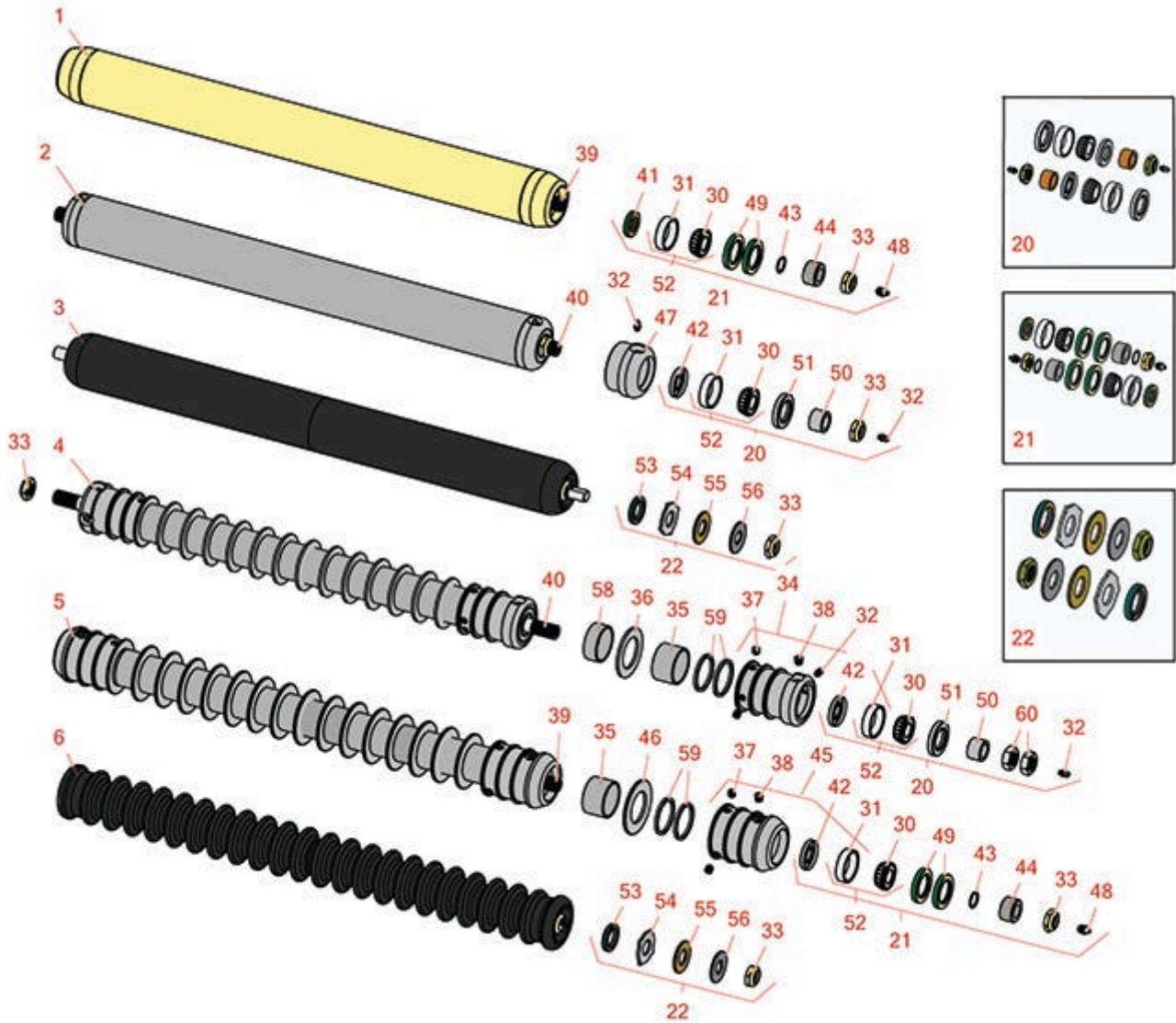




Replaces John Deere 3325 Hydraulic Gang Mower Parts

MK II Cutting Unit
Rollers



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MK II Cutting Unit
Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	RAET10443		Roller - Smooth Tubular Steel	0	
<i>Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
2	R500505		Roller - Smooth Tubular Steel	0	
<i>Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
3	R1203610		Roller - Smooth UHMW Polyethylene	0	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
4	R500500R		Roller - Grooved Repairable Steel	0	
<i>Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
5	R500507		Roller - Grooved Repairable Steel	0	
<i>Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
6	R1203700		Roller - Grooved UHMW Polyethylene	0	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					

Overhaul Kits

20	R100135		Overhaul Kit - Roller	0	
<i>Tech Note: Includes 2 ea.:R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R150674 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R3296-15 Locknuts:</i>					
21	RAET10632	AET10632	Overhaul Kit - Roller	0	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Tech Note: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:

22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
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Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

Other Parts Available

30	R254-78	JD8188	Tapered Bearing Cone	2	
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31	R254-79	JD8226	Cup - Bearing	2	
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Tech Note: Use R254-79M installation mandrel to properly install race.:

32	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
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33	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2	
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34	R150670		Roller End - 2-3/4 Threaded	2	
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35	R150671		Spacer - 2 3/4 / 3 Rollers 13/16 L	0	
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35	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	0	
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36	R150672		Washer - 2-3/4 Roller	14	
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37	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
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38	R170714	E14814	Fitting - Pressure Relief	2	
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39	RET15758	ET15758	Shaft - Roller	1	
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Tech Note: 12mm hole in shaft end:

40	R500502		Shaft - Grooved Roller	1	
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Tech Note: 12mm hole in shaft end:

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*MK II Cutting Unit
Rollers*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	RET15756	ET15756, MT1739, MT739	Seal	2	
42	R253-122	253-122	Seal	2	
43	R237-54	U46731, U6731	O-Ring - Small	2	
44	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2	
45	R500511		Roller End - Threaded 3	2	
46	R150673		Washer - 3 Repairable Roller	15	
47	R5-4035		Roller End - 2-7/8 OD	2	
48	R471219	471219, JD7759, JD7798	Zerk - Grease	2	
49	RET15755	ET15755	Seal - Oil	4	
50	R150674		Sleeve - Wear 3/4 Plated	2	
51	R253-117		Seal - Outer Triple Lip	2	
52	R500534		Bearing - with Cup	2	
53	R1503470		Seal - Inner Wiper	2	
54	R1503230		Washer - Thrust Outer Keyed	2	
55	R1503471		Washer - Thrust SAE660 Bronze	2	
56	R150333		Washer - Flat Keyed Outer SS	2	
58	R150678		Spacer - Grooved Roller 3/4	1	
59	R150676A		Spacer - 1/8	2	
60	R3220-7		Nut - 3/4-16 Jam Zinc	2	

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