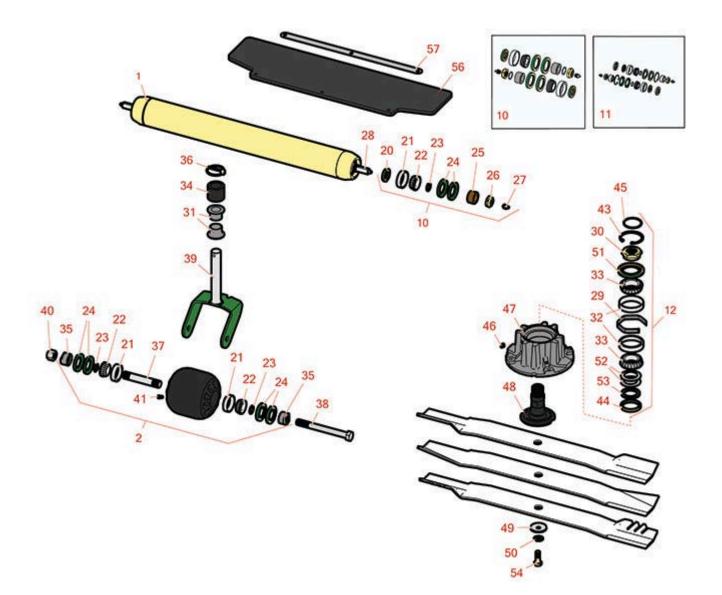


## Replaces John Deere 7400A Rotary Mower Parts







R	<b>8 R</b> ducts Rotary	aces John Deer ver Parts Cutting Unit Cutting Unit	re 7400A Rotary			
	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity	
R&R	Rollers			I		
1	RTCA25970	RTCA25970, TCA25970	Roller Assy	3		
2	RTCA19047	TCA19047	Caster Wheel Assy	6		
	Tech Note: Up to Serial # 030000:					
Over	haul Kits					
10	RAET10632	AET10632	Overhaul Kit - Roller	3		
	Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:					
	R500578		Overhaul Kit - Roller	3		
11			Overhauf Rit - Roller	3		
11 13	RAUC20746	AUC19580, TCA25685	Spindle Assy	3		
13						
13 <b>Othe</b>	RAUC20746					
13 <b>Othe</b>	RAUC20746 r Parts Available	TCA25685 ET15756, MT1739,	Spindle Assy	3		
13 <b>Othe</b> 20	RAUC20746 <i>r Parts Available</i> RET15756 R254-79	TCA25685 ET15756, MT1739, MT739 JD8226	Spindle Assy Seal	3		
13 <b>Othe</b> 20 21	RAUC20746 <i>r Parts Available</i> RET15756 R254-79	TCA25685 ET15756, MT1739, MT739 JD8226	Spindle Assy Seal Cup - Bearing	3		
13 <b>Othe</b> 20 21	RAUC20746 r Parts Available RET15756 R254-79 Detail Description: Use	TCA25685 ET15756, MT1739, MT739 JD8226 e R254-79M installation mai	Spindle Assy Seal Cup - Bearing ndrel to properly install race.:	3 6 18		
13 <b>Othe</b> 20 21 22 23	RAUC20746 r Parts Available RET15756 R254-79 Detail Description: Use R254-78	TCA25685 ET15756, MT1739, MT739 JD8226 e R254-79M installation mai JD8188 U46731,	Spindle Assy Seal Cup - Bearing ndrel to properly install race.: Tapered Bearing Cone	3 6 18 18		
13 <b>Othe</b> 20 21 22 23	RAUC20746 r Parts Available RET15756 R254-79 Detail Description: Use R254-78 R237-54	TCA25685 ET15756, MT1739, MT739 JD8226 e R254-79M installation mail JD8188 U46731, U6731	Spindle Assy Seal Cup - Bearing ndrel to properly install race.: Tapered Bearing Cone O-Ring - Small	3 6 18 18 18		



## Replaces John Deere 7400A Rotary Mower Parts

Rotary Cutting Unit Rotary Cutting Unit



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	6	
28	RTCU39718	TCU39718	Shaft - Roller - 29 in	1	
29	RTCU32114	TCU32114	Spacer - Spindle	3	
30	RTCU27862	TCU27862	Nut - Spindle	3	
31	RM83541	M83541	Bushing - Flanged - 1 in ID	24	
32	RJD8230	JD8230	Tapered Bearing Cup	6	
33	RJD8194	JD8194	Tapered Bearing Cone	6	
34	RTCU24952	TCU24952	Spacer	12	
35	RTCU26091	TCU26091	Spacer	12	
36	RM115827	M115827	Pin - Quick Lock	12	
37	RTCU26006	TCU26006	Axle - (A)	6	
38	R327-17	19H3185	Axle - Caster Fork 5/8-11 x 6	6	
39	RTCA17787	TCA17787	Caster Fork Assy	6	
40	R3296-53	U44915	Locknut - 5/8-11 ESNA Yellow	6	
41	R471217	JD7803	Fitting - Grease	6	
43	R32120-2	M42702	Ring - Retaining	3	
44	RTCU32974	TCU32974	Seal	3	
45	RH142234	H142234	O - Ring	3	
46	R170714	E14814	Fitting - Pressure Relief	3	
47	RUC32489	TCU32112	Housing - Spindle	3	



## Replaces John Deere 7400A Rotary Mower Parts



Rotary Cutting Unit Rotary Cutting Unit

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	RTCU39253	TCU32113, TCU39253	Spindle - Blade	3	
49	RM147138	M147138	Washer - Belville	3	
50	RTCU27937	TCU27937	Washer - Anti Friction	3	
51	RTCU32975	TCU32975	Seal	3	
52	RUC10061	UC10061	Disk Spring	6	
53	RUC10057	SU303558, UC10057	Thrust Washer - Hardened	3	
54	RTCU28104	TCU28104	Bolt - Blade 10.9 Hardness	3	
56	R500615	TCU23571	Rubber Guard	3	
57	RTCU23572	TCU23572	Strip - Retaining	3	