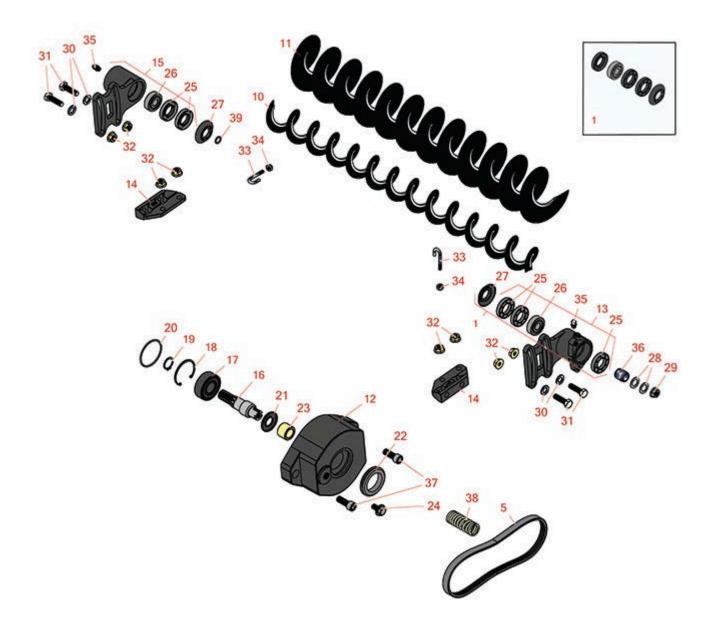




DPA Cutting Unit - Models 03863 & 03864 Rear Roller Brush - Model 03688







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	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
Overl	haul Kit			
1	R110-4086	110-4086	Kit - Bearing	1
	Detail Descript	ion: Includes 1 ea:	R95-0707 Bearing, R108-4172 Seal; & 3 ea: R106-	8530 Seal:
Belts				
5	R115-0833	115-0833	Belt- Brush 7 in	1
Othe	r Parts Availab	le		
10	R108-4193	108-4193	Brush - Roller - 2 OD	1
11	R110-1740	110-1740	Brush-Roller (High HOC) 3.5 in OD	1
12	R108-4201	108-4201	Bearing Housing Assy	1
13	R108-4495	108-4495	Bearing Housing Assy - Driven	1
14	R108-4480	108-4480	Bracket - Rear Roller Brush	2
15	R108-4496	108-4496	Bearing Housing Assy - Non Driven	1
16	R108-4234	108-4234	Shaft - Drive	1
17	R93-2559	93-2559	Bearing	1
18	R32120-62	32120-62	Ring - Retaining	1
19	R458013	30-0580, 32120-72, 458013, 93-2525, 936125	Ring - Retaining	1
20	R112-6967	112-6967	O-Ring	1
21	R107-7795	107-7795	Seal - Oil	1
22	R240-7	240-7	Grommet - Rubber - 2 in OD	1
23	R108-4477	108-4477	Spacer	1

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	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
24	R27-0411	27-0411	Bolt - Shoulder	1
25	R106-8530	106-8530	Seal - Oil	3
26	R95-0707	95-0707	Bearing - Self Aligning	1
27	R108-4172	108-4172	Seal - Excluder	1
28	R112-6957	112-6957	Washer - Hardened	2
29	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	1
30	R94-6936	94-6936, 94-9236	Washer - Hardened - 5/16 SAE	4
31	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	4
32	R104-8300	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4
33	R105-9632	105-9632	Bolt - J	2
34	R3296-2	32127-10, 3296-2, 9157404	Nut - #10 Lock	2
35	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	1

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Item R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
36 R108-4491	108-4491, 127-7139	Spacer - Hardened	1
37 R3274-7	3247-7, 3274-7	Bolt - Soc HD Cap 3/8-16 x 1	2
38 R115-0839	115-0839	Spring - Idler - SS	1
39 R237-22	107-8844, 237-22, 237-78	O-Ring	1