--------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 76                                                                                                                                 | <b>R83-4730-01</b> | 83-4730-01                                                                                                     | Torsion Spring - LH             | 1       |                |
| 77                                                                                                                                 | <b>R3256-49</b>    | 3256-49                                                                                                        | Washer - Flat 3/16x9/16x18GA    | 4       |                |
| 78                                                                                                                                 | <b>R120-2072</b>   | 100-6426,<br>108-6487,<br>112-9200,<br>120-2072,<br>93-1375                                                    | Hydraulic Gear Motor            | 1       |                |
| 79                                                                                                                                 | <b>R75-4010</b>    | 104-8219,<br>75-4010                                                                                           | Grass Basket                    | 1       |                |
| <i>Detail Description: &lt;BR&gt;Please note: Due to excessive air freight charges, this item will be shipped ground freight.:</i> |                    |                                                                                                                |                                 |         |                |
| 80                                                                                                                                 | <b>R75-4040</b>    | 104-8214-03,<br>75-4040                                                                                        | Support - Outer LH              | 1       |                |
| 81                                                                                                                                 | <b>R75-4050</b>    | 75-4050                                                                                                        | Support - RH Outer              | 1       |                |
| 82                                                                                                                                 | <b>R75-4030</b>    | 75-4030,<br>75-4030-03                                                                                         | Support - Inner LH              | 1       |                |
| 83                                                                                                                                 | <b>R75-4020</b>    | 75-4020                                                                                                        | Support - RH Inner              | 1       |                |
| 84                                                                                                                                 | <b>R323-6</b>      | 01-150-0010,<br>01-178-0608,<br>20-47-AD,<br>20-47-AGD,<br>3224-2,<br>323-6,<br>49-3510,<br>908034P,<br>908332 | Bolt - Hex HD 3/8-16 x 1 GR5 YZ | 2       |                |
| 85                                                                                                                                 | <b>R3269-28</b>    | 3269-28                                                                                                        | Rivet - Pop Grass Basket        | 10      |                |
| 86                                                                                                                                 | <b>R75-3930</b>    | 75-3930                                                                                                        | Pin - Grass Basket              | 2       |                |
| 87                                                                                                                                 | <b>R700414</b>     | 302-11,<br>302-19,<br>302-4,<br>32-8170                                                                        | Zerk - Grease 1/4-28 45 Deg     | 2       |                |

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