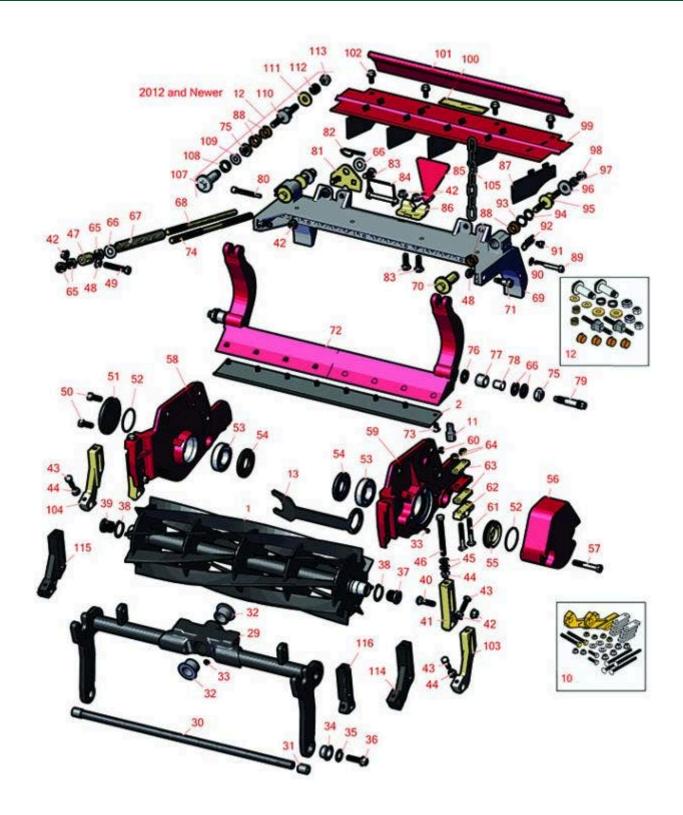




DPA Cutting Unit - Models 03863 & 03864 Reel & Bedknife





R108-9073

### **Replaces Toro Reelmaster 6500D Parts**



DPA Cutting Unit - Models 03863 & 03864 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R I	Reels, Lifetime Gud	uranteed			
1	R127-2077	127-2077	Reel - 5 Blade Radial 22x7	1	
	then hardened to R bedknives. All R&R Reels are then pred	RC46-49 to match the temper Reels are cylindrically ground ision computer balanced for	ctured from high carbon-boron alloy ste of our bedknives and original equipmen on bearing surfaces and then relief gro extended bearing and reel life. R&R Prod and workmanship for the life of the ree	nt und. ducts	
1	R133-8209		Reel - 5 Blade Razor Series Radial Low Drag 22x7	1	
	hardened to RC48- premium series bed ground and precisi are guaranteed ago	51 to match the temper of ou dknives. All R&R Reels are cyli on computer balanced for ex ainst defects in material and u	ctured from a special high alloy steel an r Razor bedknives and original equipme ndrically ground on bearing surfaces, re tended bearing and reel life. R&R Produ workmanship for the life of the reel und from Razor reels over standard reels.:	ent lief cts Reels	
1	R137-8437	137-8437	Reel - 5 Blade Razor Series Radial Low Drag (RR) w/Bearings and Seals 22x7	1	
	hardened to RC48- premium series bed ground and precisi are guaranteed ago	51 to match the temper of ou dknives. All R&R Reels are cyli on computer balanced for ex ainst defects in material and v	ctured from a special high alloy steel an r Razor bedknives and original equipme ndrically ground on bearing surfaces, re tended bearing and reel life. R&R Produ workmanship for the life of the reel und from Razor reels over standard reels.:	ent lief cts Reels	
1	R107-3264	107-3264	Reel - 8 Blade 22x7	1	
	then hardened to R bedknives. All R&R Reels are then pred	RC46-49 to match the temper Reels are cylindrically ground ision computer balanced for	ctured from high carbon-boron alloy ste of our bedknives and original equipmer on bearing surfaces and then relief gro extended bearing and reel life. R&R Prod and workmanship for the life of the ree	nt und. ducts	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Reel - 8 Blade 22x7

108-9073





DPA Cutting Unit - Models 03863 & 03864 Reel & Bedknife

Item R&R	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R127-2084** 127-2084 Reel - 8 Blade Radial Low Drag 22x7

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

Reel - 8 Blade Razor Series
1 **R133-8211** 133-8211 Radial w/Bearings and Seals 1
22x7

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1 **R137-8432** 137-8432 Reel - 8 Blade Radial w/Bearings and Seals 22x7

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

Reel - 8 Blade Razor Series

1 **R137-8438** 137-8438 Radial Low Drag (RR) 1

w/Bearings and Seals 22x7





DPA Cutting Unit - Models 03863 & 03864 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1 **R117-0980** 117-0980 Reel - 11 Blade 22x7 1

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R108-9074** 108-9074 Reel - 11 Blade 22x7 1

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

1 **R127-0294** 127-0294 Reel - 11 Blade Razor Series Forward Swept Low Drag 22x7

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1 **R127-2085** 127-2085 Reel - 11 Blade Radial Low Drag 22x7

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:





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DPA Cutting Unit - Models 03863 & 03864 Reel & Bedknife

Item <b>R&amp;R</b>	OEM	Description	Qty	Order
No <b>Part No.</b>	Part No.		Req	Quantity
1 <b>R137-8439</b>	137-8439	Reel - 11 Blade Razor Series Forward Swept Low Drag (Fsr) w/Bearings and Seals 22x7	1	

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

1 **R137-8433** Reel - 11 Blade Radial w/Bearings and Seals 22x7

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

#### R&R Bedknives, Lifetime Guaranteed

2 **R108-9096** 108-9096 Bedknife - Standard

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R110-4074** 110-4074 Bedknife - High Cut 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R110-4084** 110-4084 Bedknife - Low Cut





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Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R120-1640** 120-1640 Bedknife - Low Cut Extended

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R108-9095** 108-9095, Bedknife - Razor Tool Steel - 22 High Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R119-4280** 119-4280 Bedknife - Razor Tool Steel - 22 x 3/8 Extended

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives:

2 **R137-0832** 125-2771, Bedknife - Razor Tool Steel - 1 3/8 x 22 Lowcut

#### **Overhaul Kits & Service Tools**





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	R110-9600	110-9600	High HOC Kit	1	
		udes 1 ea.: R120-0404, R1 04-8300, R453011, R104-8	20-0405 & 2 ea: R112-7451, R322-16, R445 3301 & 8 ea: R106-3925:	5722	
11	R51-0880	51-0880	Bedknife Screw Driver Tool	1	
		ily install and remove bed red with hardened alloy st	knife screws with the help of a ratchet witl	h 3/8"	
12	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	1	
	•	2 ea.: R108-0015, R115-70 R3296-48 & 4 ea: R106-53	039, R119-4155, R120-5116, R120-5118, 244:		
13	R117-0975	117-0975	Tool- Reel Bearing Installation	1	
Othe	r Parts Available				
29	R110-9713	110-9713	Carrier Frame Assy	1	
	Detail Description: Incl	udes 2 each: R94-1291 Bu	shings and R93-2877 Bushings:		
30	R108-4284	108-4284	Shaft - Support	1	
31	R108-4279	108-4279	Spacer - Frame	2	
32	R94-1291	94-1291	Bushing - Flanged	2	
33	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	3	
34	R93-2877	93-2877	Bushing - Flanged	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
35	R67-9410	67-9410	Washer - Clevis Pin	2	
36	R3234-19	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
37	R107-3275	107-3275	Insert - Threaded - RH - 9 Tooth	1	
38	R92-2601	92-2601	Snap Ring	2	
39	R107-3276	107-3276	Insert - Threaded - LH - 9 Tooth	1	
40	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
41	R107-2952	107-2952	Bracket - Front Roller	2	
42	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	5	
43	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
44	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	4	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-BD, 30-9310, 32-8190, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
46	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
46	R107-4026	107-4026	Bolt - Hex Tap 3/8-16 x 3-3/4	2	
47	R99-8662	99-8662	Tube - Spring	1	
48	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	3	
48	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	3	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
49	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
50	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
51	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
52	R112-6967	112-6967	O-Ring	2	
53	R93-2489	93-2489	Bearing - Reel	2	
54	R107-4028	105-6757, 107-4028	Seal - Grease	2	
55	R107-2954	107-2954	Nut - Bearing Adjuster	1	
56	R108-4269-01	108-4269-01	Weight	1	
57	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4,	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
58	R108-9083	108-9083	Side Plate - RH - Fits OEM Units Only	1	
59	R108-9082	108-9082	Side Plate - LH - Fits OEM Units Only	1	
60	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	





DPA Cutting Unit - Models 03863 & 03864 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
61	RP17609-2	106-9758, 3230-7	Bolt - Carriage 5/16-18 x 1-1/2	4	
62	R106-3924	106-3924	Bracket - Rear Roller	2	
63	R106-3925	106-3925	Shim - 1/4 - Rear Roller HOC	4	
63	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	4	
64	R104-8300	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
65	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
66	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2	
66	R455012	3256-26, 41-8440	Washer - Flat 1/2 x 3/4	2	
66	R87-7270-01	87-7270	Washer - Flat 1/2	2	
67	R110-4079	110-4079	Spring	1	
68	R115-2007	107-7437, 115-2007	Rod - Spring	1	
	Tech Note: Ser# 31300001-	403420000:			
69	R107-3258	107-3258	Frame	1	
70	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
71	R107-2979	107-2979	Bolt - Shoulder	6	
72	R107-3273-01	107-3273-01	Bed Bar - Fits OEM Units Only	1	
73	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	8	
73	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	8	
	Detail Description: Pre-Pac	ckaged in bags of 50:			
74	R99-8661	99-8661	Rod-Spring	1	
	Tech Note: Ser# 27000000	01-2709999999:			
75	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	2	
76	R61-1950	61-1950	Washer - Nylon - Bed Bar	4	
77	R106-9618	106-9618	Bushing - Rubber	2	
78	R56-9520	56-9520	Bushing - Nyliner	2	
79	R106-9623	106-9623	Bolt - Bedbar	2	
80	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
81	R110-4069	110-4069	Bracket	1	
82	R92-2762	92-2762	Pin - Snap	1	
83	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
84	R107-7400	107-7400	Pin - Lynch	1	
85	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
86	R110-4058	110-4058	Bracket - Chain	1	
87	R110-1706	110-1706	Deflector	5	
88	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
89	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
90	R3256-74	3256-74	Washer - Flat	1	
91	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
91	R322-26	322-26	Bolt - Hx HD 5/16-18 x 3/8	2	
92	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
93	R106-5335	106-5335	Wave Washer - Reel Adjusting	2	
94	R32120-93	32120-93	Snap Ring - HD	2	
95	R99-2096	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
96	R99-2098	99-2098	Washer - Bed Bar Adjuster	2	
96	R119-4155	119-4155	Washer - Hardened	2	
97	R99-3755	99-3755	Spring - Bed Bar Adjusting	2	
98	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	
99	R107-2996	107-2996	Grass Shield - Front	1	
100	R93-6688	93-6688	Decal - Warning	1	
100	R137-9706	137-9706	Decal- Warning	1	
101	R107-7779-01	107-7779-01	Grass Shield Assy - Rear	1	





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
102 <b>R3234-5</b>	3234-5, 62-3310	Bolt - 5/16-18x3/4 Hx Ser Was HD	4	
103 <b>R108-4213</b>	108-4213	Bracket- HOC - LH - Groomer	1	
104 <b>R108-4214</b>	108-4214	Bracket-HOC - RH - Groomer	1	
105 <b>R114-3972</b>	114-3972	Chain	1	
107 <b>R120-5118</b>	120-5118	Shaft - Adjuster	2	
Detail Description: 2012 & Newer:				
108 <b>R120-5116</b>	120-5116	Washer - Wave	2	
109 <b>R108-0015</b>	108-0015	Washer - Flat	2	
110 <b>R115-7039</b>	115-7039	Screw - Adjuster - Bedbar	2	
112 <b>R120-5120</b>	120-5120	Spring - Compression	2	
113 <b>R3296-48</b>	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
114 <b>R120-0404</b>	120-0404	Bracket- High HOC - LH	2	
Detail Description: Fit	s 2011 & Newer:			
115 <b>R120-0405</b>	120-0405	Bracket - High HOC - RH	2	
Detail Description: Fits 2011 & Newer:				
116 <b>R125-2796</b>	125-2796	Bracket- Front HOC	2	
Detail Description: Fits 2013 & Newer:				