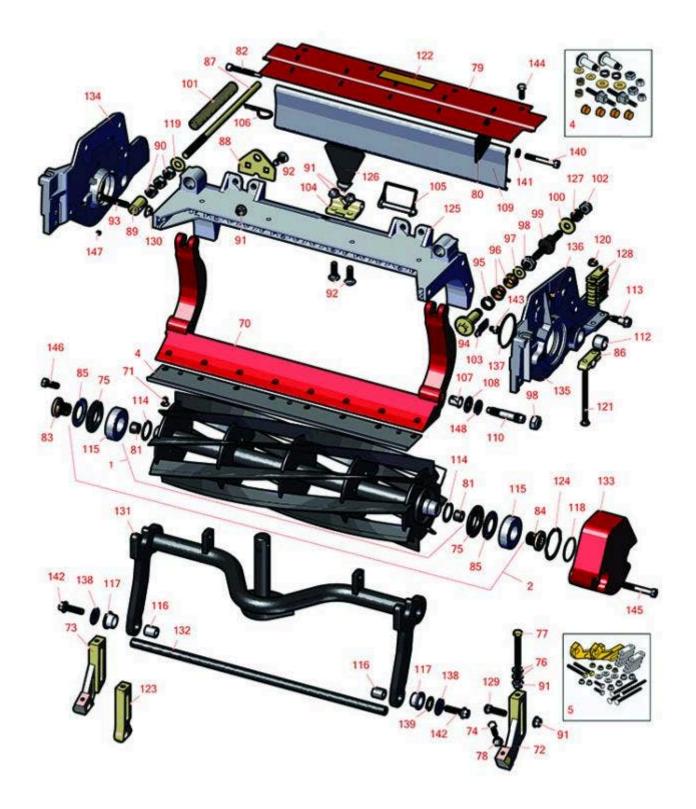


DPA Cutting Unit - Models 03638, 03639, 03641 & 03643 Reel & Bedknife





DPA Cutting Unit - Models 03638, 03639, 03641 & 03643 Reel & Bedknife



ltem No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R F	azor Reels, Lifetim	e Guaranteed			
1	R133-8205	133-8205	Reel - 5 Blade Razor Series Radial Low Drag (RR) 22x7	1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed aga	1 to match the temper of c knives. All R&R Reels are cy n computer balanced for e inst defects in material and	actured from a special high alloy steel and our Razor bedknives and original equipme dindrically ground on bearing surfaces, rel extended bearing and reel life. R&R Produc d workmanship for the life of the reel unde fe from Razor reels over standard reels.:	nt ief ts Reels	
1	R131-6809	131-6809	Reel - 8 Blade Razor Series Forward Swept 22x7	1	
	Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:				
1	R131-6801	131-6801	Reel - 11 Blade Razor Series Forward Swept Low Drag 22x7	1	
	Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:				
2	R137-8444	137-8444	Reel - 5 Blade Razor Series Radial Low Drag (RR) w/Bearing and Seals 22x7	s 1	
	Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:				

DPA Cutting Unit - Models 03638, 03639, 03641 & 03643 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R131-6805	131-6805	Reel - 8 Blade Razor Series Radial Low Drag w/Bearings and Seals 22x7	1	
	hardened to RC48-51 to m premium series bedknives. ground and precision com are guaranteed against de	atch the temper of our Razo All R&R Reels are cylindrico outer balanced for extended fects in material and workn	from a special high alloy steel and th or bedknives and original equipment ally ground on bearing surfaces, relief d bearing and reel life. R&R Products I nanship for the life of the reel under Razor reels over standard reels.:		
2	R137-8445	137-8445	Reel - 8 Blade Razor Series Radial Low Drag (RR) w/Bearings and Seals 22x7	1	
	hardened to RC48-51 to m premium series bedknives. ground and precision com are guaranteed against de	atch the temper of our Razo All R&R Reels are cylindrico puter balanced for extended fects in material and workn	from a special high alloy steel and th or bedknives and original equipment ally ground on bearing surfaces, relief d bearing and reel life. R&R Products I nanship for the life of the reel under Razor reels over standard reels.:		
2	R137-8446	137-8446	Reel - 8 Blade Razor Series Forward Swept Low Drag (Fsr) w/Bearings and Seals 22x7	1	
	Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:				
2	R137-8447	137-8447	Reel - 11 Blade Razor Series Forward Swept Low Drag (Fsr) w/Bearings and Seals 22x7	1	

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

DPA Cutting Unit - Models 03638, 03639, 03641 & 03643 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R137-8455	137-8455	Reel - 11 Blade Razor Series Radial (RR) w/Bearings and Seals 22x7	1	

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

#### R&R Bedknives, Lifetime Guaranteed

4	R110-4074	110-4074	Bedknife - High Cut	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 <b>R108-9096</b>	108-9096	Bedknife - Standard	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 <b>R110-4084</b>	110-4084	Bedknife - Low Cut	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 **R120-1640** 

120-1640

Bedknife - Low Cut Extended 1



Qty

Order

OEM

	Part No.	Part No.	Description	Req	Quantity	
	then hardened to R Bedknives are surfa being packaged wit grind for added life	C46-49 to match the temper ace ground on the top and fr h oil for rust prevention. All	tured from high carbon-boron alloy steel and of our reel blades and original equipment re ont edge and straightened three times before R&R Bedknives now have an increased front e canteed against defects in material and he part.:	els.		
R&R	Razor Tool Steel Be	dknives, Lifetime Guarant	eed			
4	R108-9095	108-9095, 137-0833	Bedknife - Razor Tool Steel - 22 High Cut	1		
	Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:					
			Bedknife - Razor Tool Steel - 22			
4	R119-4280	119-4280	x 3/8 Extended	1		
4	Detail Description: I and then hardened equipment premiur specially packaged grind for added life	R&R Razor bedknives are mo to RC48-51 to match the ter n series reels. Bedknives are for rust prevention. All R&R . All R&R Bedknives are guar r normal use for the life of t		el d		

#### **Overhaul Kits**

Item R&R

 5
 R120-7230
 120-7230
 Overhaul Kit - Fits DPA Units
 1

 Detail Description: Incl 2 ea.: R108-0015, R115-7039, R119-4155, R120-5116, R120-5118, R120-5120, R3296-33, R3296-48 & 4 ea: R106-5344:
 1

6 **R110-9600** 110-9600 High HOC Kit 1



DPA Cutting Unit - Models 03638, 03639, 03641 & 03643 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
		ludes 1 ea.: R120-0404, R1 04-8300, R453011, R104-	20-0405 & 2 ea: R112-7451, R322-16, R44 8301 & 8 ea: R106-3925:	45722	
Othe	r Parts Available				
70	R107-3273-01	107-3273-01	Bed Bar - Fits OEM Units Only	1	
71	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	8	
72	R120-0404	120-0404	Bracket- High HOC - LH	1	
	Detail Description: Fits	2011 & Newer:			
73	R120-0405	120-0405	Bracket - High HOC - RH	1	
	Detail Description: Fits	2011 & Newer:			
74	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
75	R127-4284	127-4284	Washer - Special	2	







	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
76	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
77	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
78	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	
79	R107-2996	107-2996	Grass Shield - Front	1	
80	R110-1706	110-1706	Deflector	5	
81	R151064	127-7118	Plug - Rubber - Fits R&R Reel Shaft Only	2	
82	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
83	R127-7109	127-7109	Insert-Threaded - 7 in Reel (RH)	1	



DPA Cutting Unit - Models 03638, 03639, 03641 & 03643 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
84	R127-7111	127-7111	Insert-Threaded - 7 in Reel (LH)	1	
85	R115-3299	115-3299	Seal- Flocked	2	
86	R106-3924	106-3924	Bracket - Rear Roller	2	
87	R115-2007	107-7437, 115-2007	Rod - Spring	1	
88	R110-4069	110-4069	Bracket	1	
89	R99-8662	99-8662	Tube - Spring	1	
90	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
91	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	8	
92	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
93	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
94	R120-5118	120-5118	Shaft - Adjuster	2	
	Detail Description: 2012 &	Newer:			
95	R120-5116	120-5116	Washer - Wave	2	
96	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
97	R108-0015	108-0015	Washer - Flat	2	
98	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	4	
99	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Ser#	400000000-405699999	9			
99	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
Ser#	405700000-410499999	9			
100	R119-4155	119-4155	Washer - Hardened	2	
101	R110-4079	110-4079	Spring	1	
102	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
103	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
104	R110-4058	110-4058	Bracket - Chain	1	
105	R107-7400	107-7400	Pin - Lynch	1	
106	R92-2762	92-2762	Pin - Snap	1	
107	R56-9520	56-9520	Bushing - Nyliner	2	
108	R61-1950	61-1950	Washer - Nylon - Bed Bar	4	
109	R125-1978	125-1978	Grass Shield - Rear	1	
110	R106-9623	106-9623	Bolt - Bedbar	2	
112	R106-9618	106-9618	Bushing - Rubber	2	
113	R107-2979	107-2979	Bolt - Shoulder	4	
114	R92-2601	92-2601	Snap Ring	2	
115	R115-3296	115-3296	Bearing	2	
Ser#	400000000-410499999	9			



DPA Cutting Unit - Models 03638, 03639, 03641 & 03643 Reel & Bedknife



ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
115 <b>R140-5510</b>	140-5510	Bearing - Sealed Stainless	2	
Ser# 407900000-410499999	)			
116 <b>R108-4279</b>	108-4279	Spacer - Frame	2	
117 <b>R93-2877</b>	93-2877	Bushing - Flanged	2	
118 <b>R237-68</b>	237-68	O-Ring	2	
119 <b>R87-7270-01</b>	87-7270	Washer - Flat 1/2	1	
120 <b>R104-8300</b>	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
121 <b>R3230-30</b>	3230-30	Bolt - Carriage 5/16x4 1/2	4	
122 <b>R93-6688</b>	93-6688	Decal - Warning	1	
122 <b>R137-9706</b>	137-9706	Decal- Warning	1	
123 <b>R125-2796</b>	125-2796	Bracket- Front HOC	2	
Detail Description: Fits	5 2013 & Newer:			
124 <b>R105-5700</b>	105-5700, 115-5258	Wave Washer - Bearing	2	
125 <b>R107-3258</b>	107-3258	Frame	1	
126 <b>R110-4088-03</b>	110-4088-03, 119-8010-03	Kickstand	1	
127 <b>R120-5120</b>	120-5120	Spring - Compression	2	
128 <b>R119-0626</b>	119-0626	Shim - Roller - 1/4 in - Slotted	8	
129 <b>R3231-4</b>	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	



DPA Cutting Unit - Models 03638, 03639, 03641 & 03643 Reel & Bedknife



OEM Part No.	Description	Qty Req	Order Quantity
30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	2	
32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	7	
107-7433	Carrier Frame Assy	1	
108-4284	Shaft - Support	1	
108-4269-01	Weight	1	
137-5967	Side Plate Assy - 7 in RH Aluminum	1	
137-5963, 137-5967	Side Plate Assy - 7 in LH Aluminum	1	
302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
117-8177	O-Ring	2	
130-8094	Washer	2	
67-9410	Washer - Clevis Pin	1	
01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
3256-74	Washer - Flat	1	
3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
	Part No.         30-8990,         32128-43,         3290-357         32127-25,         32128-36,         3290-357,         3296-17,         3296-22,         3296-39,         915663P,         99-7443         107-7433         108-4284         108-4269-01         137-5967         137-5967         302-34,         30-8094         67-9410         01-150-0830,         01-178-0524,         30-8900,	Part No.         Description           30-8990, 32128-43, 3290-357         Nut - Flanged Whiz - 3/8-16           32127-25, 32128-36, 3290-357, 3296-17, 3296-17, 3296-22, 3296-39, 99-7443         Locknut - 3/8-16 Nylon           107-7433         Carrier Frame Assy           107-7433         Carrier Frame Assy           108-4284         Shaft - Support           108-4269-01         Weight           137-5967         Side Plate Assy - 7 in RH Aluminum           137-5963, 302-34, 302-39, 62-3520         Fitting - Pressure Relief           117-8177         O-Ring           130-8094         Washer           67-9410         Washer - Clevis Pin           01-150-0830, 01-178-0524, 30-8900, 322-14         Bolt - Hex HD 5/16-18 x 3 GR5           3256-74         Washer - Flat	Part No.         Description         Req           30-8990, 32128-43, 3290-357         Nut - Flanged Whiz - 3/8-16         2           32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-22, 3296-39, 9156639, 99-7443         Locknut - 3/8-16 Nylon         7           107-7433         Carrier Frame Assy         1           107-7433         Carrier Frame Assy         1           108-4269-01         Weight         1           137-5967         Side Plate Assy - 7 in RH Aluminum         1           137-5967         Side Plate Assy - 7 in LH Aluminum         1           302-34, 302-39, 62-3520         Fitting - Pressure Relief         2           117-8177         O-Ring         2           130-8094         Washer         2           67-9410         Washer - Clevis Pin         1           01-150-0830, 01-178-0524, 30-8900, 322-14         Bolt - Hex HD 5/16-18 x 3 GR5         1           3256-74         Washer - Flat         1



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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
143 <b>R114-9396</b>	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
144 <b>R3234-7</b>	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
145 <b>R101526</b>	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	10	
146 <b>R323-6</b>	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
147 <b>R3245-35</b>	3245-35	Screw - Set 1/4-28 x 1/4	2	
148 <b>R3256-26</b>	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	2	





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ltem <b>R&amp;R</b>	OEM	Description	Qty <b>Order</b>
No <b>Part No.</b>	Part No.		Req <b>Quantity</b>
148 <b>R453017</b>	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2